



SERVICE PARTS LIST

BULLETIN NO.
54-49-3130

See page
two for a listing
of Spring Service Kits
and Adjustable Bolt
Service Kits specific
to each clamping
device

See page three for
installation instructions
regarding Service Kits

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS				REVISED BULLETIN	DATE
TORQUE LOCK™ PLIERS / CLAMPS					Sept. 2016
48-22-3405	5" Curved Jaw	48-22-3509	9" Long Nose	48-22-3541	Large Jaw Locking
48-22-3406	6" Long Nose	48-22-3510	10" Straight Jaw	48-22-3542	Locking Chain
48-22-3407	7" Curved Jaw	48-22-3520	18" Swivel C-Clamp	48-22-3543	Locking Welder
48-22-3409	9" Long Nose	48-22-3521	11" Swivel C-Clamp	48-22-3607	7" MAXBITE™
48-22-3410	10" Curved Jaw	48-22-3522	6" Swivel C-Clamp	48-22-3610	10" MAXBITE™
48-22-3420	10" Curved Jaw	48-22-3523	9" Swivel C-Clamp	48-22-3631	11" C-Clamp
48-22-3421	7" Curved Jaw	48-22-3529	18" C-Clamp	48-22-3632	6" C-Clamp
48-22-3422	5" Curved Jaw	48-22-3530	18" C-Clamp	48-22-3707	7" MAXBITE™
48-22-3423	4" Curved Jaw	48-22-3531	11" C-Clamp	48-22-3710	10" MAXBITE™
48-22-3504	4" Long Nose	48-22-3532	6" C-Clamp	48-22-3807	7" Straight Jaw
48-22-3506	6" Long Nose	48-22-3533	9" C-Clamp	48-22-3810	10" Straight Jaw
48-22-3507	7" Straight Jaw	48-22-3540	8" Locking Seamer		

STRAIGHT JAW



48-22-3507 7" Straight Jaw
48-22-3510 10" Straight Jaw

CURVED JAW



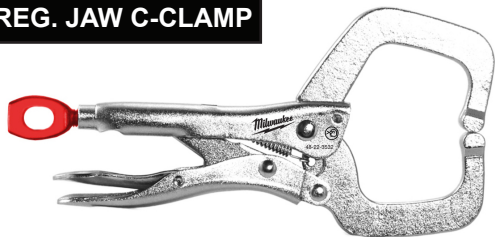
48-22-3422 5" Curved Jaw
48-22-3423 4" Curved Jaw

LONG NOSE



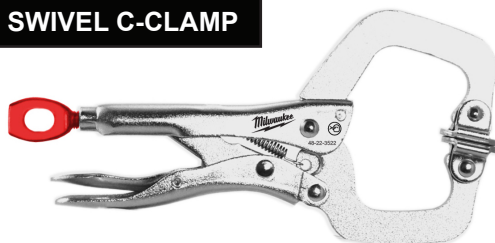
48-22-3504 4" Long Nose
48-22-3506 6" Long Nose
48-22-3509 9" Long Nose

REG. JAW C-CLAMP



48-22-3531 11" C-Clamp
48-22-3532 6" C-Clamp

SWIVEL C-CLAMP



48-22-3521 11" Swivel
C-Clamp
48-22-3522 6" Swivel
C-Clamp

STRAIGHT JAW - GRIPPED



48-22-3807 7" Straight Jaw
48-22-3810 10" Straight Jaw

CURVED JAW - GRIPPED



48-22-3405 5" Curved Jaw
48-22-3407 7" Curved Jaw
48-22-3410 10" Curved Jaw

LONG NOSE - GRIPPED



48-22-3406 6" Long Nose
48-22-3409 9" Long Nose

REG. JAW C-CLAMP - GRIPPED



48-22-3631 11" C-Clamp
48-22-3632 6" C-Clamp

MAXBITE™



48-22-3707 7" MAXBITE™
48-22-3710 10" MAXBITE™

LOCKING SEAMER



48-22-3540 8" Locking Seamer

LARGE JAW LOCKING



48-22-3541 Large Jaw Locking Plier

LOCKING CHAIN



48-22-3542 Locking Chain

LOCKING WELDER



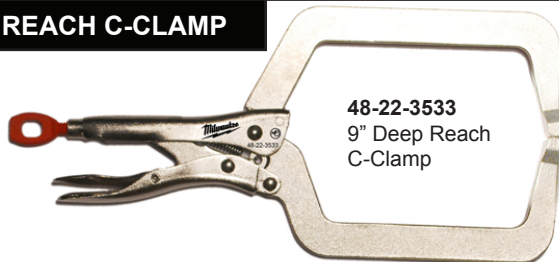
48-22-3543 Locking Welder Clamp

MAXBITE™



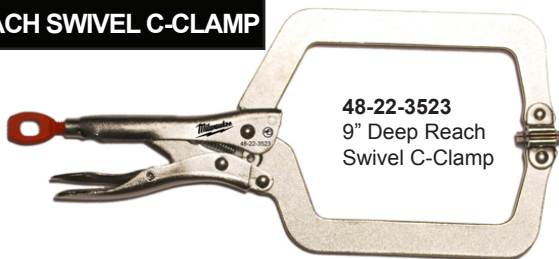
48-22-3607 7" MAXBITE™
48-22-3610 10" MAXBITE™

DEEP REACH C-CLAMP



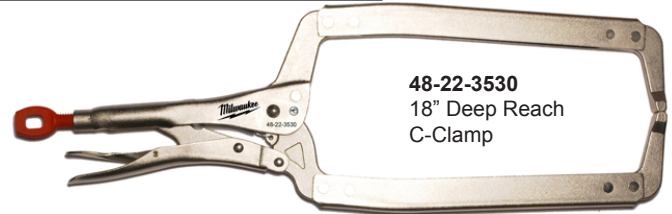
48-22-3533
9" Deep Reach
C-Clamp

DEEP REACH SWIVEL C-CLAMP



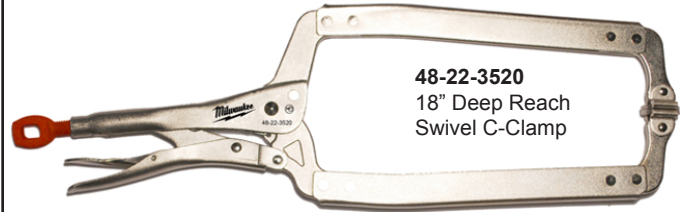
48-22-3523
9" Deep Reach
Swivel C-Clamp

DEEP REACH C-CLAMP



48-22-3530
18" Deep Reach
C-Clamp

DEEP REACH SWIVEL C-CLAMP



48-22-3520
18" Deep Reach
Swivel C-Clamp

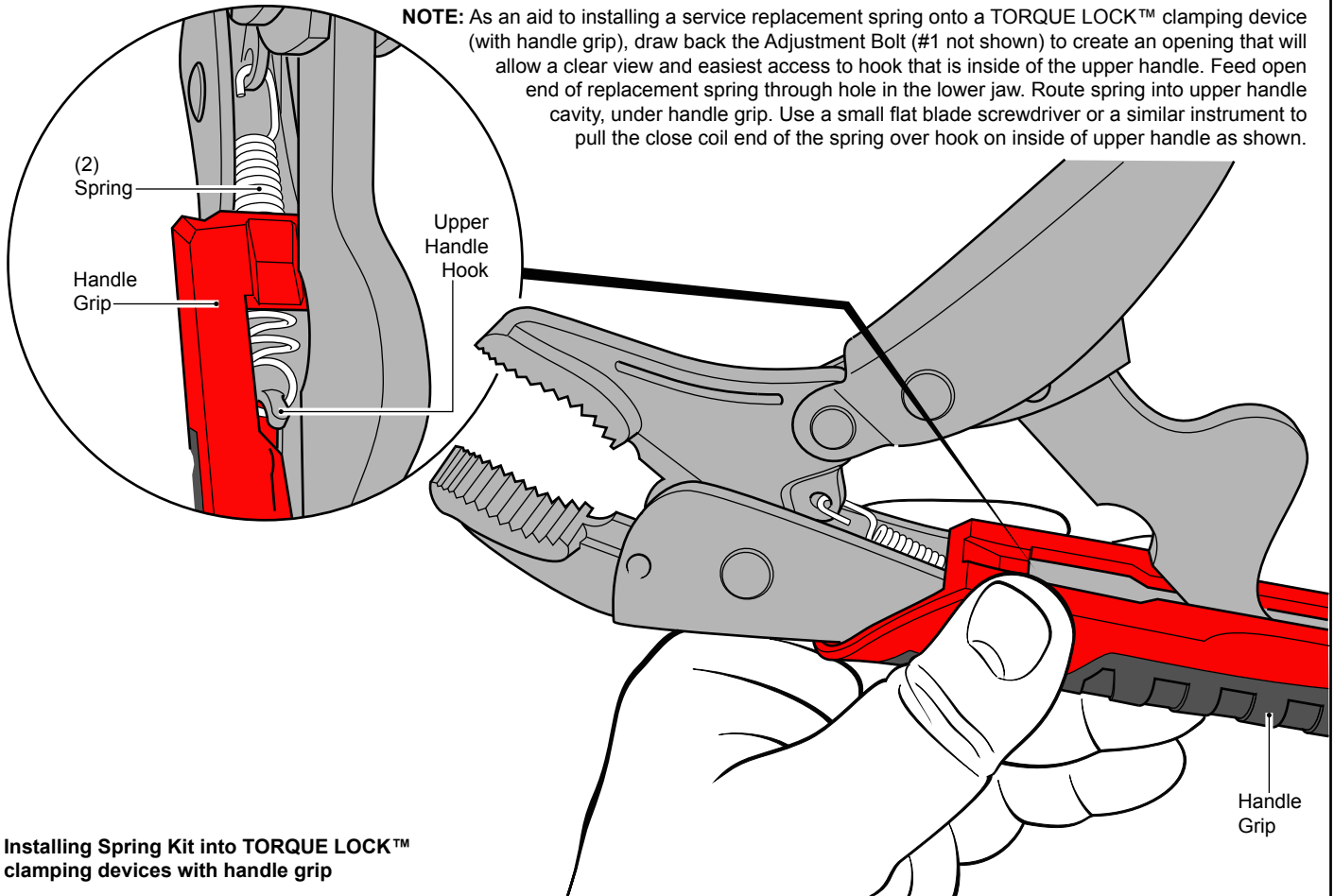
DEEP REACH C-CLAMP



48-22-3529
18" Deep Reach
C-Clamp

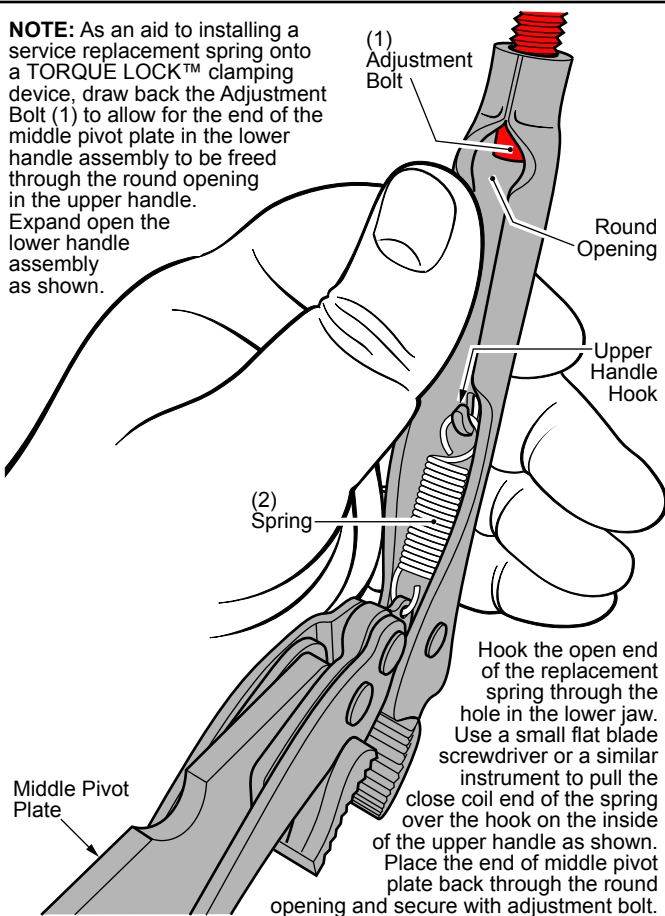
TOOL NO.	TOOL DESCRIPTION	SPRING KIT	ADJ. BOLT KIT
48-22-3405	5" Curved Jaw	40-50-0935	06-14-0115
48-22-3406	6" Long Nose	40-50-0935	06-14-0115
48-22-3407	7" Curved Jaw	40-50-0940	06-14-0110
48-22-3409	9" Long Nose	40-50-0940	06-14-0110
48-22-3410	10" Curved Jaw	40-50-0945	06-14-0105
48-22-3420	10" Curved Jaw	40-50-0945	06-14-0105
48-22-3421	7" Curved Jaw	40-50-0940	06-14-0110
48-22-3422	5" Curved Jaw	40-50-0935	06-14-0115
48-22-3423	4" Curved Jaw	40-50-0934	06-14-0035
48-22-3504	4" Long Nose	40-50-0934	06-14-0035
48-22-3506	6" Long Nose	40-50-0935	06-14-0115
48-22-3507	7" Straight Jaw	40-50-0940	06-14-0110
48-22-3509	9" Long Nose	40-50-0940	06-14-0110
48-22-3510	10" Straight Jaw	40-50-0945	06-14-0105
48-22-3520	18" Swivel C-Clamp	40-50-0945	06-14-0105
48-22-3521	11" Swivel C-Clamp	40-50-0945	06-14-0105
48-22-3522	6" Swivel C-Clamp	40-50-0935	06-14-0115
48-22-3523	9" Swivel C-Clamp	40-50-0935	06-14-0115
48-22-3529	18" Swivel C-Clamp	40-50-0945	06-14-0105
48-22-3530	18" C-Clamp	40-50-0945	06-14-0105
48-22-3531	11" C-Clamp	40-50-0945	06-14-0105
48-22-3532	6" C-Clamp	40-50-0935	06-14-0115
48-22-3533	9" C-Clamp	40-50-0935	06-14-0115
48-22-3540	8" Locking Seamer	40-50-0940	06-14-0110
48-22-3541	Large Jaw Locking	40-50-0945	06-14-0105
48-22-3542	Locking Chain	40-50-0945	06-14-0105
48-22-3543	Locking Welder Clamp	40-50-0940	06-14-0110
48-22-3607	7" MAXBITE™	40-50-0940	06-14-0110
48-22-3610	10" MAXBITE™	40-50-0945	06-14-0105
48-22-3631	11" C-Clamp	40-50-0945	06-14-0105
48-22-3632	6" C-Clamp	40-50-0935	06-14-0115
48-22-3707	7" MAXBITE™	40-50-0940	06-14-0110
48-22-3710	10" MAXBITE™	40-50-0945	06-14-0105
48-22-3807	7" Straight Jaw	40-50-0940	06-14-0110
48-22-3810	10" Straight Jaw	40-50-0945	06-14-0105

NOTE: As an aid to installing a service replacement spring onto a TORQUE LOCK™ clamping device (with handle grip), draw back the Adjustment Bolt (#1 not shown) to create an opening that will allow a clear view and easiest access to hook that is inside of the upper handle. Feed open end of replacement spring through hole in the lower jaw. Route spring into upper handle cavity, under handle grip. Use a small flat blade screwdriver or a similar instrument to pull the close coil end of the spring over hook on inside of upper handle as shown.



Installing Spring Kit into TORQUE LOCK™ clamping devices with handle grip

NOTE: As an aid to installing a service replacement spring onto a TORQUE LOCK™ clamping device, draw back the Adjustment Bolt (1) to allow for the end of the middle pivot plate in the lower handle assembly to be freed through the round opening in the upper handle. Expand open the lower handle assembly as shown.



Installing Spring Kit into TORQUE LOCK™ clamping devices without a handle grip