Due to the combination of hydraulics and electronics in this tool, **service can only be performed at this Milwaukee factory Repair Center:**

**MILWAUKEE TOOL Central Repair**  
1401 Sycamore Avenue • Greenwood, MS 38930-7277

Please send your tool directly to this location for service.

Or

Via e-Service at: www.milwaukeetool.com/e-service  
questions, please call 1.800.SAWDUST (1.800.729.3878)

Or

Return it to a MILWAUKEE factory Service Center location, freight prepaid and insured.  
A copy of the proof of purchase should be included with the return product.

If you have questions please contact Milwaukee Product Service at:  
**Product Technical Support via phone at: 262.783.8642**

Or

**Via email at: METProductSupport @milwaukeetool.com**

Disassembly is not recommended and could void the warranty.
### Punches Draws Studs Capacity

<table>
<thead>
<tr>
<th>Conduit Size</th>
<th>Nominal Hole Size</th>
<th>Part Number</th>
<th>Description</th>
<th>Part Number</th>
<th>Description</th>
<th>7/16&quot; 1/2&quot; (13 mm) Pilot Hole</th>
<th>3/4&quot; 7/8&quot; (22 mm) Pilot Hole</th>
<th>1-1/8&quot; 1-1/4&quot; (32 mm) Pilot Hole</th>
<th>Stainless Steel</th>
<th>Mild Steel</th>
</tr>
</thead>
<tbody>
<tr>
<td>1/2&quot;</td>
<td>0.865&quot; (22.5 mm)</td>
<td>49-16-2660S</td>
<td>SS 1/2&quot; die</td>
<td>49-16-2661S</td>
<td>SS 1/2&quot; punch</td>
<td>49-16-2680</td>
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<tr>
<td>3/4&quot;</td>
<td>1.115&quot; (28.3 mm)</td>
<td>49-16-2662</td>
<td>3/4&quot; die</td>
<td>49-16-2663</td>
<td>3/4&quot; punch</td>
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<td>49-16-2681</td>
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<tr>
<td>1&quot;</td>
<td>1.362&quot; (34.6 mm)</td>
<td>49-16-2664</td>
<td>1&quot; die</td>
<td>49-16-2665</td>
<td>1&quot; punch</td>
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<tr>
<td>1-1/4&quot;</td>
<td>1.701&quot; (43.2 mm)</td>
<td>49-16-2666</td>
<td>1-1/4&quot; die</td>
<td>49-16-2667</td>
<td>1-1/4&quot; punch</td>
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<tr>
<td>1-1/2&quot;</td>
<td>1.951&quot; (49.6 mm)</td>
<td>49-16-2668</td>
<td>1-1/2&quot; die</td>
<td>49-16-2669</td>
<td>1-1/2&quot; punch</td>
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<td>2&quot;</td>
<td>2.416&quot; (61.4 mm)</td>
<td>49-16-2670</td>
<td>2&quot; die</td>
<td>49-16-2671</td>
<td>2&quot; punch</td>
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<tr>
<td>2-1/2&quot;</td>
<td>2.914&quot; (74.0 mm)</td>
<td>49-16-2672</td>
<td>2-1/2&quot; die</td>
<td>49-16-2673</td>
<td>2-1/2&quot; punch</td>
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<tr>
<td>3&quot;</td>
<td>3.539&quot; (89.9 mm)</td>
<td>49-16-2674</td>
<td>3&quot; die</td>
<td>49-16-2675</td>
<td>3&quot; punch</td>
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<tr>
<td>3-1/2&quot;</td>
<td>4.044&quot; (102.7 mm)</td>
<td>49-16-2676</td>
<td>3-1/2&quot; die</td>
<td>49-16-2677</td>
<td>3-1/2&quot; punch</td>
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<td>4&quot;</td>
<td>4.544&quot; (115.4 mm)</td>
<td>49-16-2678</td>
<td>4&quot; die</td>
<td>49-16-2679</td>
<td>4&quot; punch</td>
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1. **No. 42-86-0050**
   Quick Connect Anvil Assembly

2. **No. 42-90-0020**
   Coupler

3. **No. 42-90-0010**
   Ball Pull

4. **No. 42-55-2676**
   Blow Molded Case (not shown)

5. **No. 12-20-2637**
   Service Nameplate (not shown)

6. **No. 10-20-1047**
   Warning Label (not shown)

**No. 49-16-2685**
Adaptor For Milwaukee power unit to competitor dies and punches (not shown)

**No. 49-16-2684**
EXACT™ Adaptor For competitor power units to EXACT™ 2-1/2" to 4" dies (3/4" studs) (not shown)