

# WIRING INSTRUCTIONS

TITLE

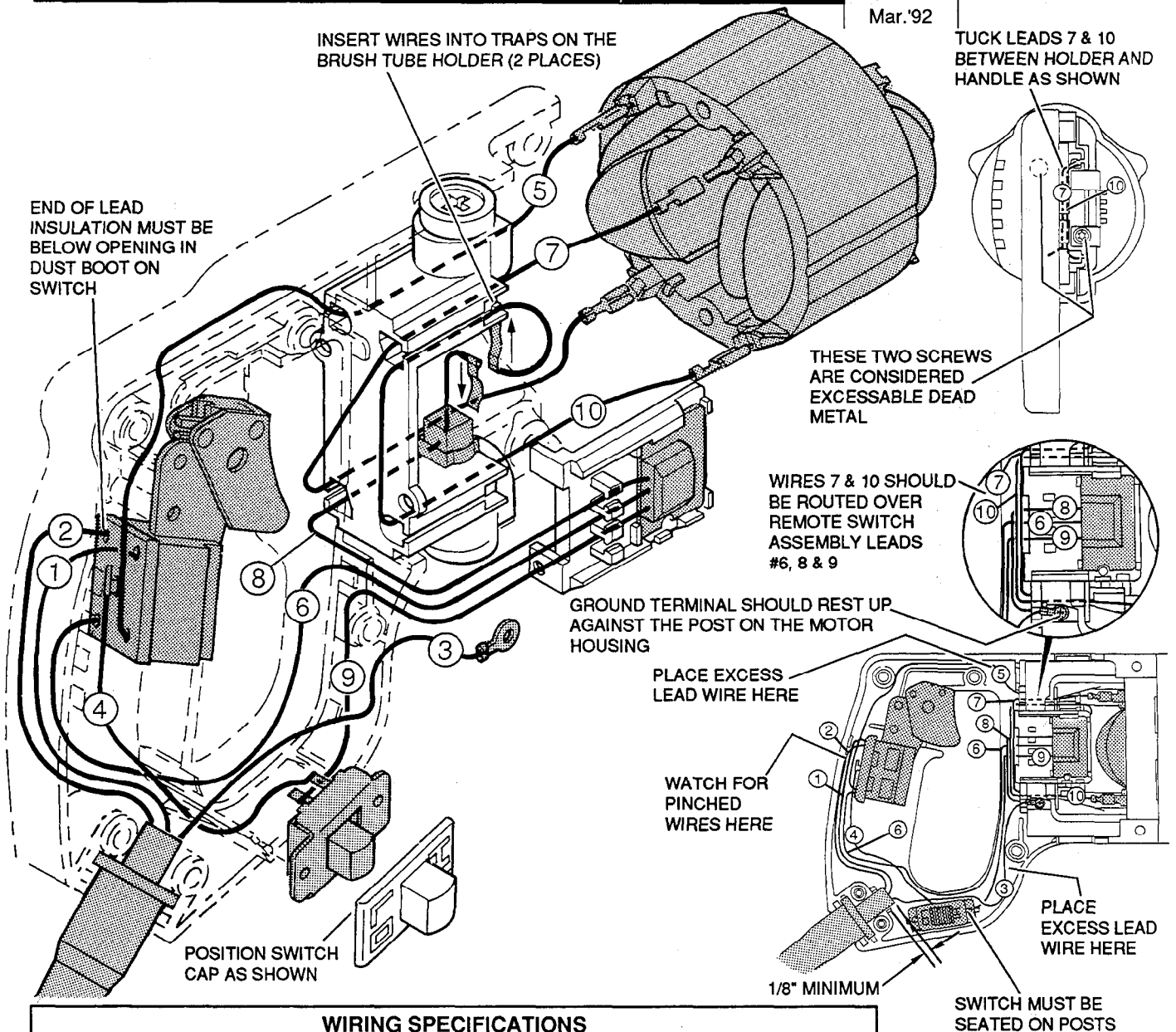
**SAWZALL®** SEE REVERSE SIDE FOR QUIK-LOK MODEL

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.

DATE  
Mar.'92

BULLETIN

58-01-0255



## WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	White	18 Ga.	3-3/4"	Strip 3/8" and tin.
2	Black	18 Ga.	3-3/4"	Strip 3/8" and tin.
3	Green	18 Ga.	5-1/2"	Strip 5/32" for T3.
4	Black	18 Ga.	4-5/32"	** Strip 1/4" for T2.
5	White	18 Ga.	8"	Strip 3/8" and tin / Strip 3/16" for T4.
6	Black	18 Ga.	9-7/16"	** Strip 3/8" and tin.
7	Yellow	18 Ga.	5-5/16"	Strip both ends 3/16" for T4.
8	Black	18 Ga.	4-9/16"	** Strip 1/4" for T1.
9	Black	18 Ga.	5-13/16"	**
10	Red	18 Ga.	5-1/2"	Strip 3/16" for T4 / Strip 1/4" for T1.

\*\* = Component of switch module assembly.

## NOTE:

All leads must be held to  $\pm 1/8"$ .  
All lead lengths are before stripping.

## TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	22-44-0090	2
T2	23-74-0900	1
T3	23-74-0896	1
T4	23-74-1090	4

## CONNECTOR DESCRIPTION

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