NOTE:
Legs and other hardware are not shown for illustration clarity.

2j can be purchased at any hardware store. Consisting of:
• M8 x 45mm Cap Screw w/ 6mm Socket Hex Drive
• M8 Lock Washer
• M8 Flat Washer

48-08-0551 H93A

When installing a new Work Piece Support Feed Arm Assembly (14), the following items must be assembled onto Feed Arm (5b):
Hex Socket Cap Screw (5a), End Bracket (7a), Feed Arm Sleeve (7c) with Round Plate (7r) and three Feed Arm Pads (5c).

NOTE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

Outer Strength Plate-Right (7e) has the same outside configuration as Outer Strength Plate-Left (7f). The difference between the two plates is that Outer Strength Plate-Left (7f) does not have a threaded hole on the top tab.

NOTE:
Fastener quantities shown here are for one end of the Main Body.
For illustration clarity, only one corner (leg area) is depicted.
### FIG. PART NO. DESCRIPTION OF PART NO. REQ.

<table>
<thead>
<tr>
<th>FIG.</th>
<th>PART NO.</th>
<th>DESCRIPTION OF PART</th>
<th>NO. REQ.</th>
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</thead>
<tbody>
<tr>
<td>7p</td>
<td>43-98-0048</td>
<td>Lock Knob</td>
<td>(2)</td>
</tr>
<tr>
<td>7q</td>
<td>43-98-0060</td>
<td>M8 Square Nut</td>
<td>(2)</td>
</tr>
<tr>
<td>7r</td>
<td>43-98-0061</td>
<td>Round Plate</td>
<td>(2)</td>
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<tr>
<td>8</td>
<td>48-08-0553</td>
<td>Carrying Strap (Accessory)</td>
<td>(1)</td>
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<td>9</td>
<td>43-98-0062</td>
<td>Product Label</td>
<td>(1)</td>
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<tr>
<td>10</td>
<td>44-04-0020</td>
<td>Leg Assembly with Adjuster</td>
<td>(1)</td>
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<tr>
<td>11</td>
<td>44-04-0025</td>
<td>Non-Adjustable Leg Assembly</td>
<td>(3)</td>
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<tr>
<td>12</td>
<td>45-60-0020</td>
<td>Support Base Assembly</td>
<td>(2)</td>
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<tr>
<td>13</td>
<td>14-75-0015</td>
<td>Work Piece Support Assembly</td>
<td>(2)</td>
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<tr>
<td>14</td>
<td>42-09-0270</td>
<td>Work Piece Support Feed Arm Assy. (Consists of 1 Assy.)</td>
<td>(2)</td>
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<tr>
<td>15</td>
<td>45-22-7015</td>
<td>Sleeve Assembly</td>
<td>(2)</td>
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<tr>
<td>16</td>
<td>14-46-9305</td>
<td>Release Lever Kit</td>
<td>(1)</td>
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<tr>
<td>17</td>
<td>31-44-7010</td>
<td>Main Handle Assembly</td>
<td>(1)</td>
</tr>
</tbody>
</table>

**Diagram:**

- **Leg Spacers (One per leg)** (1)
- **Adjustable Leg with Insert Adjuster Nut** (1)
- **Washers (One per leg)** (4)
- **Leg Release Levers (One per leg)** (4)
- **Release Lever Springs (One per leg)** (4)
- **Release Lever Pins (One per leg)** (4)
- **C Retaining Rings (One per leg)** (4)
- **Adjustable Foot** (1)
- **Mounting Bracket Assembly (Accessory, Set of 2)** (1)
- **Cap Screw, Lock Washer and Flat Washer** (2)
- **Non-Adjustable Leg (One per Assembly)** (3)
- **Fixed Foot (One per Assembly)** (3)
- **Work Piece Support Upper Bracket (One per Assy.)** (2)
- **Work Piece Support Lower Bracket (One per Assy.)** (2)
- **Washers (Two per Assembly)** (5)
- **Lock Knobs (Two per Assembly)** (5)
- **M6 Hex Lock Nut (Two per Assembly)** (4)
- **Work Piece Support Top Plate (One per Assy.)** (2)
- **M6 x 16mm Screw with M4 Socket Hex Drive (2 per Assy.)** (2)
- **M6 x 9mm Step Bolt (One per Assembly)** (3)
- **M6 x 35mm Step Bolt (One per Assembly)** (2)
- **Washers (Two per Assembly)** (4)
- **M3 x 5mm Cap Screw w/ M2.5 Socket Hex Drive (1 per Assy.)** (2)
- **Feed Arm (One per Assembly)** (2)
- **Feed Arm Pad (Three per Assembly)** (6)
- **Work Piece Support Base (One per Assembly)** (2)
- **M6 x 10mm Pan Hd. T-30 Machine Screw (2 per Assy.)** (4)
- **Work Table Assembly (Accessory)** (1)
- **Work Table** (1)
- **Logo Label** (1)
- **Main Body Assembly** (1)
- **End Bracket** (2)
- **Main Body** (1)
- **Feed Arm Sleeve** (2)
- **M8 x 20mm Step Bolt** (8)
- **Outer Strength Plate-Right** (2)
- **Outer Strength Plate-Left** (2)
- **M8 x 12mm Pan Hd. Screw with 2mm Hex Drive** (2)
- **Washer** (4)
- **M8 x 61mm Step Bolt** (4)
- **Inner Strength Plate** (4)
- **Main Handle** (1)
- **M8 Hex Lock Nut** (12)