

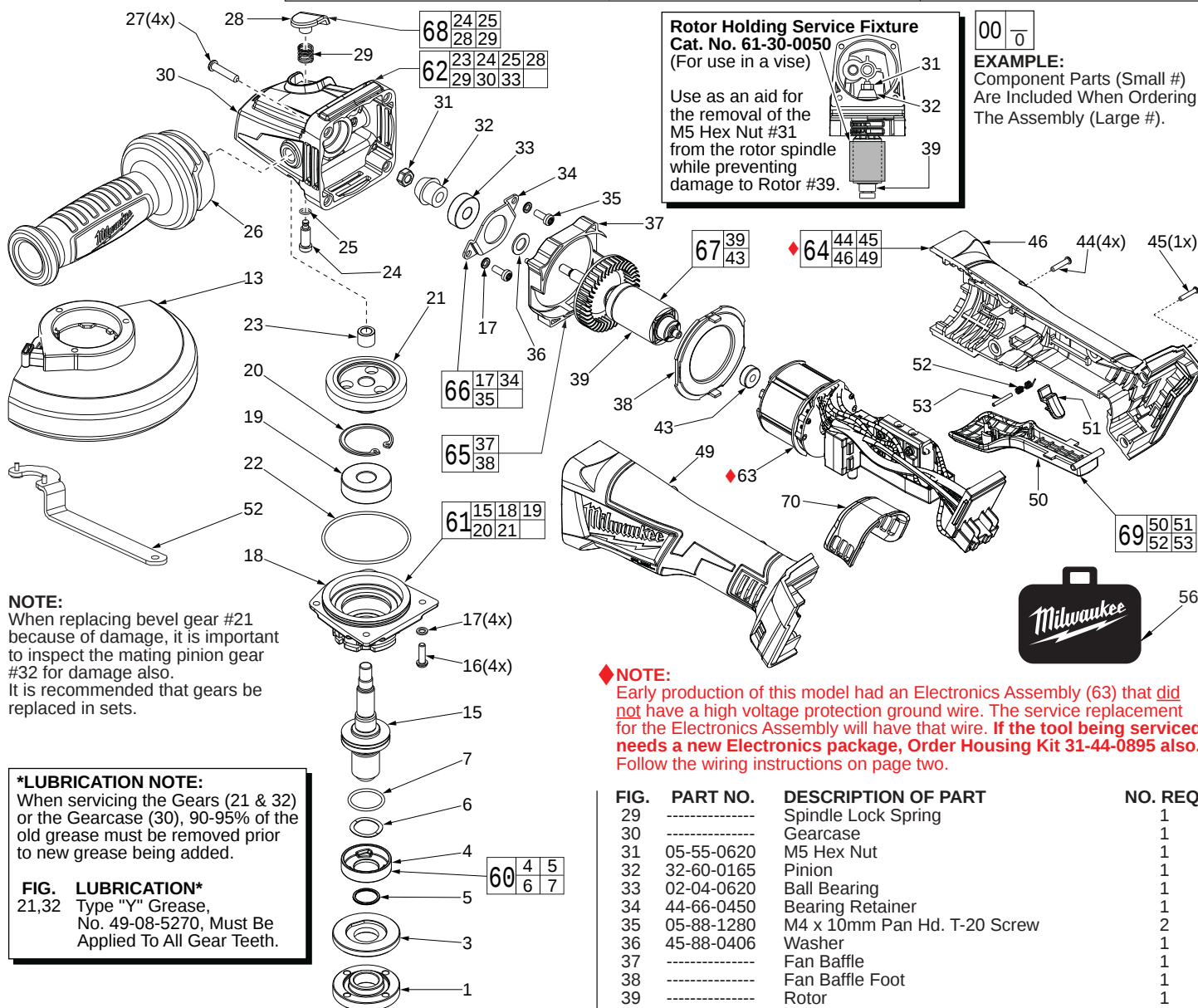


SERVICE PARTS LIST

BULLETIN NO.
54-38-7010

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS	
M18 FUEL™ Angle Grinder with Paddle Switch & Lock-Off	
CATALOG NO.	2780-20
STARTING SERIAL NO.	F33A

REVISED BULLETIN	DATE Apr. 2016
WIRING INSTRUCTION SEE PAGE 2	



*LUBRICATION NOTE:

When servicing the Gears (21 & 32) or the Gearcase (30), 90-95% of the old grease must be removed prior to new grease being added.

FIG. LUBRICATION*

21,32 Type "Y" Grease,
No. 49-08-5270, Must Be
Applied To All Gear Teeth.

NOTE:

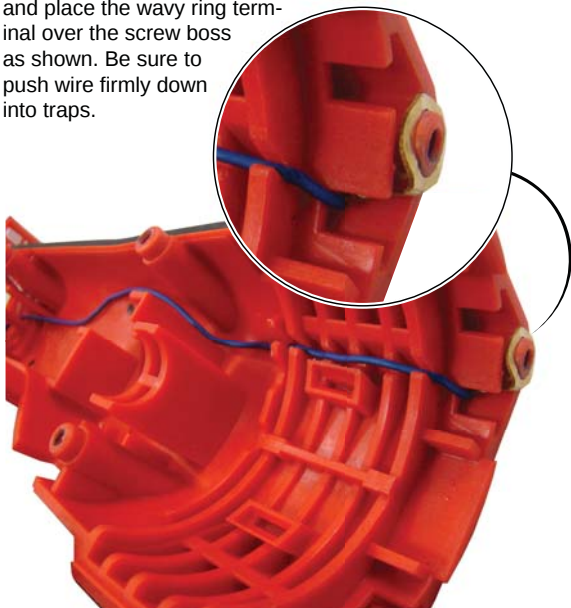
Early production of this model had an Electronics Assembly (63) that did not have a high voltage protection ground wire. The service replacement for the Electronics Assembly will have that wire. **If the tool being serviced needs a new Electronics package, Order Housing Kit 31-44-0895 also.** Follow the wiring instructions on page two.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	44-40-0035	Flange Nut	1
3	43-34-0935	Flange Disc	1
4	-----	Flange with Ramps	1
5	-----	Retaining Ring	1
6	-----	Wave Spring	1
7	-----	O-Ring	1
13	14-32-0215	5" Type 27 Guard Assy. (Shown) (Standard)	1
13	43-54-0925	5" Type 1 Guard Assy. (Not Shown) (Standard)	1
13	14-32-0210	4.5" Type 27 Guard Assy. (Optional)	1
13	43-54-0920	4.5" Type 1 Guard Assy. (Optional)	1
15	-----	Output Shaft	1
16	05-88-1210	M4 x 14mm Pan Hd. T-20 Screw	4
17	05-90-0225	Spring Washer	6
18	-----	Spindle Hub	1
19	-----	Ball Bearing	1
20	-----	Retaining Ring	1
21	-----	Bevel Gear	1
22	34-40-0180	O-Ring	1
23	-----	Needle Bearing	1
24	-----	Spindle Lock Pin	1
25	-----	O-Ring	1
26	42-62-0125	Side Handle	1
27	05-88-1300	M4 x 28mm Pan Hd. ST T-20 Screw	4
28	-----	Spindle Lock Button	1

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
29	-----	Spindle Lock Spring	1
30	-----	Gearcase	1
31	05-55-0620	M5 Hex Nut	1
32	32-60-0165	Pinion	1
33	02-04-0620	Ball Bearing	1
34	44-66-0450	Bearing Retainer	1
35	05-88-1280	M4 x 10mm Pan Hd. T-20 Screw	2
36	45-88-0406	Washer	1
37	-----	Fan Baffle	1
38	-----	Fan Baffle Foot	1
39	-----	Rotor	1
43	02-04-0033	Ball Bearing	1
44	05-88-1200	M4 x 16mm Pan Hd. Plastite T-20 Screw	4
45	06-82-7236	4-20 x 5/8" Pan Hd. Plastite T-10 Screw	1
46	-----	Handle Cover - Right Side	1
49	-----	Handle Support - Left Side	1
50	-----	Paddle Trigger	1
51	-----	Lock-Off Lever	1
52	-----	Lock-Off Spring	1
53	-----	Lock-Off Pin	1
54	49-96-7205	Spanner Wrench	1
55	12-20-2685	Service Nameplate (Not Shown)	1
56	42-55-2684	Carrying Case	1
60	14-46-6105	Flange with Ramps Assembly	1
61	14-73-0428	Spindle Hub Assembly	1
62	14-30-1166	Gearcase Assembly	1
63	14-20-2690	Electronics Kit	1
64	31-44-0895	Housing Kit	1
65	42-14-0040	Baffle Assembly	1
66	44-86-0195	Bearing Retaining Plate Assembly	1
67	16-07-2690	Rotor Assembly	1
68	14-46-0630	Spindle Lock Kit	1
69	14-78-0575	Paddle Trigger Assembly	1
70	31-15-0275	Dust Cover	1

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. LISBON RD., BROOKFIELD, WI 53005
Drwg. 5

Route the voltage protection ground wire from the PCBA, through the traps in the left housing half and place the wavy ring terminal over the screw boss as shown. Be sure to push wire firmly down into traps.



WIRE ROUTING AND TRAPPING for the ELECTRONICS KIT in the HANDLE SUPPORT (Left Handle Halve)

