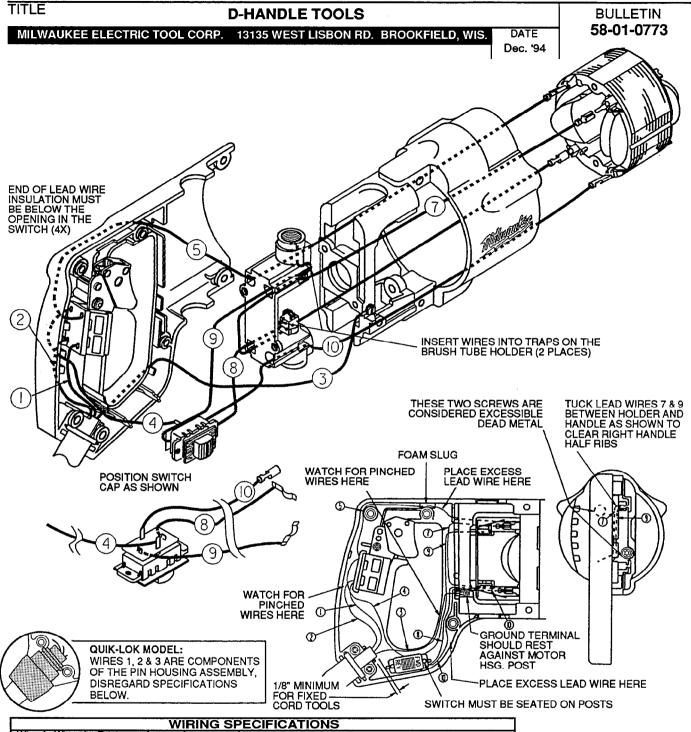
WIRING INSTRUCTIONS



WIRING SPECIFICATIONS							
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation		
1	White	Cord	18	3-3/4"	Strip 3/8" and tin.		
2	Black	Cord	18	3-3/4"	Strip 3/8" and tin.		
3	Green	Cord	18	5-1/2"	Strip 3/16" for T1.		
4	Black	Rev. Switch	18	5-1/4"	Strip 3/8" and tin.		
5	White	23-94-6115	18	8*	Strip 3/16" for T3 / Strip 3/8" and tin.		
7	Yellow	23-94-6110	18	5-5/16"	Strip both ends 3/16" for T3.		
8	Black	Rev. Switch	18	5-1/4"	Strip 1/4" for T2.		
9	Black	Rev. Switch	18	7-1/4"	Strip 1/4" for T2.		
10	Red	Rev. Switch	18	5-1/4"	Strip 3/16" for T3.		

## NOTE:

All leads must be held to ± 1/8".
All lead lengths are before stripping.

TERMINAL DESCRIPTION							
Part No.	Qnty.						
23-74-0896	1						
20 / 10 / 10	2						
23-74-1060	4						
	Part No.						