

SERVICE PARTS LIST

BULLETIN NO.

54-38-0830

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
Heavy Duty BANDFILE			54-38-0827	Dec. 2023
CATALOG NO.	6101-6	SERIAL NO.	878F	WIRING INSTRUCTION
				58-01-0309

00	0	EXAMPLE:
		Component Parts (Small #) Are Included When Ordering The Assembly (Large #)

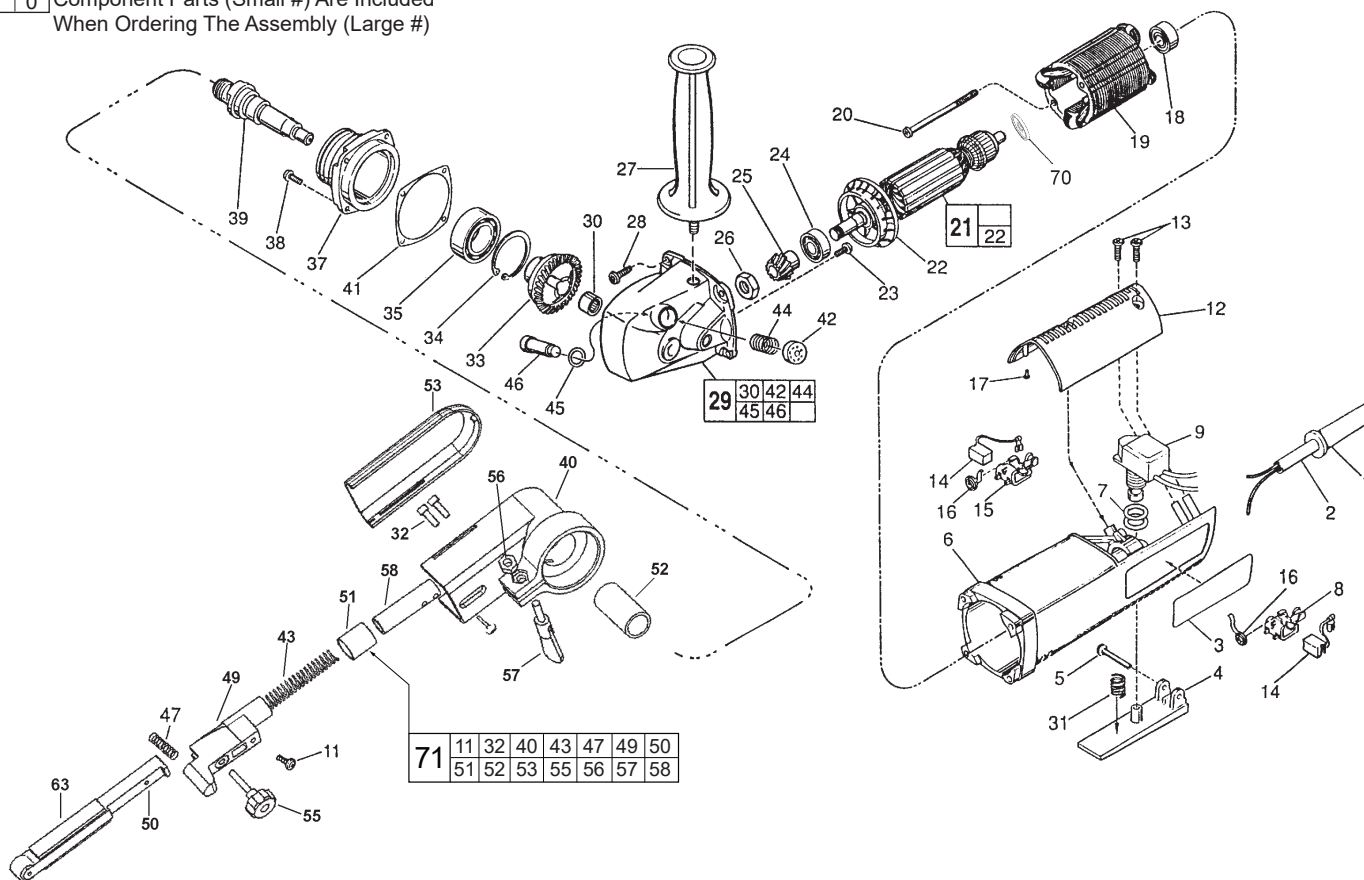


FIG. PART NO.	DESCRIPTION OF PART	NO. REQ.
1 44-76-0130	Cord Protector	(1)
2 22-64-0215	Cord Set	(1)
3 -----	Service Nameplate Kit	(1)
4 31-92-0112	Trigger	(1)
5 06-72-0815	.146 Dia. x 1-3/8" Rivet	(1)
6 31-50-0426	Motor Housing	(1)
7 34-40-4015	O-Ring	(2)
8 22-20-0691	Left Brush Holder	(1)
9 23-66-2171	Switch	(1)
11 45-04-0115	Shoulder Screw	(1)
12 31-15-0143	Cover	(1)
13 06-82-7270	8-16 x 5/8" Pan Hd. Stt. Plastite T-20	(3)
14 22-18-0710	Carbon Brush Assembly	(2)
15 22-20-0692	Right Brush Holder	(1)
16 23-52-0240	Brush Spring	(2)
17 42-38-0181	Rubber Bumper	(2)
18 02-04-0848	Ball Bearing	(1)
19 18-07-7055	120 Volt Field	(1)
20 06-82-7430	8-16 x 2-1/8" Pan Hd. Plastite T-20	(2)
21 16-10-7060	120 Volt Armature	(1)
22 22-84-0680	Fan	(1)
23 06-82-2292	8-32 x 3/8" Pan Hd. Stt. Taptite T-20	(2)
24 02-04-1020	Ball Bearing	(1)
25 32-60-1305	Pinion	(1)
26 06-55-1115	1/4-28 Hex Jam Nut	(1)
27 49-15-0310	Side Handle	(1)
28 06-82-7260	7-18 x 5/8" Pan Hd. Stt. Plastite T-20	(4)
29 14-30-0302	Gear Case Kit	(1)
30 02-50-2423	Needle Bearing	(1)
31 40-50-1300	Coil Spring	(1)
32 05-84-0015	Skt. Hd. Cap Screw	(2)
33 32-05-2240	Spiral Bevel Gear	(1)
34 34-80-2960	Retaining Ring-Internal	(1)
35 02-04-1745	Ball Bearing	(1)
37 28-52-0222	Spindle Hub	(1)
38 06-82-5316	8-32 x 1/2" Pan Hd. Stt. Taptite T-20	(4)
39 38-50-5212	Spindle	(1)
40 28-50-0350	Housing	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
41	43-44-1080	Gasket	(1)
42	31-12-0205	Cap	(1)
43	40-50-0205	Spring	(1)
44	40-50-8650	Coil Spring	(1)
45	34-40-4300	O-Ring	(1)
46	44-60-0845	Lock Pin	(1)
47	40-50-0210	Spring	(1)
49	42-09-0250	Tension Arm	(1)
50	42-09-0260	1/2" Contact Arm Assembly	(1)
51	42-92-1200	Dust Cover	(1)
52	43-12-0100	Drive Wheel	(1)
53	43-54-0615	Cover	(1)
55	43-98-0700	Knob	(1)
56	05-55-0116	Nut	(1)
57	45-04-0015	Clamp Screw	(1)
58	45-60-0450	Support Rod	(1)
63	44-66-5518	1/2" Platen (Pkg. of 10 - Cut to length)	(1)
70	23-16-1670	Commutator Insulator	(1)
71	14-46-0975	Bandfile Head Assembly	(1)

FIG. LUBRICATION

29 1/4 Oz. "Y" Grease, No. 49-08-5270.

FIG. NOTES:

26 Torque To 45 In./Lbs.