



SERVICE PARTS LIST

BUL. 54-06-0102

1/4" PISTOL DRILL

REVISED BUL
672-3

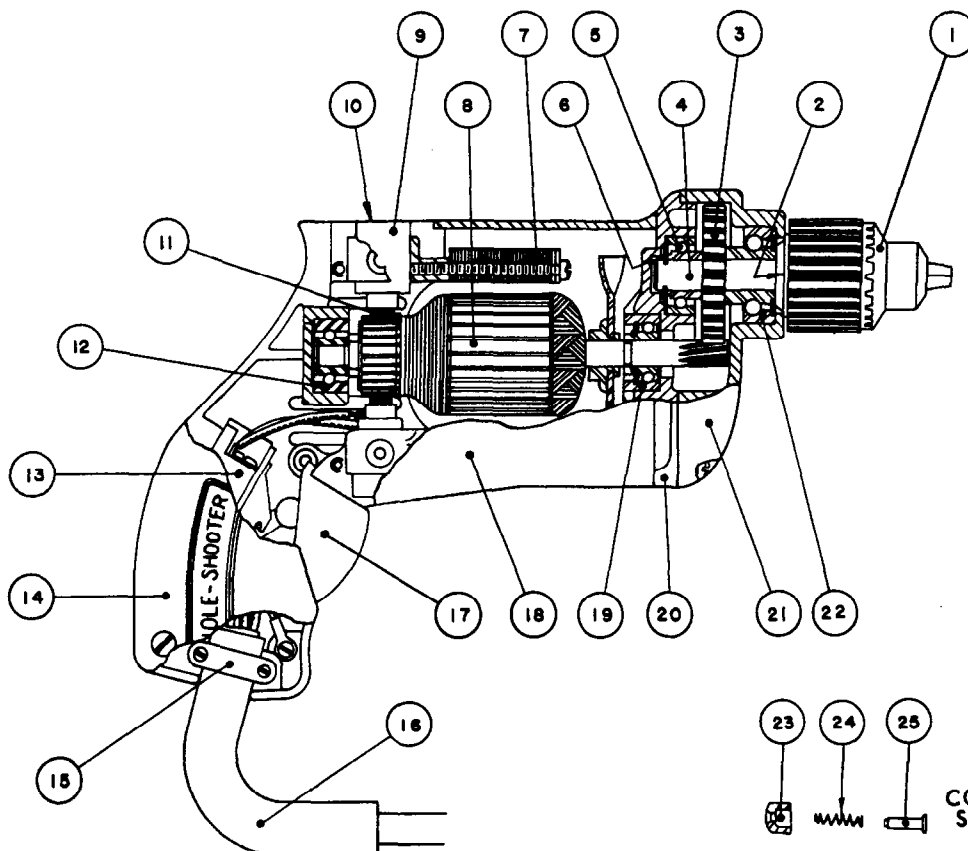
DATE
FEB. '68

Model No. 250

Starting
Serial No. 72-37015

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.



CORRECTS & SUPERCEDES
SERVICE BULLETIN 672-3
DATED 3/3/58

FIG.	PART NO.	DESCRIPTION OF PART
1	1/4"	Chuck
2	25W8-1	Chuck Washer
3	25W-11	Spindle Gear
4	25W-8	Spindle
5	S3RP	Spindle Ball Brg. (rear) (1)
6	5137 Tru-Arc	Spindle Retaining Ring
7	8B-700	Field Assembly
8	25W-600A	Armature Assembly
9	7B-320	Brush Holder Assembly
10	3A-40	Brush Retaining Caps (2)
11	8B-370	Carbon Brush Assembly (2)
12	WC8037	Armature Ball Brg. Front & Rear (2)
13	CH8300	Switch

ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART
14	3B1-1	Handle Cover
15	8B1-3	Cord Clamp
16	18GJ-7SR	Cord Set
17	3B1-2	Switch Trigger
18	25W-1B	Motor Housing
19		See Item 12
20	25W-2	Diaphragm
21	25W-3	Gear Case
22	7058	Spindle Ball Brg. (Front) (1)
23	3B15-1	Trigger Lock Shaft (1)
24	3A15-4	Trigger Lock Spring (1)
25	3A15-2	Trigger Lock Button (1)

SIZE OR PART NO.	DESCRIPTION OF PART
#201	Woodruff Key (Spindle)
#25W-23	Switch Mounting Bracket (1)
#4-36x3/16 Rd. Hd.	Switch Bracket Mtg. Scs. (2)
#6-32x5/16 Fil. Hd.	Sem. Switch Mtg. Screw (1)
#10-32x1/4" Hd'less	Slotted Brush Holder Scs. (2)
#8-32x3/4" Fil. Hd.	Handle Cover Screws (3)
#8-32x1/2" Fil. Hd.	Cord Clamp Screws (2)
#6-32x1/4" (Brass)	Rd. Hd. Ground Screws (2)

MISCELLANEOUS PARTS NOT SHOWN

SIZE OR PART NO.	DESCRIPTION OF PART
#8-32x1/2" Fil. Hd.	Diaphragm Screws (2)
#8-32x7/8" Fil. Hd.	Gear Case Screws (4)
#3-48x3/16" Rd. Hd.	Name Plate Screws (2)
250	Name Plate (1)
1/4"	Chuck Key (1)
#6-32x1-1/2" Fil. Hd.	Field Screws (2)
3PA-1	Attachment Plug Adaptor (1)
25W8-1	Washer (1)