SERVICE PARTS LIST

M18™ FUEL JIG SAW (D-Handle)

CATALOG NO. 2737-20  STARTING SERIAL NO. J70A

BULLETIN NO. 54-40-2800

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

REVISED BULLETIN

DATE

Apr. 2018

WIRING INSTRUCTION

SEE PAGE 3

EXAMPLE:

Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

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MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. Lisbon Road, Brookfield, WI 53005

WIRING INSTRUCTION

SEE PAGE 3
LUBRICATION NOTES:
Type 'J' Grease
No. 49-08-4220, 1 lb. can
When servicing gears or Gear Case, 90-95% of the old grease must be removed prior to new grease being added. Clean gear assemblies with a clean, dry cloth.

1. Apply a light coating of grease to the left and right side surface of the guidance assembly.
2. Brush a light coating of grease to the entire shaft of spindle assembly.
3. Apply a light coating of grease to both ends of pin.
4. Place 2 grams (4 grams total) into each front cavity of housing support and housing cover.
5. Place approximately 9 grams of grease over and around spindle of guidance assembly.
6. Lightly coat concave surface of link cover and connecting link assembly.
7. Lightly coat surface of pin on the eccentricity plate with grease.
8. Brush a thin coat of grease to the entire surface of both balance blocks and drive plate.
9. Completely coat the output gear assembly with grease, being sure to cover all gear teeth. Lightly cover the washer with grease.
10. Brush all four pins of the gear case assembly with a light coating of grease.
11. Brush grease on the rotor pinion being sure to cover all the teeth.
Route LED leads through these wire traps and channels prior to installing the On-Off Switch.

As an aid to reassembly, take notice of wire routings and position in wire guides and traps while dismantling tool. Route wires into wire traps and channels as shown.

Be sure to place wires down into wire traps, being sure to remove any wire slack while routing.

Be sure all components of electronics assembly are seated firmly and squarely in the corresponding cavity of handle support.

Be sure there are no interferences when installing handle cover over handle support. Watch for pinched wires.

Check for proper functionality of slide buttons and speed dial prior to installing battery.