



SERVICE PARTS LIST

BULLETIN NO.
55-24-5280

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

7/8" (2K) D-HANDLE ROTARY HAMMER - 127V Brazil

REVISED BULLETIN

DATE
June 2013

CATALOG NO. 5262-59B

SERIAL
NUMBER

E80A

WIRING INSTRUCTION

See page 4

00 0 EXAMPLE:

Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

● = Component of the 14-46-5262
5262-59B Maintenance Service Kit

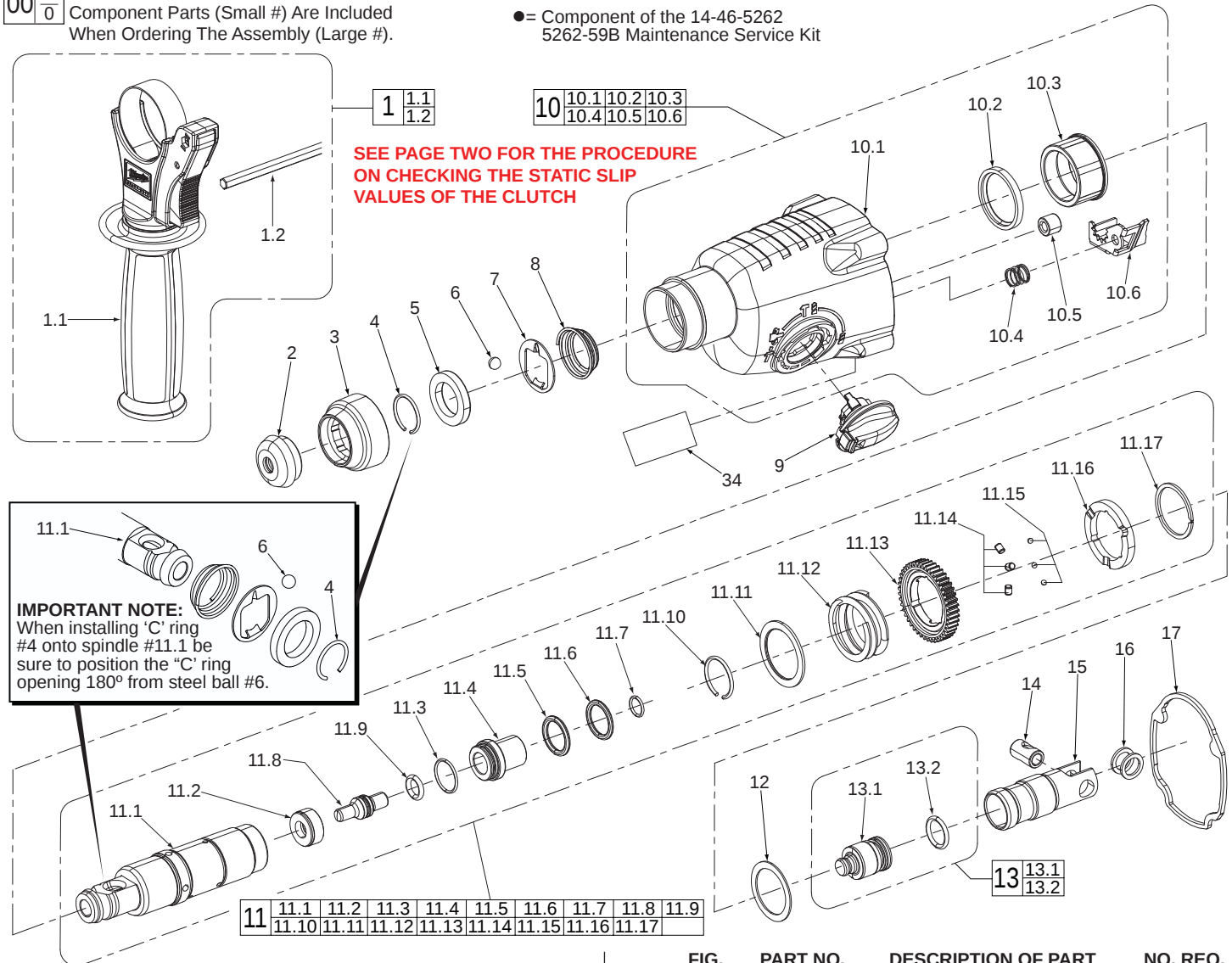


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	14-34-5262	Side Handle Assembly	(1)
1.1	31-05-5265	Side Handle	(1)
1.2	44-94-5381	Depth Rod	(1)
2	42-52-5262●	Rubber Cap	(1)
3	42-76-5262●	Collar	(1)
4	44-90-5262●	Spring Ring	(1)
5	44-90-5265	Holding ring	(1)
6	02-02-0275	Steel Ball	(1)
7	42-36-5262	Support Plate	(1)
8	40-50-5262	Pressure Spring	(1)
9	44-10-5262	Shift Lever Assembly	(1)
10	31-40-5262	Gearcase Assembly	(1)
10.1	-----	Gearcase	(1)
10.2	-----	Oil Shield	(1)
10.3	-----	Needle Bearing	(1)
10.4	40-50-0870	Pressure Spring	(1)
10.5	-----	Needle Bearing	(1)
10.6	44-90-1010	Locking Plate	(1)
11	38-50-5275	Spindle Sleeve and Gear Assy.	(1)
11.1	38-50-5262	Spindle Sleeve	(1)
11.2	45-88-2100	Stop Washer	(1)
11.3	34-40-1425●	O-Ring	(1)
11.4	45-22-0870	Sleeve / Striker Guide	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
11.5	34-40-1440●	O-Ring	(1)
11.6	42-76-1000	Washer	(1)
11.7	34-40-1410●	O-Ring	(1)
11.8	45-08-0650	Anvil	(1)
11.9	34-40-1450●	O-Ring	(1)
11.10	44-90-1025●	Retaining Ring	(1)
11.11	45-88-2115	Washer	(1)
11.12	40-50-1720	Pressure Spring	(1)
11.13	32-75-1830	Spindle Gear	(1)
11.14	44-96-0300	Clutch Roller	(3)
11.15	02-02-1230	Steel Ball	(3)
11.16	42-70-5262	Clutch Disc	(1)
11.17	44-90-0215●	Retaining Ring	(1)
12	45-88-5230	Washer	(1)
13	44-82-5262	Ram Assembly	(1)
13.1	45-56-0300	Ram (Striker)	(1)
13.2	34-40-1510●	O-Ring	(1)
14	44-60-5262	Wrist Pin	(1)
15	44-62-5262	Piston	(1)
16	45-88-5200●	Washer	(2)
17	43-44-5262●	Gasket	(1)
34	-----	Service Nameplate Kit	(1)

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. LISBON RD., BROOKFIELD, WI 53005
Drwg. 3

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
18	28-28-5262	Diaphragm Assembly	(1)
18.1	-----	Bearing	(1)
18.2	-----	Diaphragm	(1)
18.3	-----	Needle Bearing	(1)
18.4	-----	Oil Shield	(1)
18.5	-----	Felt Block	(1)
19	16-07-5262	Armature Assembly	(1)
19.1	-----	Armature	(1)

● = Component of the 14-46-5262
5262-59B Maintenance Service Kit

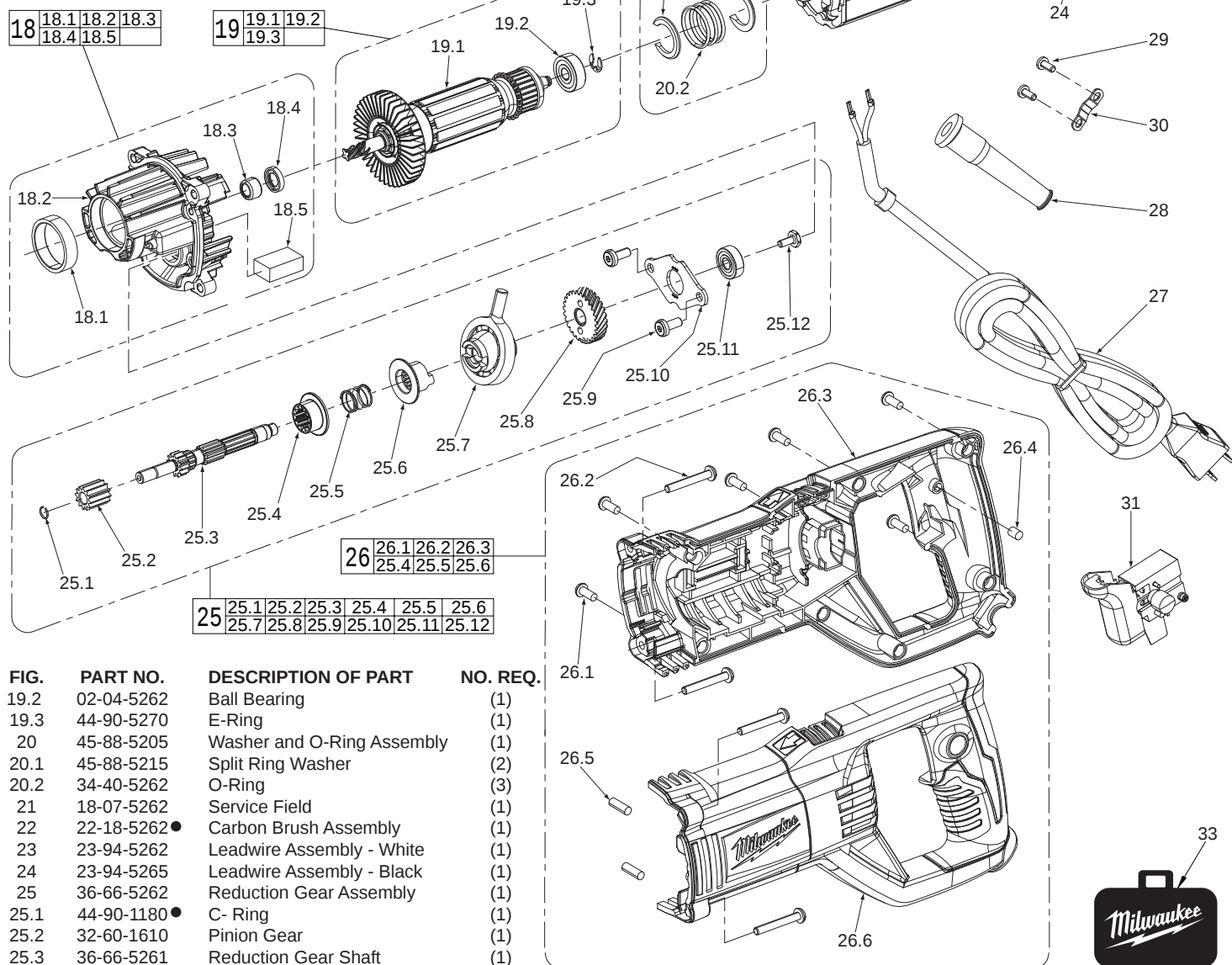


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
19.2	02-04-5262	Ball Bearing	(1)
19.3	44-90-5270	E-Ring	(1)
20	45-88-5205	Washer and O-Ring Assembly	(1)
20.1	45-88-5215	Split Ring Washer	(2)
20.2	34-40-5262	O-Ring	(3)
21	18-07-5262	Service Field	(1)
22	22-18-5262●	Carbon Brush Assembly	(1)
23	23-94-5262	Leadwire Assembly - White	(1)
24	23-94-5265	Leadwire Assembly - Black	(1)
25	36-66-5262	Reduction Gear Assembly	(1)
25.1	44-90-1180●	C- Ring	(1)
25.2	32-60-1610	Pinion Gear	(1)
25.3	36-66-5261	Reduction Gear Shaft	(1)
25.4	32-60-1620	Internal Gear Wheel	(1)
25.5	40-50-2140	Pressure Spring	(1)
25.6	45-22-0925	Clutch Sleeve	(1)
25.7	36-92-0800	Wobble Drive	(1)
25.8	32-05-5262	Bevel Gear	(1)
25.9	05-74-1030●	M5 x 0.8 T-25 Screw	(2)
25.10	42-36-5261	Bearing Cover	(1)
25.11	02-04-5385	Ball Bearing	(1)
25.12	05-74-1020●	M4 x 0.7 T-15 Screw	(1)
26	31-44-5262	Housing Assembly	(1)
26.1	05-81-5262	M4 x 1.4 Pan Hd. Plast. T-15 Scr.	(8)
26.2	05-81-5265●	M4.5 x 1.5 Pan Hd. T-20 Screw	(4)
26.3	-----	Housing - Right	(1)
26.4	44-60-5265	Pin	(1)
26.5	44-60-5270	Pin	(2)
26.6	-----	Housing - Left	(1)
27	22-64-5263	Power Cord	(1)
28	44-76-0210	Cord Protector	(1)
29	05-78-5313	M4 x 1.3 T-15 Screw	(2)
30	42-68-0601	Cord Clamp	(1)
31	23-66-5262	Switch	(1)
33	42-55-5262	Molded Carrying Case	(1)

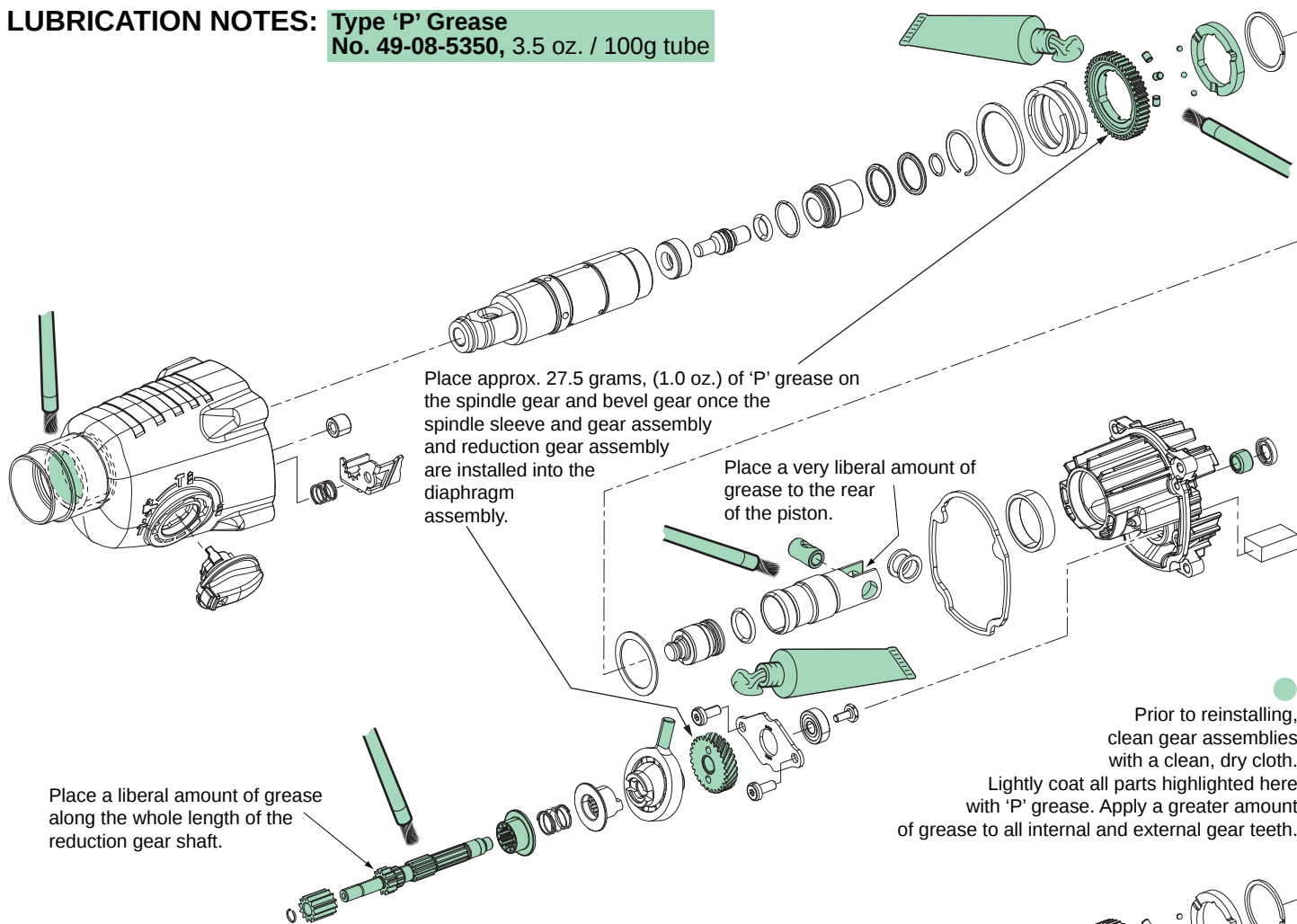
To check the static slip values of the clutch you must do the following:

- Position Red spring loaded shifting lever at the hammer with rotation icon.
- Lock motor housing of tool into the jaws of a vise having brass jaws or the equivalent.
- Insert a SDS Plus adaptor* into spindle.
- Insert small flat blade screwdriver into fan to prevent armature from rotating.
- Turn torque wrench clockwise as viewed from the front of the tool until the single slip cycle has been accomplished. Observe the torque reading. Slip clutch a minimum of three times for the most accurate reading.

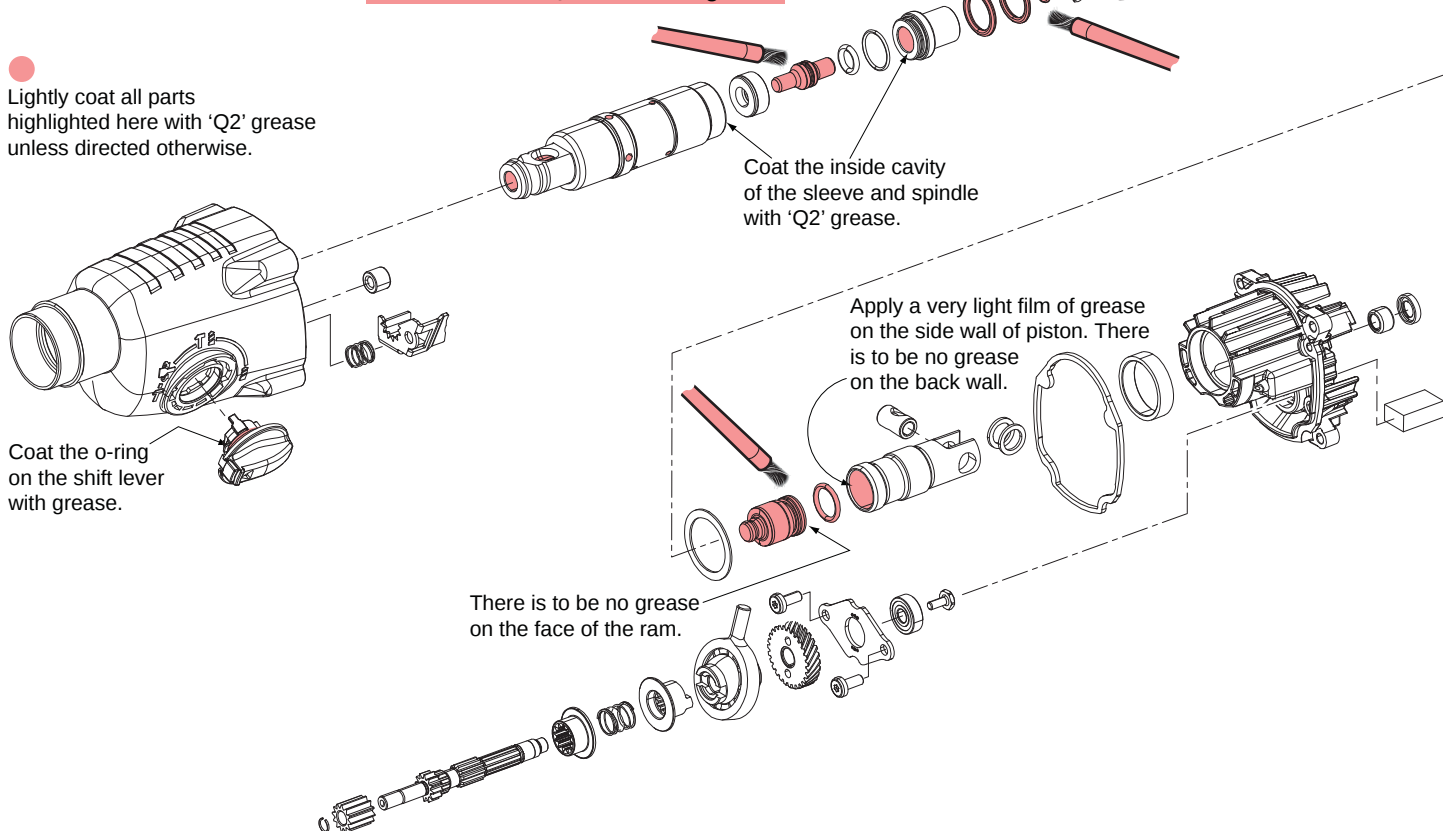
*SDS Plus Adaptor being used is made by threading a 1/2" x 20 hex nut onto the threads of SDS adaptor No. 48-03-3005.
Note: Apply RED Loctite to threads of hex nut prior to tightening.

Max = 240in/lbs or 20ft/lbs • Min = 150in/lbs or 12.5ft/lbs

LUBRICATION NOTES: Type 'P' Grease
No. 49-08-5350, 3.5 oz. / 100g tube



LUBRICATION NOTES: Type 'Q2' Grease
No. 49-08-5345, 1.5 oz. / 45g tube



●14-46-5262

Rotary Hammer Service Kit

2	42-52-5262	Dust Cap	(1)
3	42-76-5262	Locking Sleeve	(1)
4	44-90-5262	C-Ring	(1)
11.3	34-40-1425	O-Ring	(1)
11.5	34-40-1440	O-Ring	(1)
11.7	34-40-1410	O-Ring	(1)
11.9	34-40-1450	O-Ring	(1)
11.10	44-90-1025	C-Ring	(1)
11.17	44-90-0215	Retaining Ring	(1)
13.2	34-40-1510	O-Ring	(1)
16	45-88-5200	Washer	(2)
17	43-44-5262	Gasket	(1)
22	22-18-5262	Carbon Brush Assy.	(1)
25.1	44-90-1180	C-Ring	(1)
25.9	05-74-1030	M5.0 x 0.8 Screw	(2)
25.12	05-74-1020	M4.0 x 0.7 Screw	(1)
26.2	05-81-5265	Tapitite Screw	(4)
	49-08-5350	'P' Grease 100g tube	(1)
	49-08-5345	'Q2' Grease 45g tube	(1)

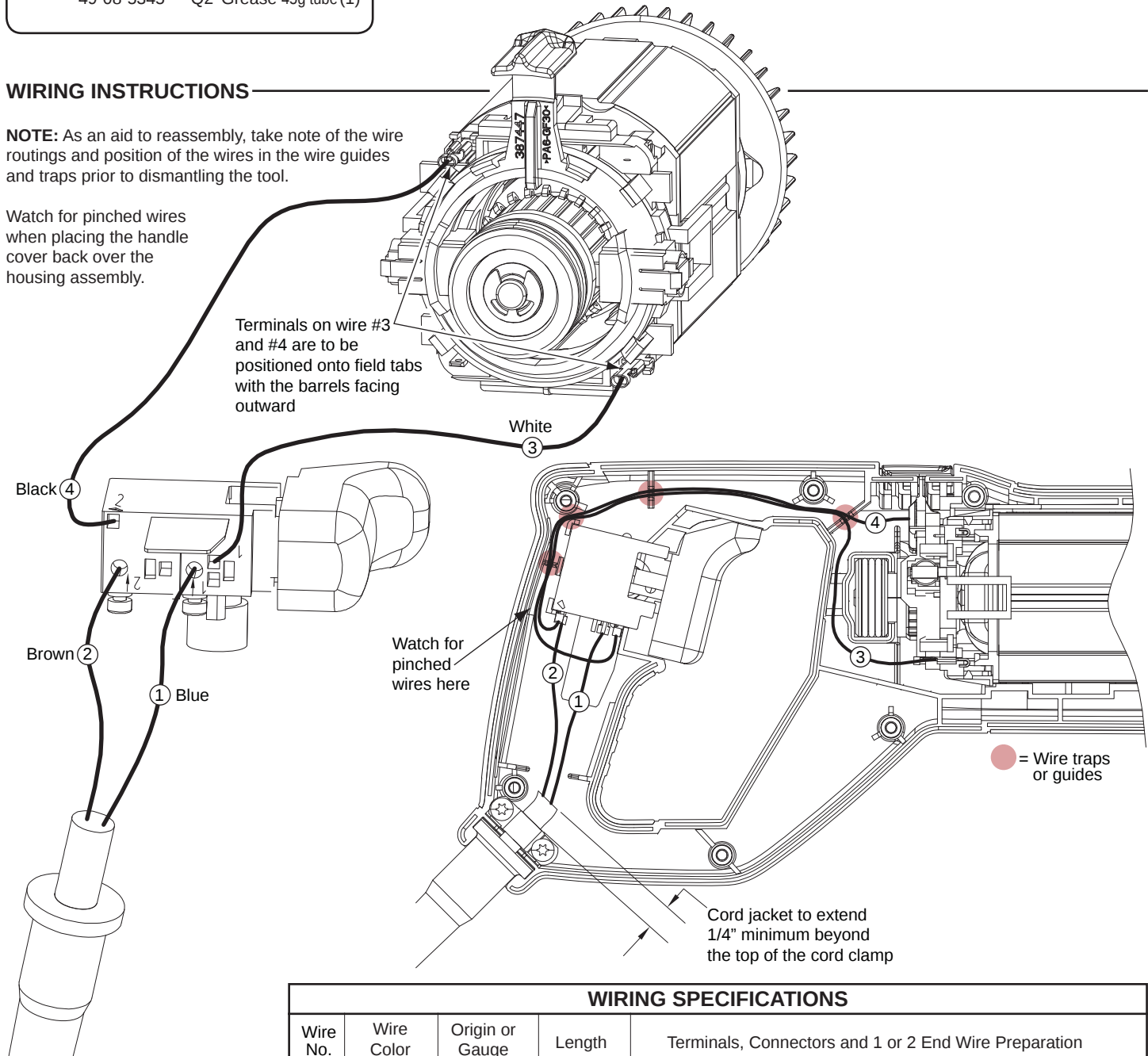
SCREW TORQUE CHART

Item	Part Number	Where Used	Seat Torque (Kgf/cm)	Seat Torque (In/Lbs)
25.9	-----	Bearing Cover Screw	80-90	69-78
25.12	-----	Reduction Gear Bearing Screw	30-35	26-30
26.1	05-81-5262	Handle Screw	16-21	14-18
26.2	05-81-5265	Handle/Gearcase Screw	30-35	26-30
29	05-78-5313	Cord Clamp Screw	13-15	11-13
	-----	Switch Screw	4-6	3-5

WIRING INSTRUCTIONS

NOTE: As an aid to reassembly, take note of the wire routings and position of the wires in the wire guides and traps prior to dismantling the tool.

Watch for pinched wires when placing the handle cover back over the housing assembly.



WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	Blue	-----	-----	Component of cord set. Connect to '1↓' on switch.
2	Brown	-----	-----	Component of cord set. Connect to '2↓' on switch.
3	White	23-94-5262	-----	Connect to '1' on switch and the bottom right of field.
4	Black	23-94-5265	-----	Connect to '2' on switch and the top left of field.