



SERVICE PARTS LIST

BUL. 54-06-0101

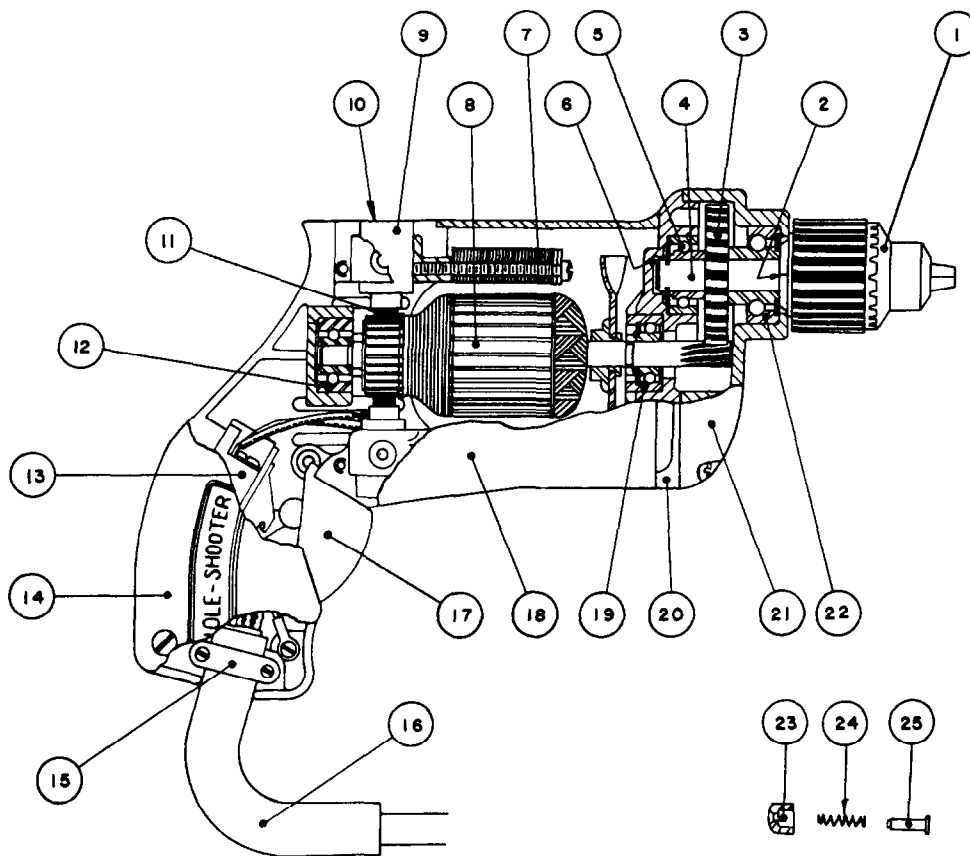
1/4" PISTOL DRILL

Model No. 250

Starting Serial No. 72-8085

REVISED BUL 672-2 DATE FEB. '68
WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.



ILLUSTRATED PARTS

FIG.	PART NO.	NAME OF PART	PRICE	FIG.	PART NO.	NAME OF PART	PRICE
1	1/4"	Chuck	\$	14	3B1-1	Handle Cover	\$
2	25W8-1	Chuck Washer		15	8B1-3	Cord Clamp	
3	25W-11	Spindle Gear		16	25W-28	Cord Protector Tube	
4	25W-8	Spindle		17	3B1-2	Switch Trigger	
5	7057	Spindle Ball Bearing (rear) (1)		18	25W-1A	Motor Housing	
6	5137 Tru-Arc	Spindle Retaining Ring		19		See Item 12	
7	25W-700	Field Assembly		20	25W-2	Diaphragm	
8	25W-600	Armature Assembly		21	25W-3	Gear Case	
9	7B-320	Brush Holder Assembly		22	7058	Spindle Ball Bearing (Front) (1)	
10	3A-40	Brush Retaining Caps (2)		23	3B15-1	Trigger Lock Shaft (1)	
11	8B-370	Carbon Brush Assembly (2)		24	3A15-4	Trigger Lock Spring (1)	
12	WC8037	Armature Ball Brg. Front & Rear (2)		25	3A15-2	Trigger Lock Button (1)	
13	CH8300	Switch					

MISCELLANEOUS PARTS NOT SHOWN

SIZE OR PART NO.	DESCRIPTION OF PART	PRICE	SIZE OR PART NO.	DESCRIPTION OF PART	PRICE
#201	Woodruff Key (Spindle)	\$	#8-32x1/2" Fil. Hd.	Cord Clamp Screws (2)	\$
#25W-23	Switch Mounting Bracket (1)		#6-32x1/4" (Brass)	Rd. Hd. Ground Screws (2)	
#4-36x3/16 Rd. Hd.	Switch Bracket Mounting Scs. (2)		#8-32x1/2" Fil. Hd.	Diaphragm Screws (2)	
#6-32x5/16 Fil. Hd.	Sem. Switch Mounting Screw (1)		#8-32x7/8" Fil. Hd.	Gear Case Screws (4)	
#10-32x1/4" Hd'less	Slotted Brush Holder Screws (2)		#3-48x3/16" Rd. Hd.	Name Plate Screws (2)	
#8-32x3/4" Fil. Hd.	Handle Cover Screws (3)		250	Name Plate (1)	
SJ16-3	Cord (3-wire) per foot		1/4"	Chuck Key (1)	
3P-1	Attachment Plug (1)		#6-32x1-1/2" Fil. Hd.	Field Screws (2)	
			3PA-1	Attachment Plug Adaptor (1)	