As an aid for servicing, the Speed Switch Assembly #65 should be mounted onto the PCBA first and then carefully installed together into the Left Housing Halve #44.
High voltage ground wire shown here with switch removed to illustrate the placement of the ground terminal and the routing of the wire in the left housing half. Be sure terminal is fully seated and wire is pressed down into the wire channel.

Be sure that all wires of the electronics assembly are routed as shown, being careful to push down completely into wire traps. Be sure that the switch, PCBA, battery connector block, LED, stator and speed switch assembly are fully seated prior to installing the right handle half.