



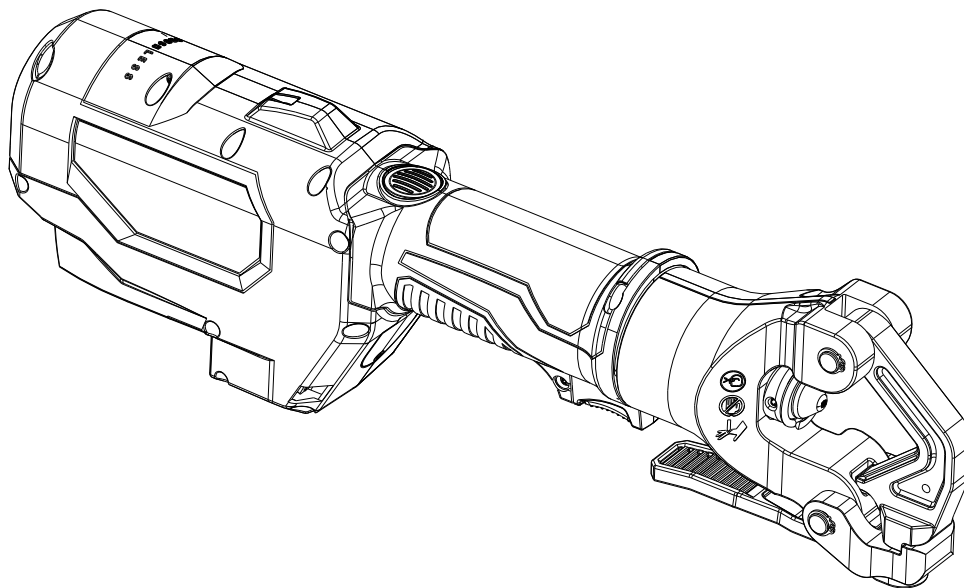
SERVICE PARTS LIST

BULLETIN NO.
54-00-2877

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18™ ONE-KEY™ FORCE LOGIC™ Dieless Crimper				Apr. 2025
CATALOG NUMBER	2877-20	SERIAL NUMBER	WIRING INSTRUCTION	
		K16A K16B		

SERVICE PARTS EXPLODED VIEW **PAGE 2, 3**

LUBRICATION INSTRUCTIONS **PAGE 4**



Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual can be performed by the user.

All other repairs are to **ONLY** be performed by personnel authorized by **MILWAUKEE TOOL**. Do not attempt to install other parts; this **COULD** void your tool warranty.

For service, parts, or inquiries, contact us:

- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE factory Service Center Location or MILWAUKEE factory Central Repair Center at Milwaukeetool.com. Send the following, posted paid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

MILWAUKEE factory Central Repair Centers:

MILWAUKEE TOOL
Central Repair
1401 Sycamore Avenue
Greenwood, MS 38930

MILWAUKEE TOOL
Central Repair
2198 Southtech Drive
Greenwood, IN 46143

SERVICE PARTS EXPLODED VIEW

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EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

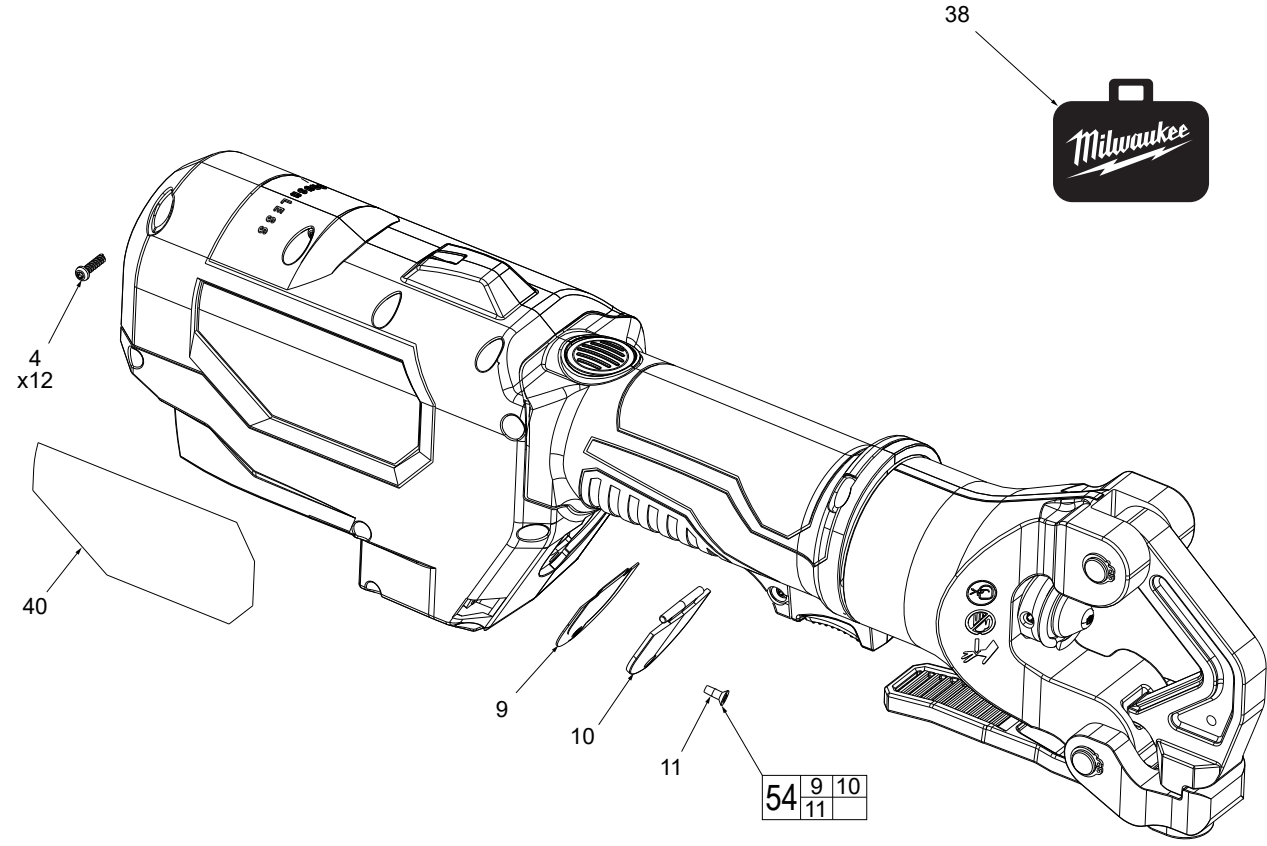


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
4	06-82-7225	4-20 x 1/2" Pan Hd. Plast. T-10 Screw	(12)
9	-----	Rubber Anti Static Seal	(1)
10	-----	Coin Cell Door	(1)
11	05-78-0088	M3 x 8mm Flat Hd. ST Phillips Screw	(1)
38	42-55-0038	Blow Molded Carrying Case	(1)
40	12-20-0162	Service Nameplate	(1)
54	42-92-0091	Coin Cell Door Kit	(1)

SERVICE PARTS EXPLODED VIEW CONT.

EXAMPLE:
 Component Parts (Small #)
 Are Included When Ordering
 The Assembly (Large #).

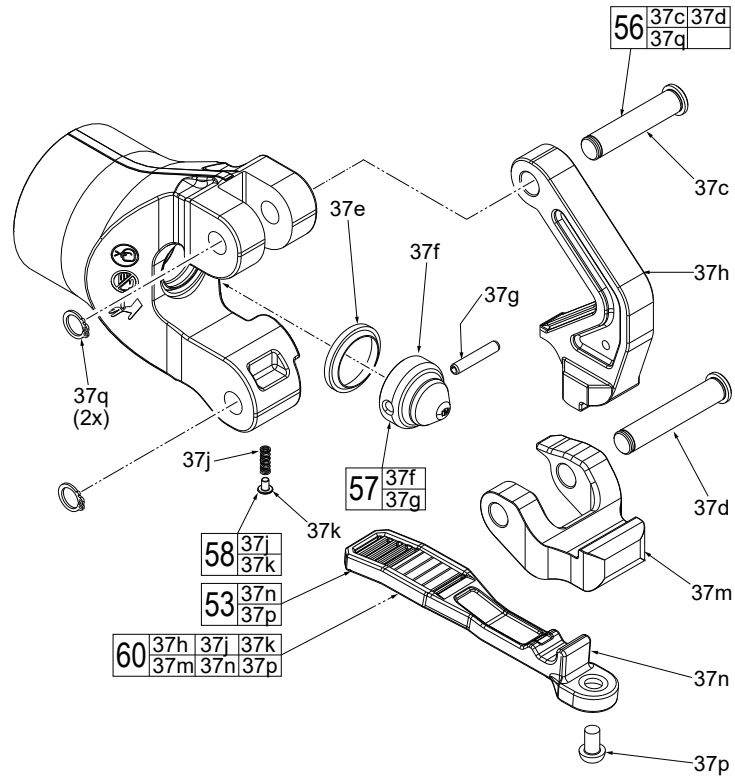


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37c	-----	Short Pin	(1)
37d	-----	Long Pin	(1)
37e	-----	Wiper Seal	(1)
37f	-----	Round Indenter	(1)
37g	-----	Slotted Spring Pin	(1)
37h	-----	Indenter Die	(1)
37j	-----	Spring	(1)
37k	-----	Spring Guide Pin	(1)
37m	-----	Latch	(1)
37n	-----	Long Lever	(1)
37p	-----	M6 x 10mm Pan Hd. T-30 Machine Scr.	(1)
37q	-----	Retaining Ring	(2)
53	44-10-0027	Lever Assembly	(1)
55	43-64-0016	Single Head Assembly	(1)
56	14-46-1232	Snap Ring/Pin Service Kit	(1)
57	14-46-0098	Round Indenter Assembly	(1)
58	14-46-9092	Spring and Guide Pin Kit	(1)
60	43-64-0217	Lever/Indenter/Latch Kit	(1)

LUBRICATION INSTRUCTIONS

LUBRICATION:

- = Type S2 Grease (7 oz. tube), 49-08-5265
- = Renolit ST-80 White Lithium Grease, 49-08-0145
- = 243 Blue Loctite, 44-22-0095
- = Loctite 51007 Copper LB 8008 C5-A,
Anti-Seize Lubricant (1 lb. can), 44-22-0035
- = 263 Red Loctite, 44-22-0130

