WIRING INSTRUCTIONS

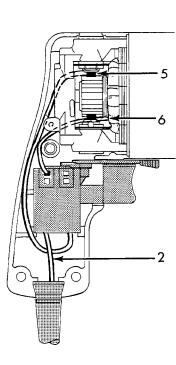
TITLE

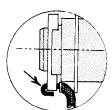
PISTOL HANDLE TOOLS

DATE Dec. '79 BULLETIN 58-01-0647

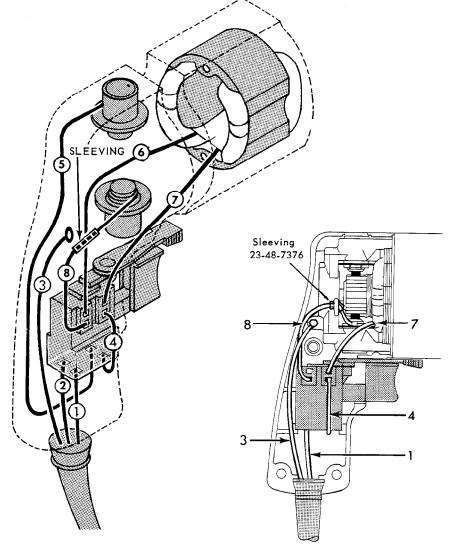
MILWAUKEE ELECTRIC TOOL CORP.

13135 WEST LISBON RD. BROOKFIELD, WIS





WIRE FORMING AND SOLDER DETAIL FOR BRUSH HOLDER CLIP



Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation
1	White	Cord	1-3/4"	Strip 3/8" & tin
2	Black	Cord	1-3/4"	Strip 3/8" & tin
3	Green	Cord	4"	Strip 3/16" & use T1
4	Black	′ 20	2-1/2"	Supplied with switch
5	White	Brush	7"	Strip 3/8" & tin /Strip 1/4" & solder
6	Blue	Field	3-3/4"	Strip 3/8" & tin
7	White	Field	3"	Strip 3/8" & tin
8	Blue	Brush	4-3/4"	Strip 3/8" & tin /Strip 1/4" & solder

NOTE:

All leads must be held to ± 1/8".
All field leads to be measured from and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Part No.	Onty.				
T1	23-74-0390	1				
CONNECTOR DESCRIPTION						
Code	Part No.	Qnty:				
		<u></u>				