



SERVICE PARTS LIST

BUL. 54-46-2052

ELECTROMAGNETIC DRILL STAND

REVISED BUL
6295-3

DATE
July '68

Catalog No. 4210

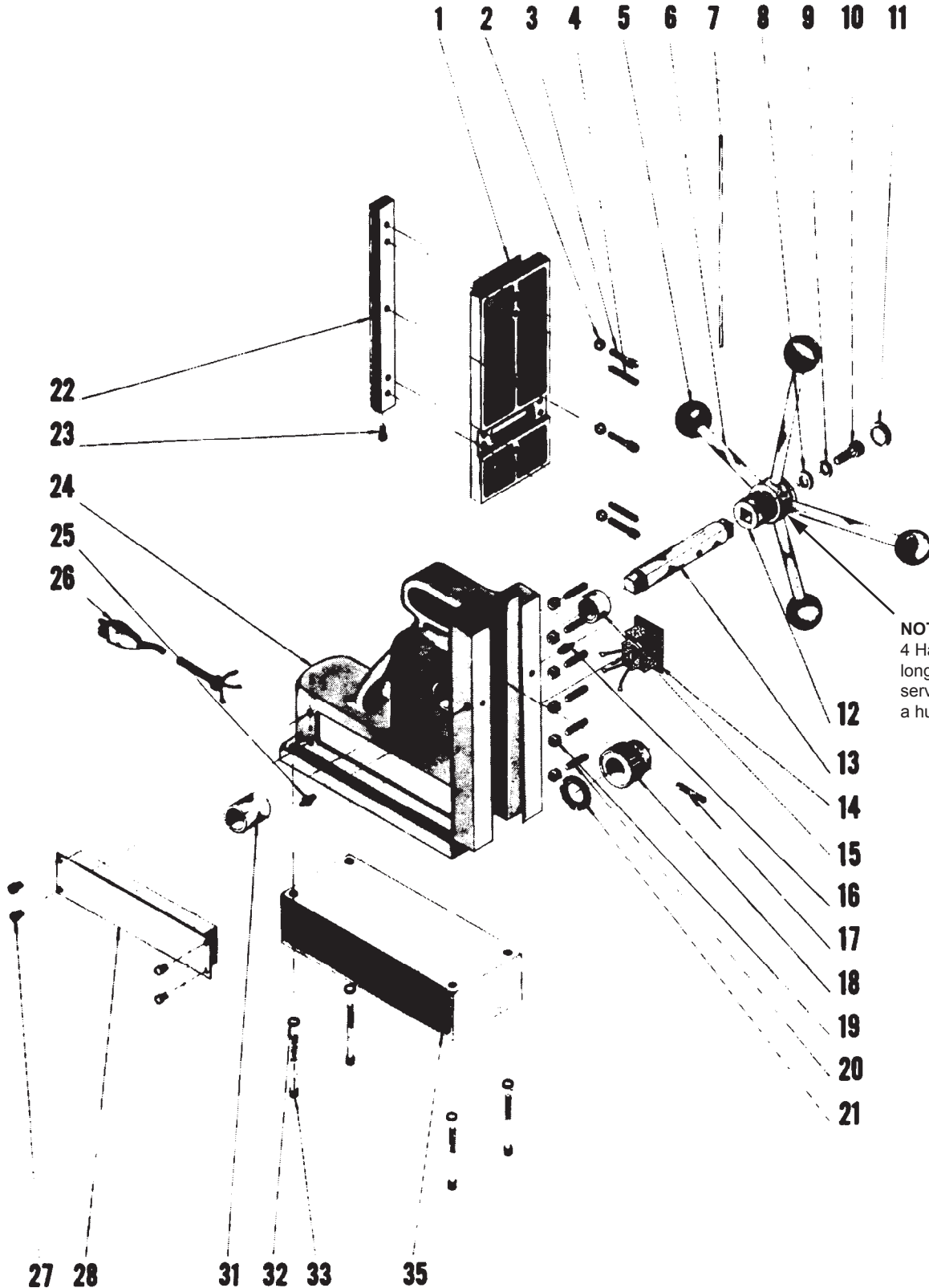
Starting
Serial No. 295-1471

WIRING INSTR.

Both Model and Serial No. must be furnished to obtain correct parts.

230V MOTOR

See Reverse Side For Information



NOTE:
4 Handle Hub is no longer available. The service replacement is a hub for 3 handles.



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230V Mounting

23-81-0100 Transformer
42-28-0170 Transformer Mtg. Block w/thru Hole
42-28-0172 Transformer Mtg. Block w/tapped Hole
06-81-0200 6-32 x 1 Binder Hd. Transformer Mtg. Scrs. (4)
06-81-4555 6-32 x 2 1/2 Round Hd. Mtg. Block Screws (2)

ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO.REQ.
1	30-84-0151	Slide		18	32-60-1001	Pinion Gear	
2	06-97-4050	1/4 Lock Washer	(3)	19	06-55-1100	10-32 Hex Nut	(6)
3	06-75-3050	1/4-20 x 1/4 Socket Hd. Cap Screw	(3)	20	06-83-2520	10-32 x 1 Set Screw	(6)
4	06-65-1650	1/4 x 1 1/4 Roll Pin	(2)	21	45-88-0410	Spring Washer	
5	43-98-0050	Plastic Knob	(4)	22	44-80-0150	Rack	
6	43-62-0050	Feed Handle	(4)	23	06-83-2440	10-32 x 5/16 Socket Head Set Screw	
7	43-48-0070	Gib		24	28-50-7921	Support Housing	
8	45-88-0420	3/4 O.D. x 9/32 I.D. x 1/8 Washer		25	43-33-0150	Grease Fitting	
9	06-97-4050	1/4 Lock Washer		26	22-64-0330	Cord Set	
10	06-75-3150	1/4-20 x 1 Socket Head Cap Screw		27	06-81-5790	6-32 x 1/4 Fil. Head Screw	(4)
11	44-68-0110	Plug		28	23-35-0090	Power Panel Assembly	
★12	43-78-0105	Hub		31	42-40-0380	Bushing	
★13	45-08-0055	Shaft		32	06-97-4050	1/4 Lock Washer	(4)
14	23-33-0170	Receptacle		33	06-75-4215	5/16-18 x 2 1/4 Socket Head Screw	(4)
15	42-40-0340	Bushing		35	42-20-0200	Magnetic Base	
16	43-33-0150	Grease Fitting					
17	06-65-1650	1/4 x 1 1/4 Roll Pin					

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART	PART NO.	DESCRIPTION OF PART	NO.REQ.
22-38-0100	Cable Clamp	06-81-2400	10-32 x 5/8 Fil. Head Cable Clamp Sems	
12-98-5500	Name Plate	06-81-8400	4-40 x 1/4 Fil. Head Name Plate Sem	(2)
42-28-0181	Stop Block Assembly	45-83-0050	Vent	
★06-42-2200	Woodruff Key			