SERVICE PARTS LIST

BULLETIN NO.
54-24-0105

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
1-1/32" (26mm) ROTARY HAMMER - Mexico				Dec. 2020
CATALOG NO.	**5386-21**	SERIAL NUMBER **E88A**		WIRING INSTRUCTION **See page 4**

EXAMPLE:
00 | 0
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
2	05-81-5265 ●	SCREW, 5X32 T20	4
6	22-64-5262	POWERCORD ASSY	1
100	31-44-5390	HOUSING ASSY	1
104	14-30-0056	MOTOR ASSY	1
105	18-07-5395	FIELD 127V	1
106	16-07-5395	ARMATURE 127V	1
107	----------	FAN	1
108	02-04-5262	BALL BEARING	1
109	----------	WASHER	1
110	----------	INSULATING DISC	1
117	----------	WIRE	1
118	----------	WIRE	1
119	05-81-5262	SCREW, 4X18 T15	6
131	22-18-5262	SET COLLAR & BRUSH ASSY 110V	1

●= Component of 14-46-5395 127V Rotary Hammer Service Kit (See page 2 for complete list)

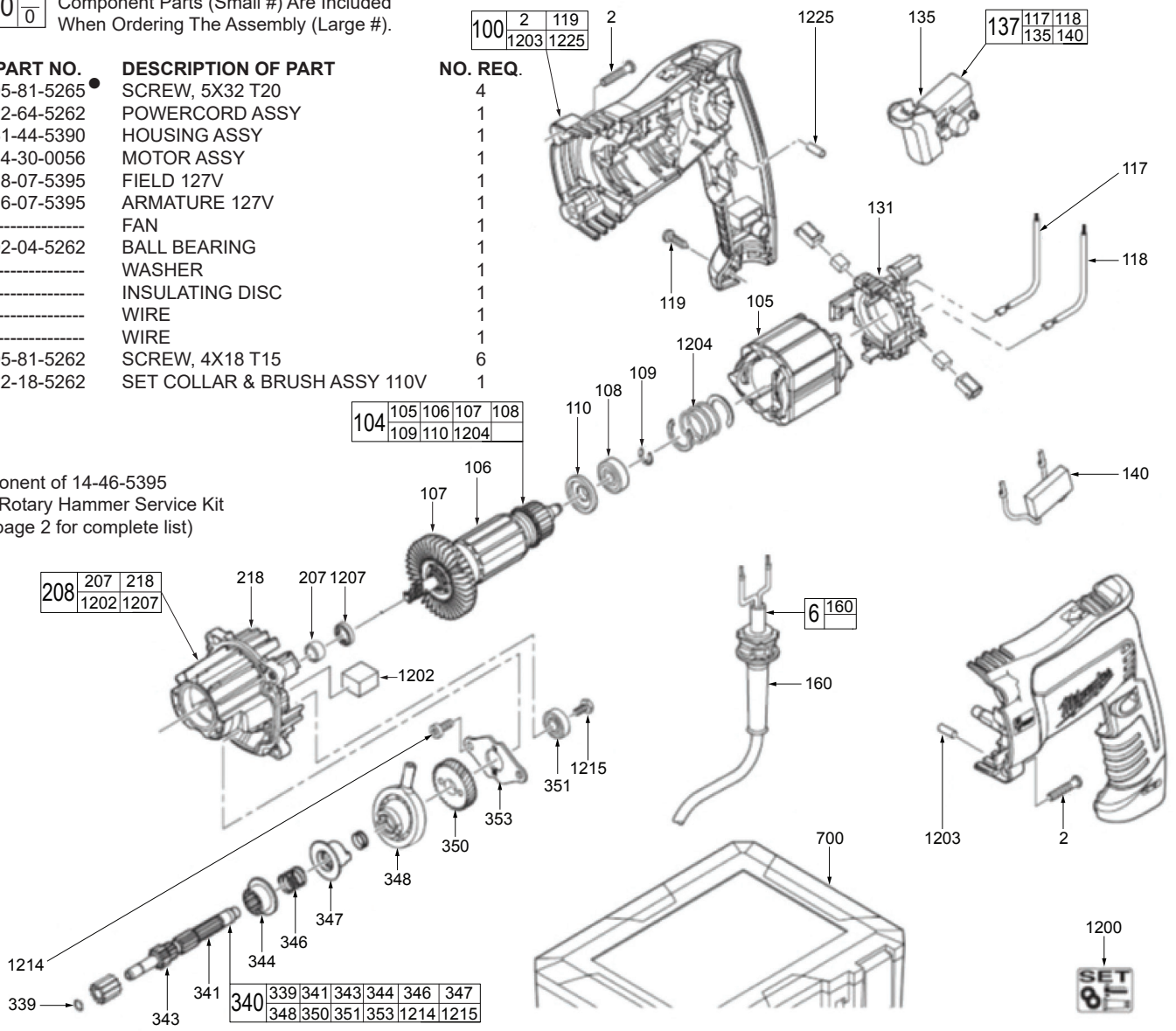
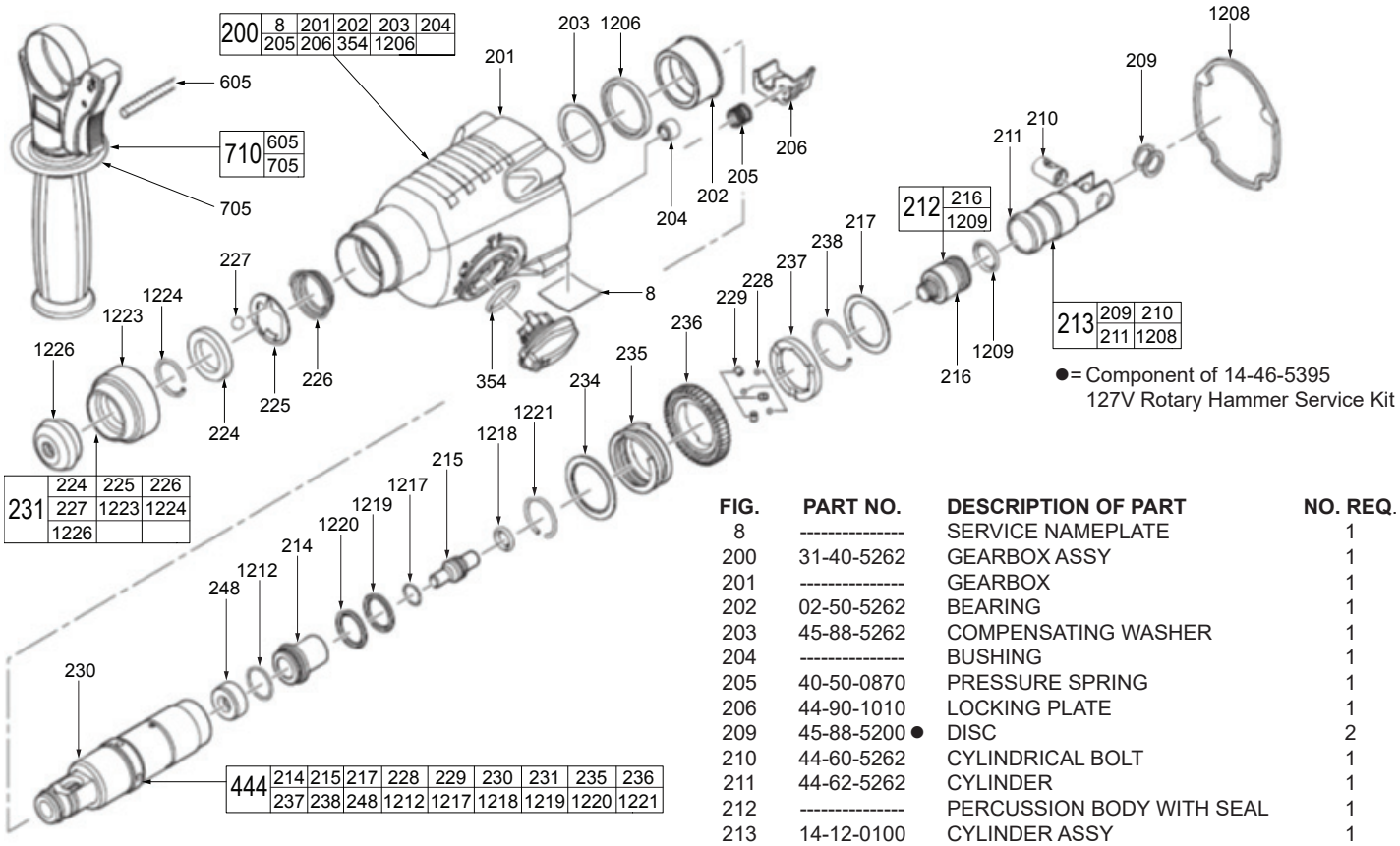


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
135	----------	SWITCH BOARD 127V	1
137	23-66-5395	SWITCH ASSY 127V	1
140	----------	CAPACITOR	1
160	44-76-0210	CORD PROTECTOR	1
203	45-88-5262	COMPENSATING WASHER	1
207	----------	NEEDLE BEARING	1
208	28-28-5262	DIAPHRAGM ASSY	1
218	----------	END PLATE	1
339	44-90-1180	SPRING RING	1
340	---------- ●	WOBBLE DRIVE ASSY	1
341	36-66-5261	REDUCTION GEAR SHAFT	1
343	32-60-1610	GEAR	1
344	32-60-1620	INTERN:GEARED WHEEL	1
346	40-50-2140	PRESSURE SPRING	1
347	45-22-0925	COUPLING SLEEVE	1
348	36-92-0800	WOBBLE DRIVE	1
350	32-05-5262	REDUCTION GEAR WHEEL	1
351	02-04-5385	BALL BEARING	1
353	42-36-5261	BEARING COVER	1

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
700	42-55-5386	CARRYING CASE MILWAUKEE	1
1200	14-46-5395	127V Rotary Hammer Service Kit	1
1202	43-84-1050 ●	FELT	1
1203	44-60-5270	HOLDING DOWN DEVICE	1
1204	45-88-0017	REPAIR KIT	1
1207	45-06-5263	SEAL RING	1
1214	05-74-1030	SCREW 5X12 T25	2
1215	05-74-1020 ●	SCREW	1
1225	---------- ●	HOLDING DOWN DEVICE	1

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. LISBON RD., BROOKFIELD, WI 53005

Drwg. 5



●= Component of 14-46-5395
127V Rotary Hammer Service Kit

●14-46-5395

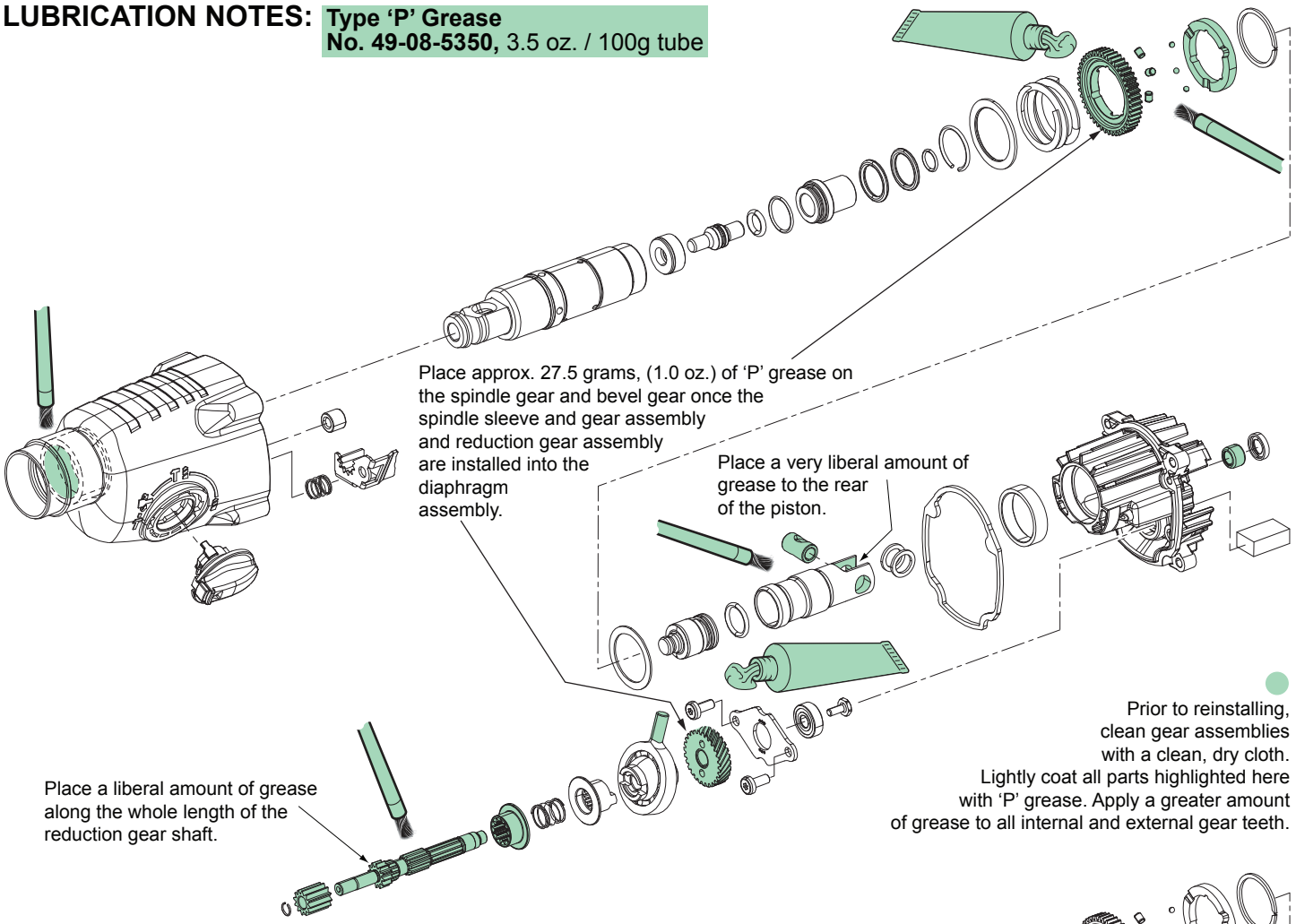
127V Rotary Hammer Service Kit

1226	42-52-5262	Dust Cap	(1)
1223	42-76-5262	Locking Sleeve	(1)
1224	44-90-5262	C-Ring	(1)
1212	34-40-1425	O-Ring	(1)
1220	34-40-1440	O-Ring	(1)
1217	34-40-1410	O-Ring	(1)
1218	34-40-1450	O-Ring	(1)
1221	44-90-1025	C-Ring	(1)
238	44-90-0215	Retaining Ring	(1)
1209	34-40-1510	O-Ring	(1)
209	45-88-5200	Washer	(2)
1208	43-44-5262	Gasket	(1)
131	22-18-5262	Carbon Brush Assy.	(1)
339	44-90-1180	C-Ring	(1)
1214	05-74-1030	M5.0 x 0.8 Screw	(2)
1215	05-74-1020	M4.0 x 0.7 Screw	(1)
2	05-81-5265	Taptite Screw	(4)
	49-08-5350	'P' Grease 100g tube	(1)
	49-08-5345	'Q2' Grease 45g tube	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
8	----------	SERVICE NAMEPLATE	1
200	31-40-5262	GEARBOX ASSY	1
201	----------	GEARBOX	1
202	02-50-5262	BEARING	1
203	45-88-5262	COMPENSATING WASHER	1
204	----------	BUSHING	1
205	40-50-0870	PRESSURE SPRING	1
206	44-90-1010	LOCKING PLATE	1
209	45-88-5200 ●	DISC	2
210	44-60-5262	CYLINDRICAL BOLT	1
211	44-62-5262	CYLINDER	1
212	----------	PERCUSSION BODY WITH SEAL	1
213	14-12-0100	CYLINDER ASSY	1
214	45-22-0870	CORE LIFTER RING	1
215	45-08-0650	SNAP DIE	1
216	45-56-0300	PERCUSSION BODY	1
217	45-88-5230	DISC	1
224	44-90-5265	HOLDING RING	1
225	40-50-5262	SUPPORT PLATE	1
226	42-36-5262	PRESSURE SPRING	1
227	02-02-0275	BALL	1
228	02-02-1230	BALL	3
229	44-96-0300	CYLINDRICAL BOLT	3
230	38-50-5262	SPINDLE SLEEVE	1
231	----------	SLEEVE ASSY	1
234	45-88-2115	STOP DISC	1
235	40-50-1720	SPRING	1
236	32-75-1830	SPINDLE GEAR	1
237	42-70-5262	CLUTCH DISC	1
238	44-90-0215 ●	SPRING RING	1
248	45-88-2100	STOP WASHER	1
354	44-10-5262	SWITCH LEVER	1
444	----------	SPINDLE ASSY	1
605	44-94-5381	DEPTH GAUGE	1
705	31-05-5263	HANDLE	1
710	----------	HANDLE ASSY	1
1200	14-46-5395	127V Rotary Hammer Service Kit	1
1206	45-06-0062	SEAL RING	1
1208	43-44-5262 ●	SEAL	1
1209	34-40-1510 ●	SEAL RING	1
1212	34-40-1425 ●	O-RING	1
1217	34-40-1410 ●	SEAL RING	1
1218	34-40-1450 ●	O-RING	1
1219	42-76-1000	THRUST COLLAR	1
1220	34-40-1440 ●	SEAL RING	1
1221	44-90-1025 ●	SPRING RING	1
1223	42-76-5262 ●	SLEEVE	1
1224	44-90-5262 ●	SPRING RING	1
1226	42-52-5262 ●	CAP	1

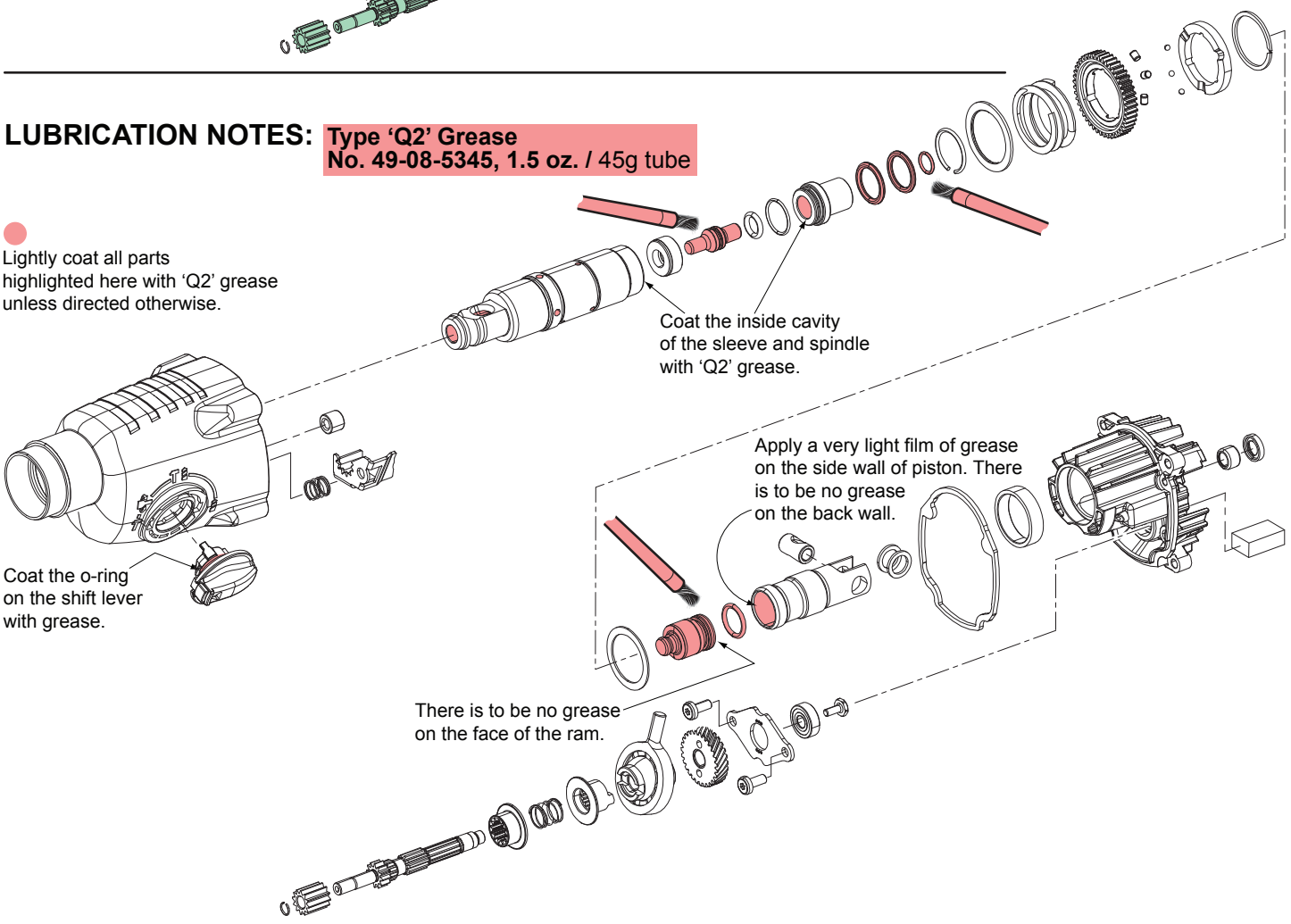
LUBRICATION NOTES:

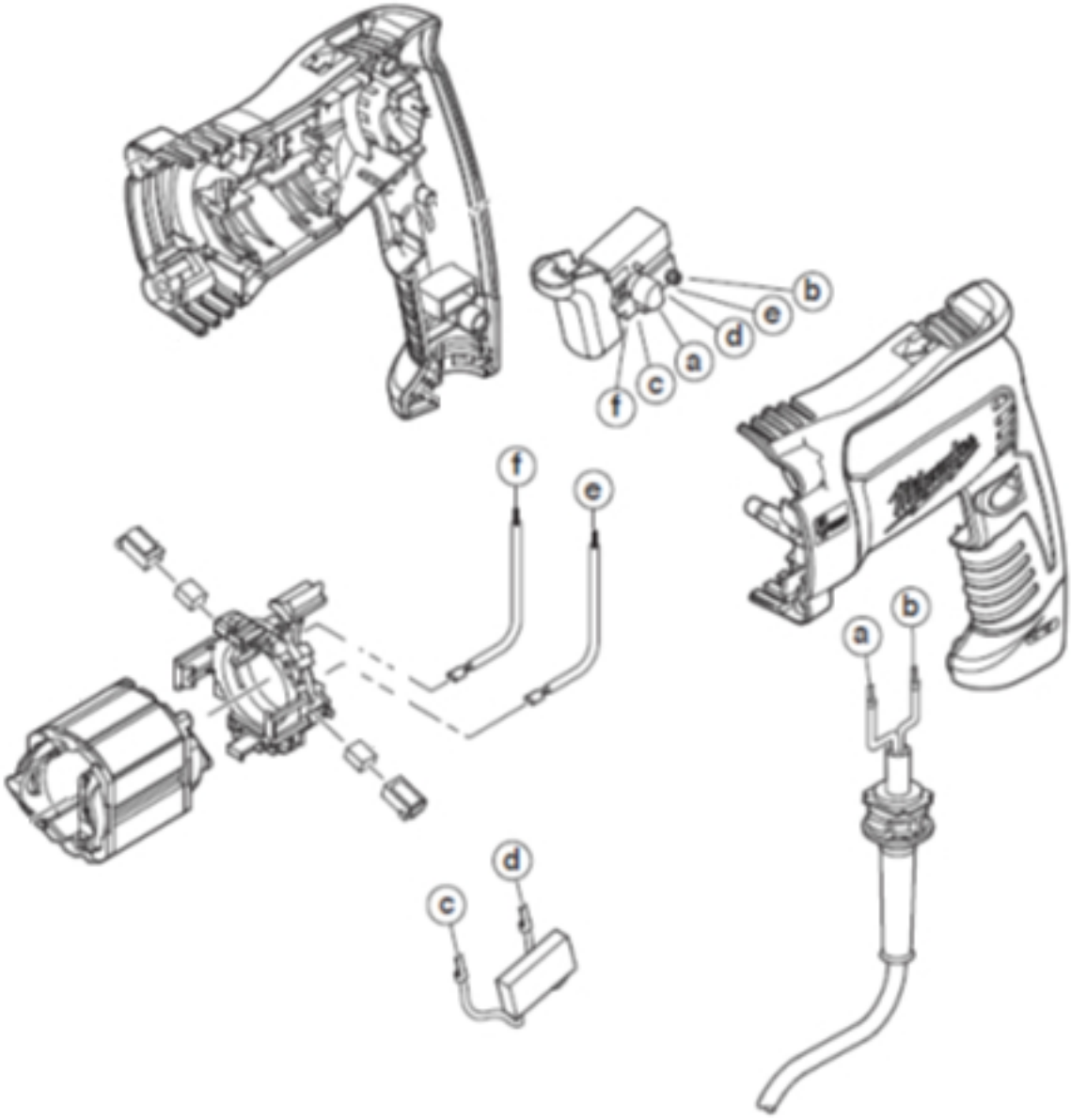
Type 'P' Grease
No. 49-08-5350, 3.5 oz. / 100g tube



LUBRICATION NOTES:

Type 'Q2' Grease
No. 49-08-5345, 1.5 oz. / 45g tube




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