



## SERVICE PARTS LIST

BULLETIN NO.  
54-06-2512

| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS |         |                     |      | REVISED BULLETIN                 | DATE       |
|--------------------------------------------------------|---------|---------------------|------|----------------------------------|------------|
| M18™ 1/2" DRIVER-DRILL                                 |         |                     |      | 54-06-2511                       | Sept. 2014 |
| CATALOG NO.                                            | 2606-20 | STARTING SERIAL NO. | F24C | WIRING INSTRUCTION<br>SEE PAGE 3 |            |

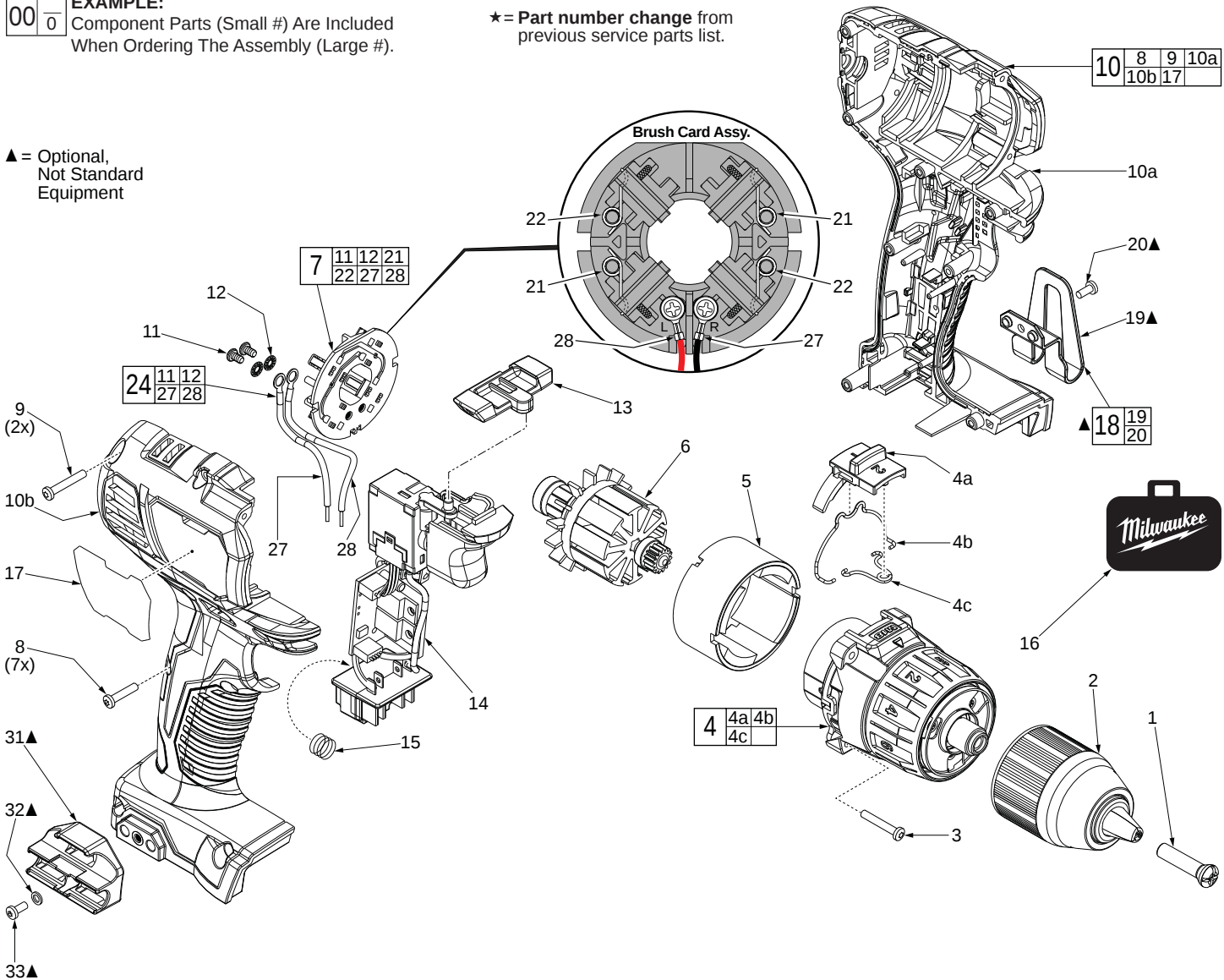
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### EXAMPLE:

Component Parts (Small #) Are Included  
When Ordering The Assembly (Large #).

★ = Part number change from  
previous service parts list.

▲ = Optional,  
Not Standard  
Equipment



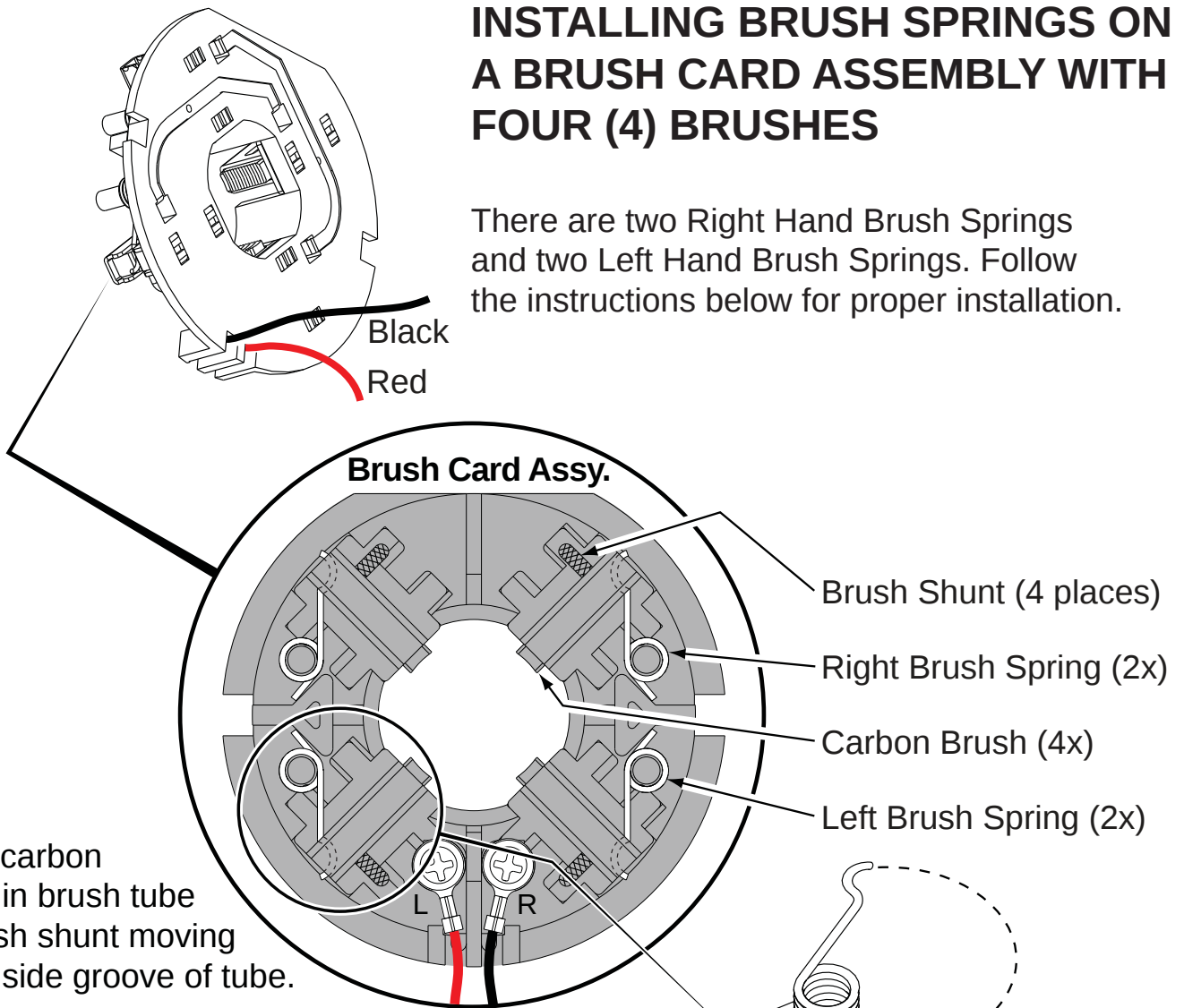
| FIG. | PART NO.   | DESCRIPTION OF PART                                                             | NO. REQ. |
|------|------------|---------------------------------------------------------------------------------|----------|
| 1    | 05-88-1500 | M6 x 27mm LH Chuck Screw                                                        | 1        |
| 2    | 42-66-2606 | Keyless 1/2" Chuck                                                              | 1        |
| 3    | 06-82-0135 | M3 x 18mm Pan Hd. Plastite T-10 Screw                                           | 4        |
| 4    | 14-29-2606 | Gear Box Assembly                                                               | 1        |
| 4a   | 45-24-2607 | Speed Selector Slide                                                            | 1        |
| 4b   | 44-10-2607 | Speed Change Lever                                                              | 1        |
| 4c   | 40-50-2607 | Torsion Spring                                                                  | 1        |
| 5    | 18-01-3020 | Service Field                                                                   | 1        |
| 6    | 16-07-2610 | Service Armature                                                                | 1        |
| 7    | 22-22-2607 | Brush Card Assembly                                                             | 1        |
| 8    | 06-82-6350 | M3 x 16mm Pan Hd. Plastite T-10 Screw                                           | 7        |
| 9    | 05-88-0675 | M3 x 20mm Pan Hd. Plastite T-10 Screw                                           | 2        |
| 10   | 31-44-2608 | Handle Assembly                                                                 | 1        |
| 10a  | -----      | Left Handle Halve                                                               | 1        |
| 10b  | -----      | Right Handle Halve                                                              | 1        |
| 11   | 05-88-0928 | M3 x 5mm Pan Hd. T-10 Screw                                                     | 2        |
| 12   | 45-88-1980 | Spring Washer                                                                   | 2        |
| 13   | 42-42-2607 | Forward/Reverse Shuttle                                                         | 1        |
| ★14  | 14-20-0108 | Electronics Assembly (Consists of Switch, PCBA, LED and Battery Terminal Block) | 1        |
| 15   | 40-50-1090 | Terminal Block Spring                                                           | 1        |
| 16   | 42-55-2606 | Blow Molded Carrying Case                                                       | 1        |
| 17   | 12-20-2607 | Service Nameplate                                                               | 1        |

| FIG. | PART NO.   | DESCRIPTION OF PART                              | NO. REQ. |
|------|------------|--------------------------------------------------|----------|
| 18   | 42-70-2653 | Belt Clip Assembly, <i>Optional</i>              | 1        |
| 19   | -----      | Belt Clip, <i>Optional</i>                       | 1        |
| 20   | -----      | Belt Clip Screw, <i>Optional</i>                 | 1        |
| 21   | -----      | Brush Spring - Right Hand                        | 2        |
| 22   | -----      | Brush Spring - Left Hand                         | 2        |
| 24   | 14-46-2394 | Leadwire/Screw/Washer Kit                        | 1        |
| 27   | -----      | Leadwire Assembly - Black - Right Side           | 1        |
| 28   | -----      | Leadwire Assembly - Red - Left Side              | 1        |
| 31   | 43-72-0550 | Bit Holder, <i>Optional</i>                      | 1        |
| 32   | 45-88-1935 | Washer, <i>Optional</i>                          | 1        |
| 33   | 06-82-5275 | 6-32 x 5/16" Pan Hd. T-15 Screw, <i>Optional</i> | 1        |

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# INSTALLING BRUSH SPRINGS ON A BRUSH CARD ASSEMBLY WITH FOUR (4) BRUSHES

There are two Right Hand Brush Springs and two Left Hand Brush Springs. Follow the instructions below for proper installation.



Be sure carbon brush is in brush tube with brush shunt moving freely in side groove of tube.

Place brush spring over post with short leg positioned downward as shown. Be sure spring is completely down with short leg trapped against 'Y' shaped wall on brush card.

While holding spring in place, bring the long leg of spring over the brush tube and through rear opening of tube. Position rounded hook of spring in groove on back of carbon brush. Be sure to check for free movement between carbon brush, brush shunt and brush spring.

