SERVICE PARTS LIST

M18™ FUEL™ 3/8" Square Impact Wrench (Baseline)

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

CATALOG NO. 2754-20

STARTING SERIAL G77A

BULLETIN NO. 54-26-2765

REVISED BULLETIN DATE Feb. 2020

WIRING INSTRUCTION SEE PAGE 2

EXAMPLE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

FIG. PART NO. DESCRIPTION OF PART NO. REQ.
4 45-88-2653 Plastic Washer (1)
5 44-90-1050 Friction Ring (1)
6 34-40-1885 O-Ring (1)
7 3/8" Square Anvil (1)
8 02-02-1300 5.0mm Steel Ball (1)
23 45-30-2653 Rubber Slug (4)
30 06-82-0013 M3 x 38mm Pan Hd. ST TP T-10 Screw (2)
31 06-82-6350 M3 x 16mm Pan Hd. ST T-10 Screw (7)
32 12-20-0046 Service Nameplate (1)
33 Housing Halve - Right (1)
35 Housing Halve - Left (1)
36 Belt Clip (1)
37 06-82-0130 6-32 x 5/16" Pan Hd. T-15 Screw (1)
38 45-24-0013 Forward / Reverse Shuttle (1)
39 40-50-1090 Spring (1)
50 42-55-2754 Blow Molded Carrying Case (1)
62 28-50-0014 Gearcase with Bushing (1)
63 14-30-0014 Gearcase / Anvil Assembly (1)
64 44-66-0028 Gearcase End Cap with Ball Bearing (1)
65 14-46-0016 Impacting Assembly (1)
66 31-44-0003 Housing Assembly (1)
68 45-24-0044 Speed Selector Assembly (1)
70 16-07-2754 Rotor Assembly (1)
71 14-20-0016 Electronics Assembly (1)
75 49-12-0012 Rubber Boot (Optional, Accessory) (1)
76 42-06-0013 3/8" Square Anvil Assembly (1)
79 42-70-0059 Belt Clip Assembly (1)

FIG. LUBRICATION

(Type 'J' Grease, No. 49-08-4220):
62 Coat inside of bushing inside front gearcase (62) with grease.
65 Lightly coat the I.D. of the ring gear and the center of the planet gears of impacting assembly (65) with grease.
70 Coat pinion of rotor assembly (70) with grease.

IMPORTANT NOTE: Gearcase end cap #64 is LEFT HAND THREAD!

As an aid to assembly, carefully lower the complete front end of tool (gearcase/impacting system) onto the gearcase end cap. Gently hand tighten front end assembly onto gearcase end cap. Be careful not to cross-thread! Once installed by hand, seat gearcase end cap with a good adjustable wrench using light pressure. Do not over tighten!

NOTE: Components of the Impacting Assembly (65) can drop out of the gearcase (62). Care must be taken to hold these elements in place when assembling onto gearcase end cap.

MILWAUKEE TOOL • www.milwaukeetool.com
13135 W. Lisbon Road, Brookfield, Wisc. 53005
Drwg. 3
Watch for pinched wires here. Tuck leads down in cavity behind switch.

Route LED wires down in cavity behind forward/reverse shuttle.

Place terminal over screw boss and route down in cavity behind forward/reverse shuttle.

High Voltage Protection Wire.