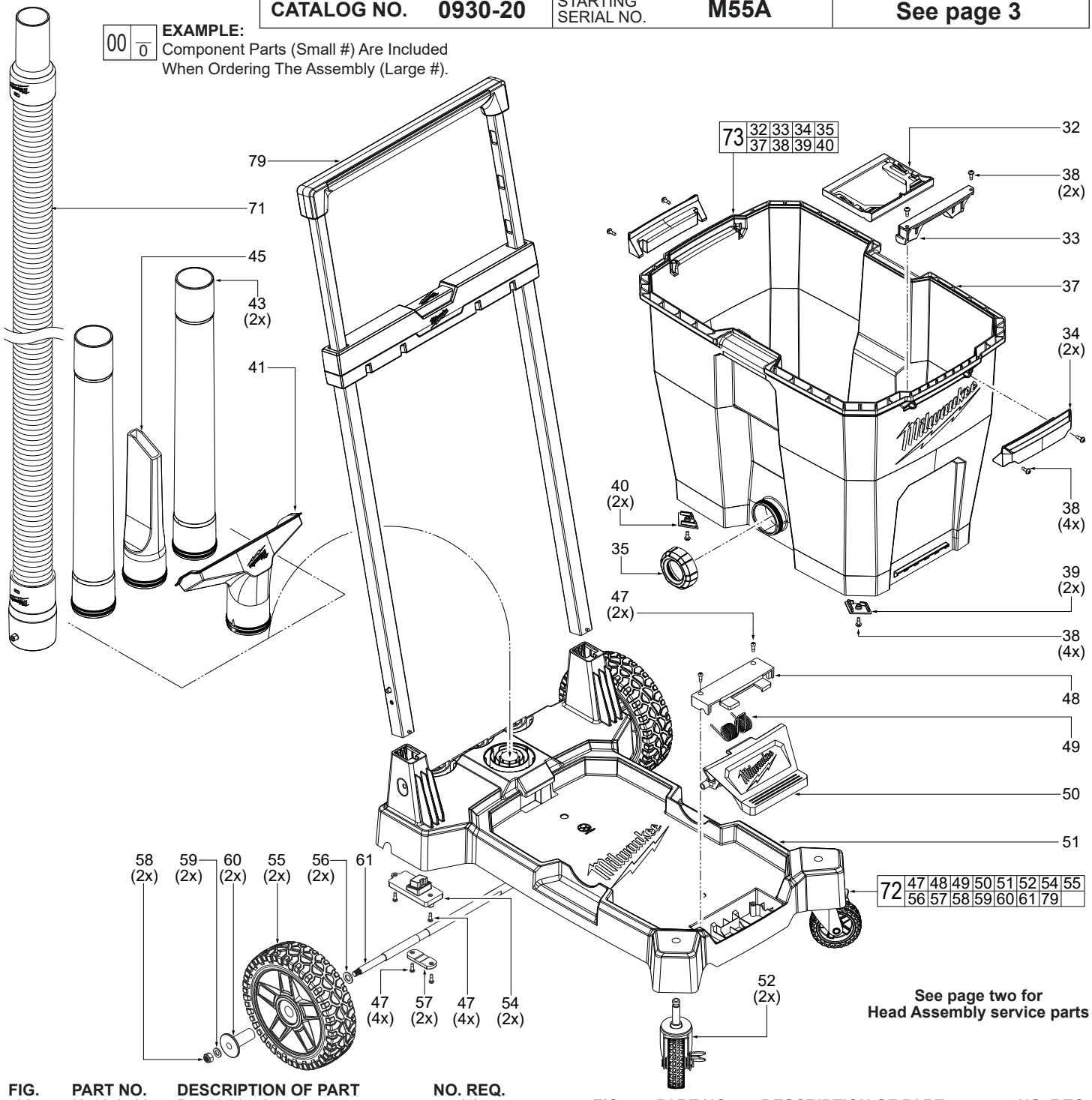
SERVICE PARTS LIST

BULLETIN NO.
54-05-0175

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
M18 FUEL™ 12 GALLON Dual-Battery Wet/Dry Vacuum				July 2023
CATALOG NO.	**0930-20**	STARTING SERIAL NO. **M55A**	WIRING INSTRUCTION	**See page 3**

EXAMPLE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).



See page two for Head Assembly service parts

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
32	42-16-2700	Bag Holder Attachment	(1)
33	42-16-2705	Bag Holder Screw-In Attachment	(1)
34	45-06-0589	Tank Handle	(2)
35	31-01-3035	Drain Cap	(1)
37	----------	12 Gallon Tank (See item 73)	(1)
38	05-74-1044	M4 x 12mm Flange T-15 Screw	(10)
39	44-85-0252	Tank Foot #1	(2)
40	44-85-0253	Tank Foot #2	(2)
41	49-90-2009	2.5" Floor Utility Nozzle	(1)
43	49-90-2007	2.5" Wand (Includes 1)	(2)
45	49-90-2008	2.5" Crevice Tool	(1)
47	05-74-1012	8-18 x 16mm Hi-Lo T-15 Screw	(10)
48	44-66-7050	Pedal Cover	(1)
49	40-50-3925	Spring	(1)
50	45-24-3100	Pedal	(1)
51	----------	Cart Base	(1)
52	14-04-0130	Caster	(2)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
54	31-01-3053	Handle Pocket Cap	(2)
55	50-35-0027	Premium Cart Wheel	(2)
56	45-88-1033	M10 Flat Washer	(2)
57	45-56-2010	Axle Strap	(2)
58	06-57-7517	M8 Locknut	(2)
59	45-88-1030	M8 Flat Washer	(2)
60	42-42-0260	Wheel Bushing	(2)
61	42-12-0410	Axle	(1)
71	49-90-2006	2.5" Hose Assembly	(1)
72	0933-20	Premium Cart Assembly	(1)
73	0932-20	12 Gallon Tank Assembly	(1)
79	50-35-0030	Cart Handle Assembly	(1)

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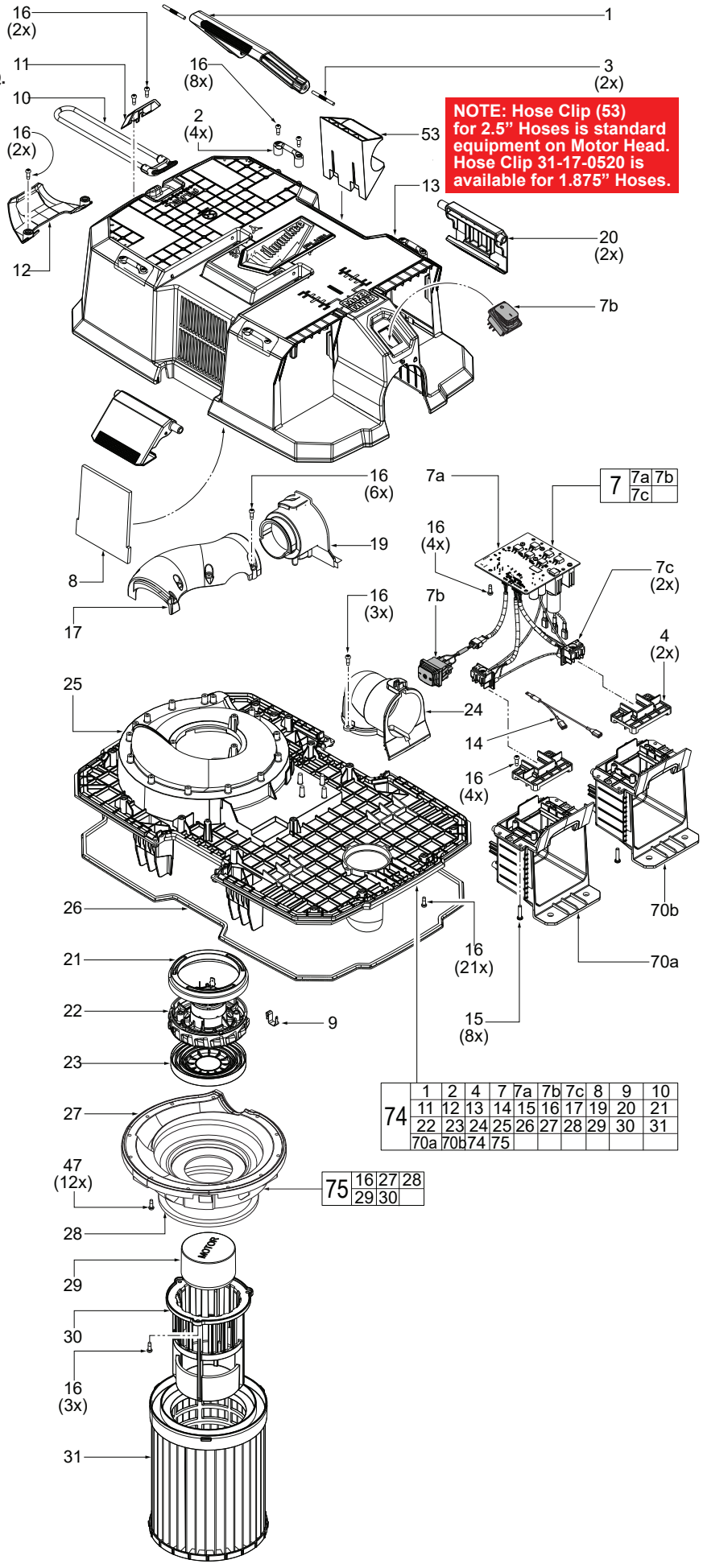
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	31-44-7015	Carrying Handle	(1)
2	45-58-0285	Mounting Cleat (Set of 1)	(4)
3	31-44-7017	Knurled Pin	(2)
4	31-01-3020	Battery Terminal Cap	(2)
7	28-09-2701	Electronics Assembly	(1)
7a	----------	PCBA	(1)
7b	----------	On-Off Switch	(1)
7c	----------	Battery Terminal Block	(2)
8	58-95-0075	Foam, Head	(1)
9	45-56-0033	Motor Ground Strap	(1)
10	14-37-0185	Bungee Hose Strap	(1)
11	42-28-0560	Bungee Holder	(1)
12	31-70-0170	Hose Rest Bracket	(1)
13	31-01-3052	Head	(1)
14	22-56-0061	Y-Strap	(1)
15	05-74-1042	#7-18 x 19mm Plastite T-20 Screw	(8)
16	05-74-1011	8-18 x 12mm Hi-Lo T-15 Screw	(57)
17	31-01-3030	Exhaust Cover	(1)
19	31-05-0735	Exhaust Port	(1)
20	45-06-0585	Tank Buckle	(2)
21	44-66-5364	Motor Isolator-Upper	(1)
22	31-50-9005	Motor Assembly	(1)
23	31-55-0245	Motor Isolator-Lower	(1)
24	43-33-0480	Inlet Elbow	(1)
25	31-01-1009	Mid-Frame	(1)
26	45-06-0587	Mid-Frame Gasket	(1)
27	----------	Lower Volute	(1)
28	----------	Lower Volute Filter Seal	(1)
29	----------	Ball Float	(1)
30	----------	Ball Float Cage	(1)
31	49-90-1978	Large Wet/Dry Vacuum High Efficiency Filter	(1)
47	05-74-1012	8-18 x 16mm Hi-Lo T-15 Screw	(12)
53	31-17-0535	Hose Clip for 2.5" Hose	(1)
70a	31-44-0461	Battery Housing with Left Rail	(1)
70b	31-44-0462	Battery Housing with Right Rail	(1)
74	0921-20	Head Assembly	(1)
75	31-15-1987	Lower Volute/Float Cage Assembly	(1)
	49-90-1999	Fleece Dust Bags (Pkg. of 5) (Not Included)	(1)
	12-20-0542	Service Nameplate (Not Shown)	(1)

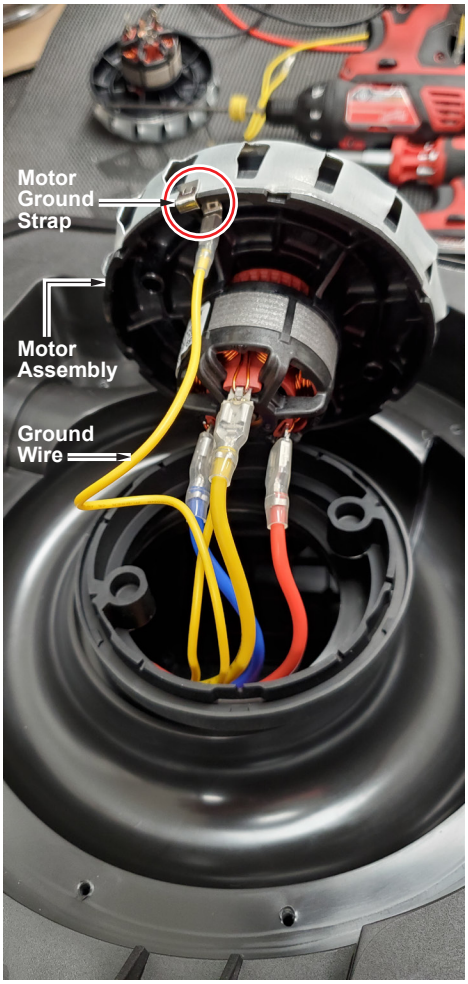
0910-20
M18™ FUEL™ 6 Gallon Wet/Dry Vacuum
Consists of the following:
1.875" Hose and Attachments
0911-20 Motor Head Assembly (1 Battery)
0922-20 6 Gallon Tank Assembly
0923-20 Base Cart Assembly

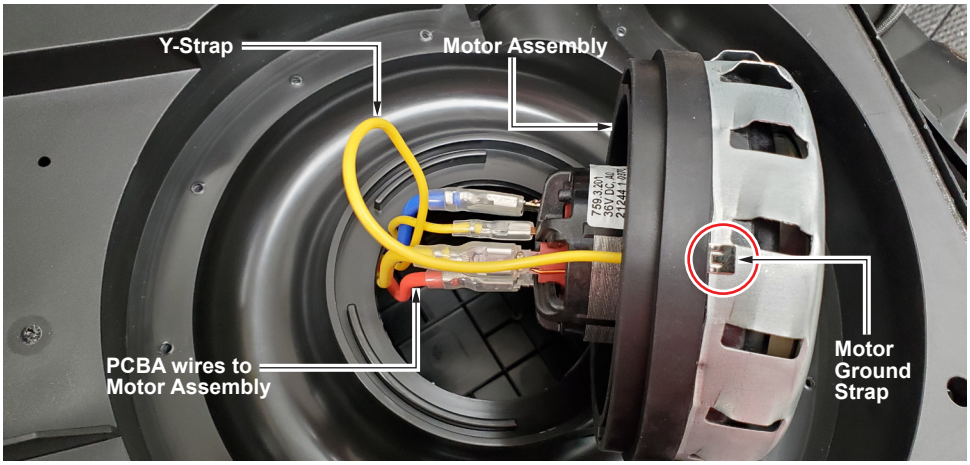
0920-20
M18™ FUEL™ 9 Gallon Wet/Dry Vacuum
Consists of the following:
1.875" Hose and Attachments
0921-20 Motor Head Assembly (2 Batteries)
0912-20 9 Gallon Tank Assembly
0923-20 Base Cart Assembly

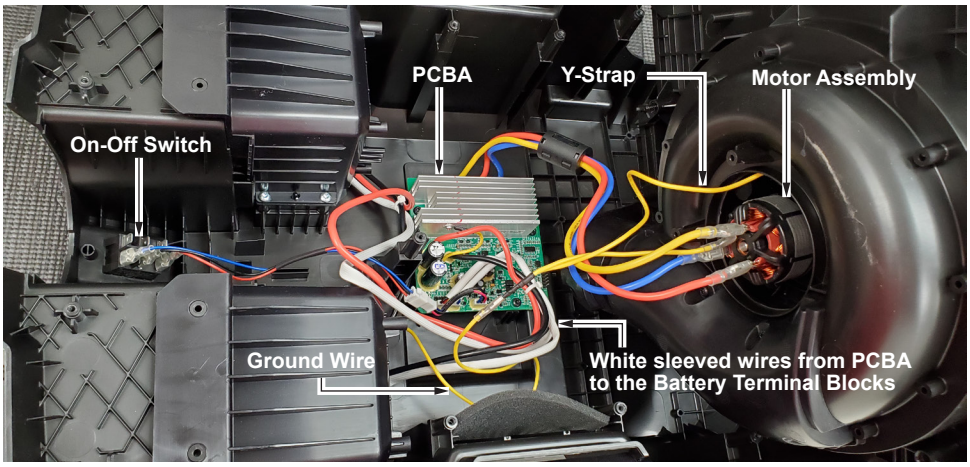
0930-20
M18™ FUEL™ 12 Gallon Wet/Dry Vacuum
Consists of the following:
2.5" Hose and Attachments
0921-20 Motor Head Assembly (2 Batteries)
0932-20 12 Gallon Tank Assembly
0933-20 Premium Cart Assembly

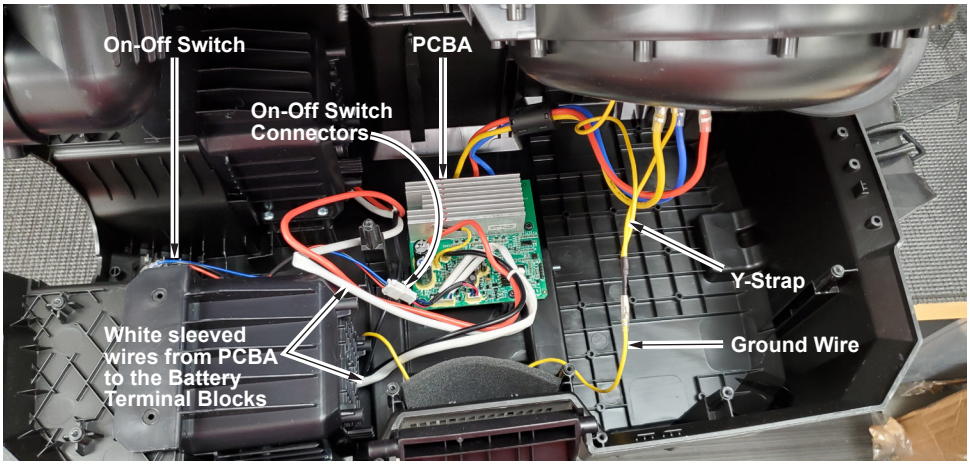
NOTE:
Motor Head Assemblies, Tank Assemblies and Cart Assemblies listed above are all interchangeable. The 120V AC Motor Head Assembly 0931-20 is also interchangeable with the tank and cart assemblies.

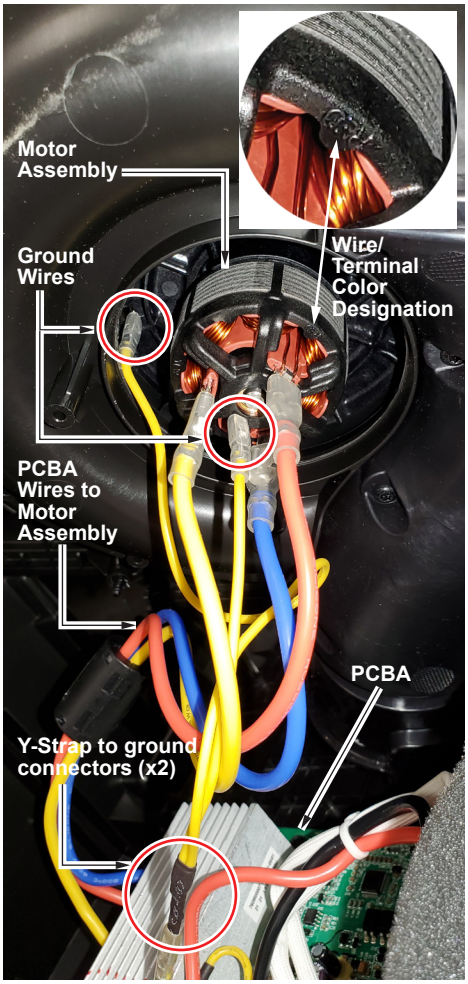












- Connect Yellow Ground PCBA wire to Y-strap. Connect Y-strap to Motor Ground Strap and motor ground terminal/tab.
- Connect Red PCBA wire to terminal labeled RED on the motor.
- Connect Yellow PCBA wire to terminal labeled YLW on the motor.
- Connect Blue PCBA wire to terminal abeled BLU on the motor.
- Pull on all wires terminated at the motor to ensure proper connection.
- Join PCBA wires and On-Off Switch wires by inserting connector ends together.

As an aid to reassembly, take notice of wire routings and position in wire guides and traps while dismantling tool.

Be sure that all components of electronics kit are seated firmly and squarely in housing recesses.

Avoid pinched wires, be sure that all wires and sleeves are pressed completely down in wire traps.

Prior to securing mid-frame onto the head, be sure that there are no interferences.

Before installing the battery, check for proper functionality of switch.

Install battery and depress switch triggers to assure tool is operating properly.