



SERVICE PARTS LIST

BULLETIN NO.
54-49-8590

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
40" STEEL WORK CART				Mar. 2019
CATALOG NO.	48-22-8590	SERIAL NUMBER	K55A	
			WIRING INSTRUCTION	

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EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

●14-46-1671

Hardware Kit

5	-----	Bolt M6	(1)
11	-----	Screw M4 x 16L	(12)
15	-----	Screw M8 x 18L	(16)
16	-----	Washer M19 x 8.5 x 2	(16)
18	-----	Screw M4 x 12L	(4)
24	-----	Head Bolt M6 x 25L	(2)
25	-----	Screw M6 x 25L	(2)
26	-----	Washer M18 x 8.5 x 1.5	(4)
27	-----	Washer M12 x 6 x 0.8	(2)
28	-----	Nut M6	(2)

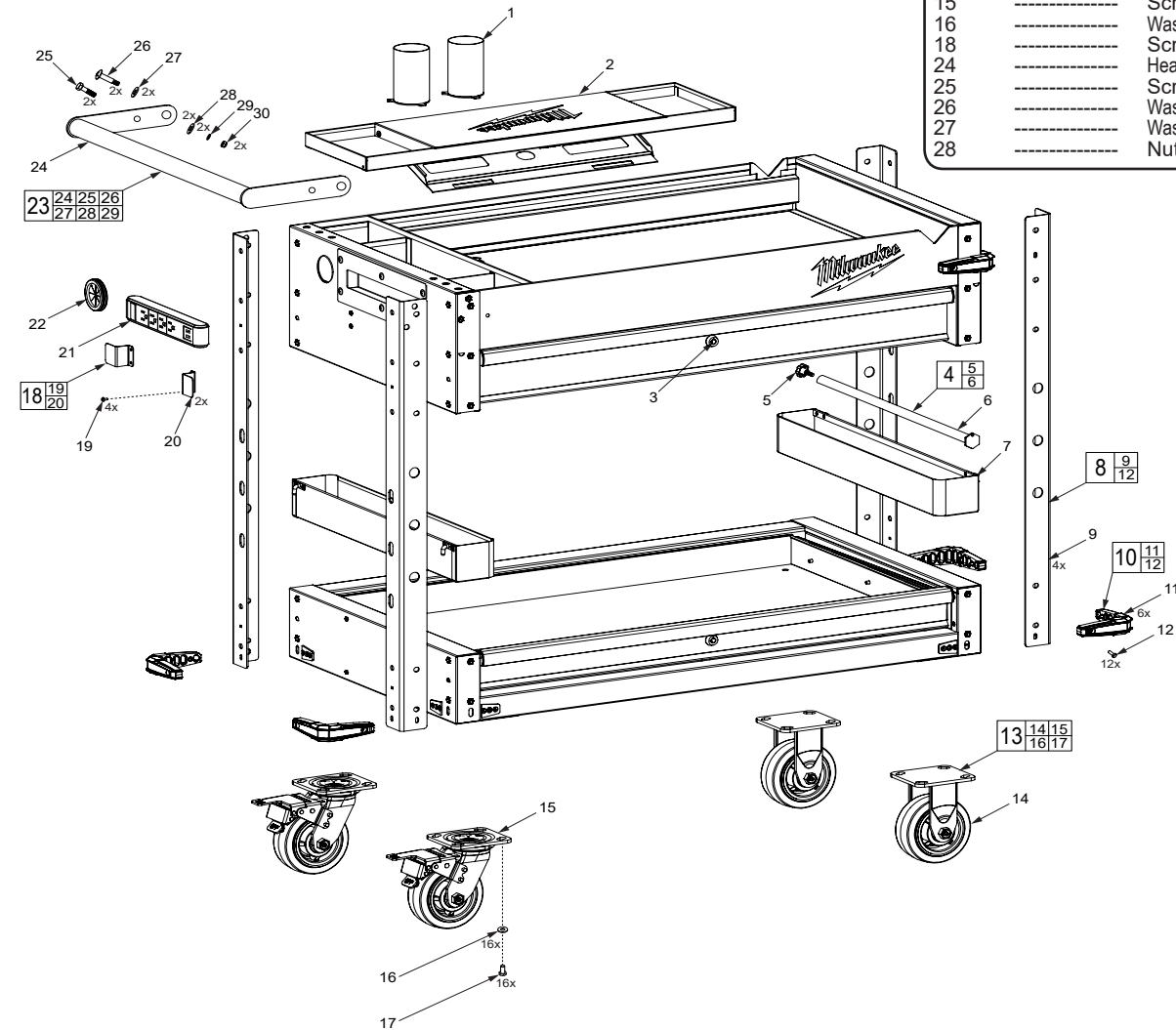


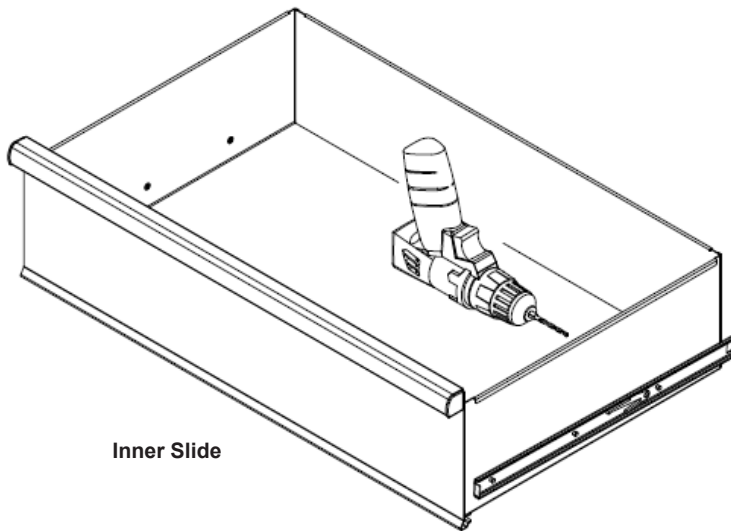
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	42-96-0450	Tooling Cup	(2)	22	22-90-0105	Grommet	(1)
2	43-72-1050	Work Tray	(1)	23	14-46-1665	Side Handle Kit	(1)
3	14-46-1669	Key/Lock Kit	(1)	24	-----	Side Handle	(1)
4	43-72-1052	Storage Bar Kit	(1)	25	-----	Hexagonal Head Bolt M6 x 25L	(2)
5	-----	Bolt M6	(1)	26	-----	Screw M6 x 25L	(2)
6	-----	Storage Bar	(1)	27	-----	Nylon Washer M18 x 8.5 x 1.5	(4)
7	43-72-1051	Storage Tray	(2)	28	-----	Washer M12 x 6 x 0.8	(2)
8	14-46-1672	Post Kit (Set of 4)	(1)	29	-----	Nut M6	(2)
9	-----	Post	(4)	30	14-46-1667	Top Drawer Slide Kit (Not Shown)	(1)
10	42-38-0264	Bumper Kit (Set of 6)	(1)	31	58-95-0181	Drawer Liner Kit (Set of 8)(Not Shown)	(1)
11	-----	Bumper	(6)	32	14-46-1668	Bottom Drawer Slide Kit (Not Shown)	(1)
12	-----	Screw M4 x 16L	(12)	33	12-20-8590	Service Nameplate (Not Shown)	(1)
13	14-46-1666	Caster Kit (Set of 4)	(1)	34	12-25-1814	Electrical Label (Not Shown)	(1)
14	-----	Rigid Caster	(2)				
15	-----	Swivel Caster with Brake	(2)				
16	-----	Screw M8 x 18L	(16)				
17	-----	Washer M19 x 8.5 x 2	(16)				
18	14-46-1645	Cord Storage Bracket Kit	(1)				
19	-----	Screw M4 x 12L	(4)				
20	-----	Cord Storage Bracket	(2)				
21	14-46-1673	Power Strip	(1)				

FIG. NOTES

33,34

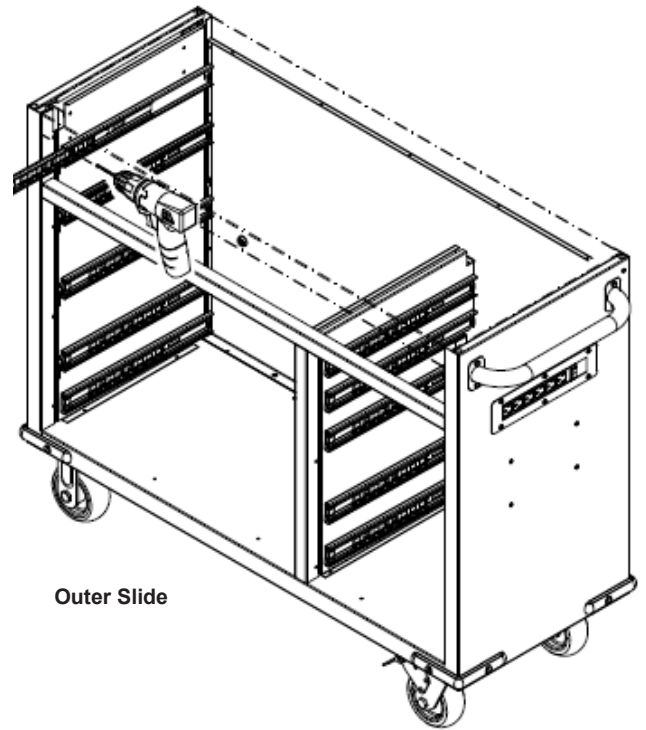
A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

Cat. No. 48-22-8520 shown



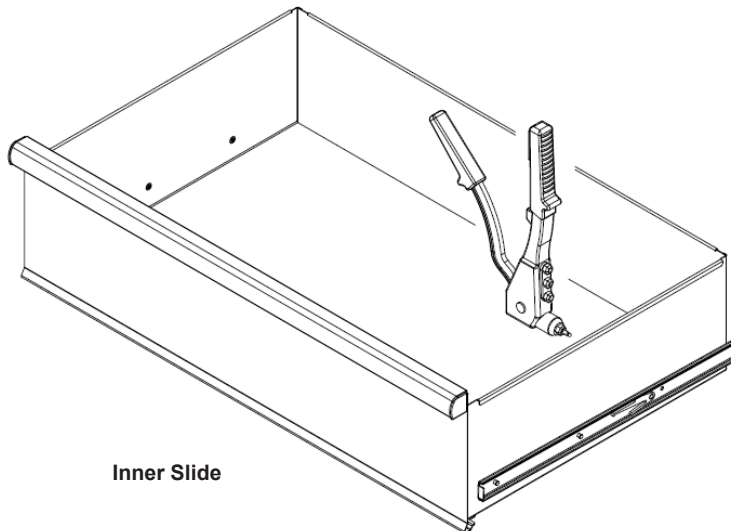
Inner Slide

To remove drawer slide, remove rivets from the inner slide and outer slide by 5/32" drill bit.

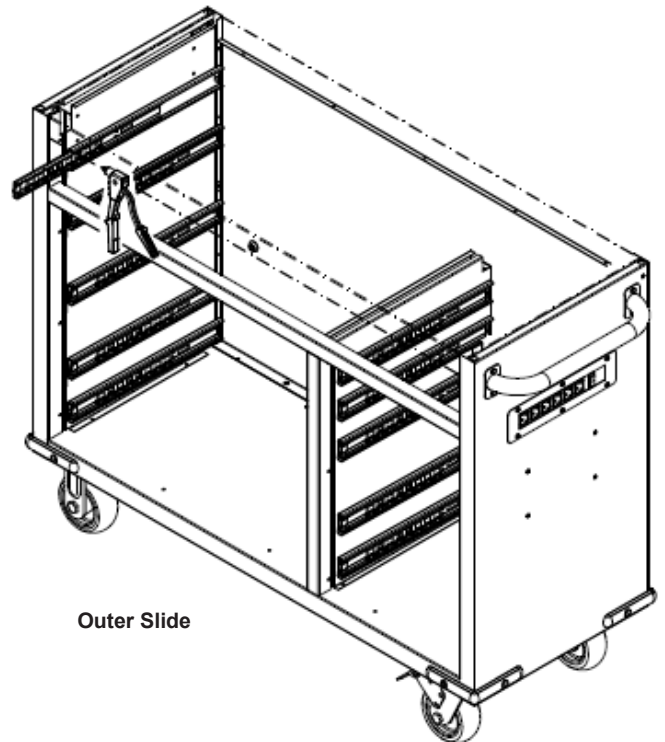


Outer Slide

To install drawer slide, place inner slide into position and insert rivets by using a rivet gun. Repeat steps for outer slide.



Inner Slide



Outer Slide