



SERVICE PARTS LIST

BUL. 54-38-2010

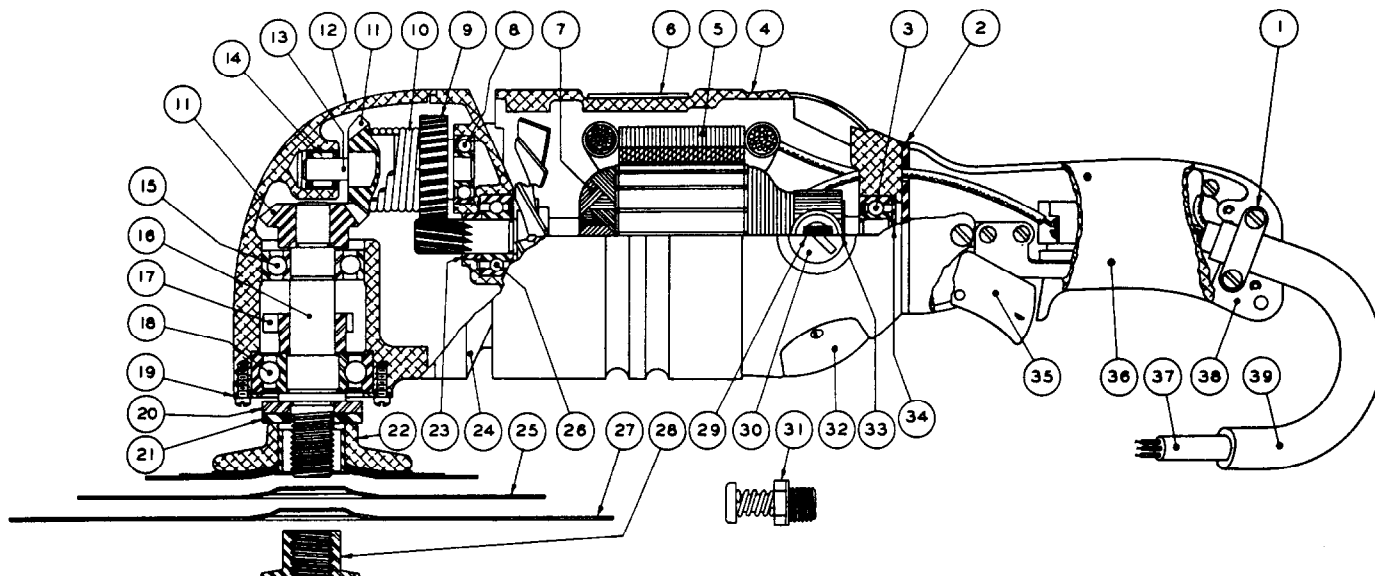
7" DISC SANDER

REVISED BUL. 649-1 DATE Feb. '68

MODEL NO.**U-177**Starting
Serial No. **49-1001**

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.

**Fig. Part No. Name of Part**

1	7UPV1-5	Cord Clamp Strap
2	6UPV1-3	Handle Insulator
3	WC8500	Armature Ball Brg. (Comm. End)
4	7UPV-1	Motor Housing
5	7U-700	Field Assembly
6	U-177	Name Plate
7	7U-600B	Armature Assembly
8	N.D.7039	Intermediate Shaft Ball Bearing
9	79U-14A	Intermediate Gear
10	68S8-1	Spindle Drive Spring
11	2U-11L	Miter Gears (Sold only
	2U-11R	in sets) per set
12	3UP-3	Gear Case
13	2U-13A	Intermediate Shaft
14	NB-3	Intermediate Shaft Needle Brg.
15	N.D.3203	Spindle Ball Brg. (Upper End)
16	3UP-8A	Spindle (5/8"-11 Thr'd)
17	3UP8-8	Spindle Locking Cog
18	WC87504	Spindle Ball Brg. (Lower End)
19	3UP8-3	Ball Bearing Retaining Washer

Fig. Part No. Name of Part

20	3UP8-1A	Hub Steel Washer
21	3UP8-2A	Hub Rubber Washer
22	3UP16-500	5" Flat Disc Hub Assembly
23	79U6-9	Grease Slinger
24	2U-2	Diaphragm
25	3UP16-7	7" Flat Backing Disc
26	WC8013	Armature Ball Brg. (Pinion End)
27	3UP16-9	9" Flat Backing Disc (not furnished).
28	3UP16-2A	Disc Nut (5/8"-11 Thr'd)
29	88D-370A	Carbon Brush Assys. (per set 2)
30	88D-400	Brush Ret'g Screw Assys. (per set 2)
31	3UP-900	Spindle Lock Assembly
32	23D-41	Air Intake Cover Plate
33	88D-320	Brush Holder Assys. (per set 2)
34	6UPV1-9	Body End Play Disc
35	8909K192	Switch Assembly
36	7UPV1-2	Handle (Switch Cover Side)
37	S#16-3	Cord (3-wire) per foot
38	7UPV1-1	Handle (Switch Mounting Side)
39	88D-28	Cord Protector Tube

MISCELLANEOUS PARTS (NOT SHOWN)**Size or Part No. Description of Part**

7UPV1-4	Tool Rest
3UP-410	Wooden Side Handle Assembly
2 Prong	Attachment Plug (1)
5/16"-18x3/4 Rd. Hd.	Tool Rest Screw (1)
1/4"-20x1/2"H'dless	Brush Holder Set Screws (4)
#12-24x1"Fil. Hd.	Switch Handle Screws (4)
#10-24x1-3/4"Fil. Hd.	Gear Case Screws (4)
#8-32x1" Oval Hd.	Handle Cover Screws (1)

Size or Part No.

#8-32x7/8"Oval Hd.	Handle Cover Screws (2)
#8-32x7/16"Fil. Hd.	Cord Clamp Strap Screws (2)
#8-32x1/4" Rd. Hd.	Switch Mounting Screws (2)
#8-32x2-1/4"Rd. Hd.	Field Screws (2)
#6-32x1/4" Rd. Hd.	Ground Wire Screw (Brass) (1)
#6x1/4" P.K.	Inspection Cover Screws (4)
#4x1/4" Driv-in	Name Plate Screws (2)
#8, #10, or #12	Kantlink Lock Washers (10)

Prices are subject to change without notice.