Due to the electronics in this tool, service can only be performed at Milwaukee Authorized Repair Centers:

MILWAUKEE TOOL Central Repair
1401 Sycamore Avenue ● Greenwood, MS 38930-7277
Please send your tool directly to this location for service.

Or

Via e-Service at: www.milwaukeetool.com/e-service
questions, please call 1.800.SAWDUST (1.800.729.3878)
Or
Visit www.milwaukeetool.com to find your closest Milwaukee authorized Hydraulic repair center
Or
Return it to a MILWAUKEE factory Service Center location, freight prepaid and insured. A copy of the proof of purchase should be included with the return product.

If you have questions please contact Milwaukee Product Service at:
Product Technical Support via phone at: 262.783.8642
Or
Via email at: METProductSupport @milwaukeetool.com

Disassembly is not recommended and could void the warranty.
FIG. PART NO. DESCRIPTION OF PART NO. REQ.

7 06-82-4003 M4 x 18mm St. T-20 Screw (16)
29a 29o Extending Frame Pilot Block (2)
29b 29p Extending Frame Tube (2)
29c 29q Extending Frame Handle Cover (1)
29d 29r Extending Frame Handle Support (1)
29e 29s 05-74-0015 M6 x 1mm T-30 Mach. Screw (2)
29f 29t 43-40-0037 Welded Frame Assembly (1)
29g 29u Extending Frame Mounting Top (1)
29h 29v Extending Frame Lock Button (1)
29i 29w Extending Frame Lever (2)
29j 29x Pin for Extended Frame Lever (2)
29k 29y Cable Hook (1)
29l 29z M3 x 0.5 T-10 Mach. Screw (3)
29m 29aa 7 M4 x 18mm St. T-20 Screw (16)
29n 29ab 29c 29d 29e 7 Extending Frame Pilot Block (2)
29o 29p 29q 29r 29s 29t 29u 29v 29w 29x 29y 29z 29ii 29iv 29vi 46
29a 29b 29c 29d 29e 29f 29g 29h 29i 29j 29k 29l 29m 29n 29o 29p 29q 29r 29s 29t 29u 29v 29w 29x 29y 29z 29ii 29iv 29vi 46

Note: Cowlings and Housings need to be removed to access parts.

= Items shaded in grey are included in 42-38-0027 kit with hardware.

EXAMPLE: Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

Service Videos are available to aid in repair and maintenance of M18™ FUEL™ Sectional Sewer Machine Tools.

EXAMPLE: Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

SEWER MACHINE FRAME
# SEWER MACHINE EXTERNALS

**EXAMPLE:** Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

- Items shaded in grey are included in 42-92-0084 kit with hardware.
- Items shaded in grey are included in 42-92-0082 kit with hardware.

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**Note:** Service Videos are available to aid in repair and maintenance of M18™ FUEL™ Sectional Sewer Machine Tools.

## FIG. PART NO. DESCRIPTION OF PART NO. REQ. | FIG. PART NO. DESCRIPTION OF PART NO. REQ. |
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<td>1g 06-82-0190</td>
<td>31 05-81-1070 M4 x 12mm Pan Hd. T-20 Mach. Screw (1)</td>
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<td>2 06-82-0190</td>
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<td>3 05-74-0190</td>
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<td>36 05-75-2407 M4 x 17mm CH T-20 Taptite Screw (6)</td>
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<td>12</td>
<td>37 47-53-2872 Guide Hose Assembly (Accessory) (1)</td>
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<td>13</td>
<td>38 40-50-0226 Spring (1)</td>
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<tr>
<td>14 42-70-0625</td>
<td>39 06-10-0665 M10 x 1.5 x 28mm Hex Hd. Bolt (2)</td>
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<td>16</td>
<td>40 47-42-0058 Mode Selector Kit (1)</td>
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<td>18</td>
<td>41 14-34-0031 Lever Arm Assembly (1)</td>
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<td>20</td>
<td>42 31-44-0227 Carry Loop Kit (1)</td>
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<td>43 31-12-0036 Pilot Tube Mounting Kit (1)</td>
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<td>22</td>
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<td>23</td>
<td>45 42-92-0082 Top Rear Covers Kit (1)</td>
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<tr>
<td>28 12-20-0327</td>
<td>46 42-92-0084 Top Front Covers Kit (1)</td>
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</tbody>
</table>

**Note:** Cowlings and Housings need to be removed to access parts.