SERVICE PARTS LIST

2485-20

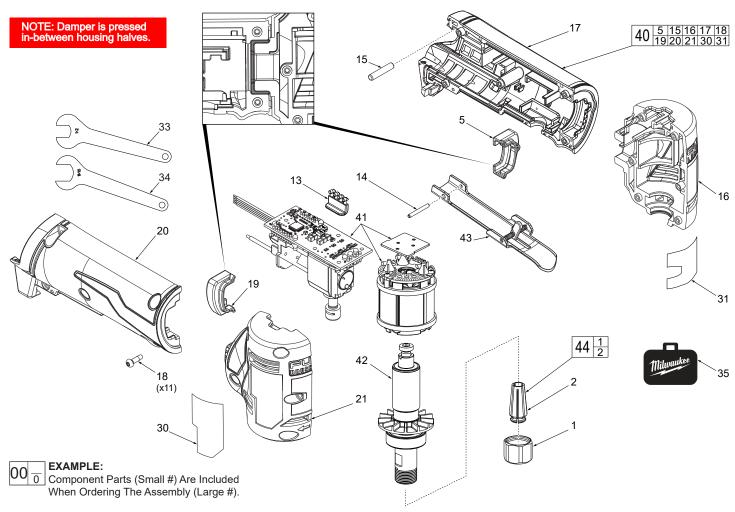
CATALOG NO.

Milwankee SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS REVISED BULLETIN M12 FUEL™ Die Grinder STARTING SERIAL NO

K92A

DATE Nov. 2024

WIRING INSTRUCTION



| FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. |
|------|------------|--|----------|
| 1 | 48-68-0031 | Collet Nut | 1 |
| 2 | 48-66-0974 | 1/4" Collet | 1 |
| 5 | | Damper for Support | 1 |
| 13 | 23-28-0340 | Light Pipe | 1 |
| 14 | 44-60-0575 | Rivet Pin for Housing | 1 |
| 15 | 44-94-0050 | Rod | 1 |
| 16 | | Housing Support Head | 1 |
| 17 | | Housing Support Grip | 1 |
| 18 | 06-82-3002 | Housing Screw | 11 |
| 19 | | Damper for Cover | 1 |
| 20 | | Housing Cover Grip | 1 |
| 21 | | Housing Cover Head | 1 |
| 30 | 12-20-2430 | Service Nameplate | 1 |
| 31 | 10-20-0625 | Warning Label | 1 |
| 32 | 42-77-0405 | 1/8" Collet (Optional) Not Shown | 1 |
| 33 | 49-96-4040 | Open End Wrench (1/2") | 1 |
| 34 | 49-96-4090 | Open End Wrench (11/16") | 1 |
| 35 | 42-55-2425 | Contactor Bag | 1 |
| 40 | 14-34-0002 | Housing Kit | 1 |
| 41 | 14-20-0070 | Electronics Assembly | 1 |
| 42 | 16-01-2405 | Rotor Assembly | 1 |
| 43 | 44-10-0520 | Paddle Trigger Assembly | 1 |
| 44 | 14-46-0166 | 1/4" Collet and Nut Kit | 1 |
| 50 | 49-92-9000 | 10PC Die Grinder Kit (Accessory) (Not St | nown) |

Install the electronics assembly, route wires through wire traps and channels as shown. Be sure all components are seated squarely and firmly in place. Be sure there is no interference when installing the housing covers (20, 21).



| SCREW TORQUE SPECIFICATIONS | | | | | | |
|-----------------------------|------------|--------------------|-------------|---------|--|--|
| | | | SEAT TORQUE | | | |
| FIG. | PART NO. | WHERE USED | (kgf-cm) | (lb-in) | | |
| 18 | 06-82-3002 | Housing Cover Head | 7-9 | 6.0-7.8 | | |
| 18 | 06-82-3002 | Housing Cover Grip | 7-9 | 6.0-7.8 | | |