**SERVICE PARTS LIST**

**SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS**

**M12™ FUEL™ Multi-Head Drill**

**CATALOG NO.** 2505-20  **STARTING SERIAL NO.**  K81A

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**FIG.**  **PART NO.**  **DESCRIPTION**  **NO. REQ.**

1  14-29-2505  Gear Box with Clutch Assembly  (1)
1a  44-10-0196  Speed Selector Lever  (1)
2  45-24-0231  Speed Selector Slide Kit  (1)
3  16-01-2504  Rotor Assembly  (1)
7  14-29-2505  Magnet Bit Holder  (1)
8  14-29-2505  Magnet  (1)
9  14-29-2505  LED Lens  (1)
11  14-29-2505  Light Pipe  (1)
12  14-29-2505  Housing Cover-Right  (1)
14  14-29-2505  Housing Support-Left  (1)
15  06-82-5315  M3 x 26.5mm Pan Hd. ST T-10 Screw  (3)
16  06-82-1080  M3 x 14mm Pan Hd. ST T-10 Screw  (6)
17  12-20-2512  Service Nameplate  (1)
18  42-66-0019  Removable 3/8" Keyless Chuck  (1)
19  14-72-0100  Removable Right Angle Drive (RAD)  (1)
20  14-35-0150  Removable Offset Attachment  (1)
21  14-35-0155  Removable Hex Attachment  (1)
22  42-70-0058  Housing Clip  (1)
23  42-55-2501  Zippered Tool Bag  (1)
30  31-44-2504  Housing Assembly  (1)
31  14-20-2505  Electronics Assembly  (1)
32  10-20-3098  Warning Label (Not Shown)  (1)

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**SCREW TORQUE SPECIFICATION CHART**

<table>
<thead>
<tr>
<th>FIG.</th>
<th>PART NO.</th>
<th>DESCRIPTION</th>
<th>SEATING TORQUE (IN-LBS)</th>
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</thead>
<tbody>
<tr>
<td>12</td>
<td>06-82-2500</td>
<td>8-32 x 7mm Pan Hd. T-15 Machine Screw</td>
<td>5-7</td>
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<tr>
<td>15</td>
<td>06-82-5315</td>
<td>M3 x 26.5mm Pan Hd. ST T-10 Screw</td>
<td>6-8</td>
</tr>
<tr>
<td>16</td>
<td>06-82-1080</td>
<td>M3 x 14mm Pan Hd. ST T-10 Screw</td>
<td>5-7</td>
</tr>
</tbody>
</table>

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**EXAMPLE:**
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

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**MILWAUKEE ELECTRIC TOOL CORPORATION**
13135 W. Lisbon Road, Brookfield, WI 53005

**Draw 2**
Tuck Shutter Board squarely and firmly in slotted recess of housing support. Push wires completely down in wire traps.

Route all control board wires through wire traps/channel as shown. Be sure to push wires completely down in traps. Be sure control board is seated squarely and firmly in support housing.

Push black and white wires completely down in wire traps. Route blue and yellow wires behind on-off switch.

Be sure all elements of the electronics assembly are firmly seated in the support housing. Be sure all wires are pushed completely down in wire traps and channels. Make sure there is no interference prior to installing the housing cover.