



# SERVICE PARTS LIST

**BULLETIN NO.**  
**54-49-9005**

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
<b>Ratcheting Pipe Cutter</b>				Feb. 2026
<b>CATALOG NO.</b>	<b>48-22-4210</b>	<b>1-5/8" OD Ratcheting Pipe Cutter</b>	<b>For the following materials: PVC, CPVC, PEX, ABS and Rubber Hose</b>	
	<b>48-22-4215</b>	<b>2-3/8" OD Ratcheting Pipe Cutter</b>		
	<b>48-22-4220</b>	<b>1-5/8" OD Ratcheting Pipe Cutter</b>		

**CAT. NO. 48-22-4220**

**BLADE REPLACEMENT INSTRUCTIONS**

- Make sure the Handle Lock Switch is in the "Unlock" position.

**WARNING! Cutting blade (10) is very sharp. Care must be taken when installing or removing.**

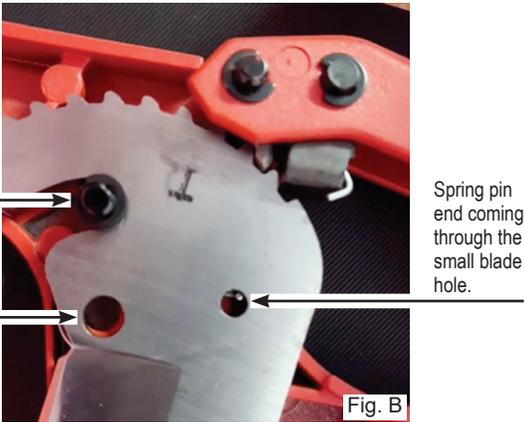
**WARNING! Protective eyewear is recommended due to the potential risk of the spring being under load.**

**REMOVE BLADE:**

- Remove the three Screws (1) from the housing.
- Remove the Blade Pin (6).
- Pull the movable handle away to make room for blade.
- Lift the Blade (10) up a bit and remove it.

**INSTALL NEW BLADE:**

- Make sure the Spring (8) is positioned correctly in the spring slot of the housing. (See Fig. A)
- Pull the movable handle away slightly to make room for the Blade (10).
- Place the Blade (10) around the locking mechanism and make sure the spring pin end portion sticks up through the smaller hole of the blade. (See Fig. B)
- Put the black Blade Pin (6) back in the large hole of the blade.
- Replace cover of tool on top and replace the three Screws (1) back into the housing.



No. 48-22-4220

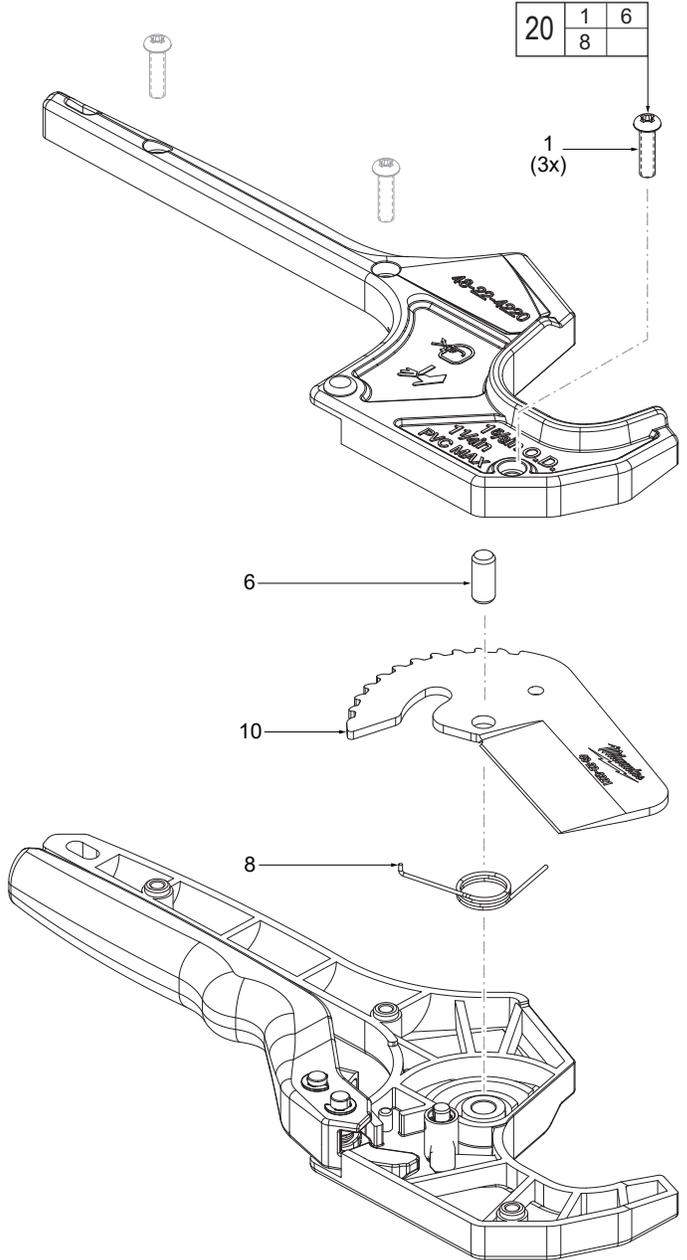
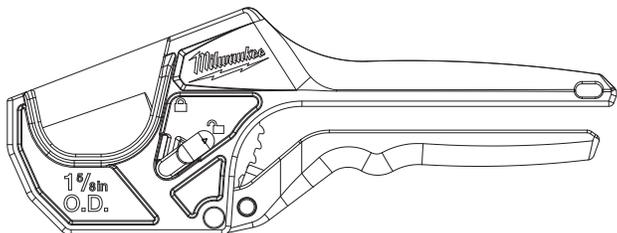


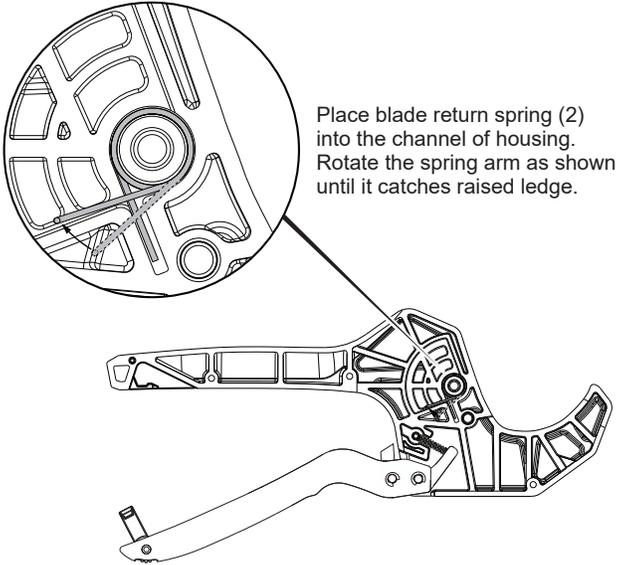
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	M4 x 16mm Pan Hd. Phillips Screw	(3)
6	-----	Blade Pin	(1)
8	-----	Blade Return Spring	(1)
10	48-22-4221	1-5/8" Ratcheting Pipe Cutter Replacement Blade (Accessory)	(1)
20	14-46-4220	Hardware Kit	(1)

# Ratcheting Pipe Cutter - CAT. NO. 48-22-4210 and 48-22-4215

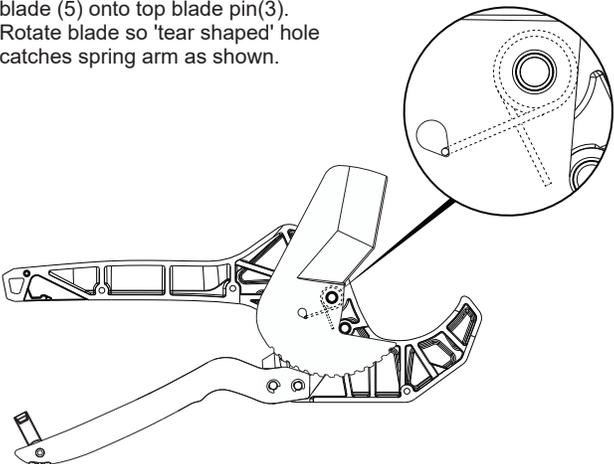
## BLADE REPLACEMENT INSTRUCTIONS

**WARNING!** Cutting blade (10) is very sharp. Care must be taken when installing or removing.

**WARNING!** Protective eyewear is recommended due to the potential risk of the spring being under load.



With the arm of blade return spring (2) resting on ledge in left housing, place round hole of blade (5) onto top blade pin (3). Rotate blade so 'tear shaped' hole catches spring arm as shown.



Prior to installing right housing, be sure blade (5) is positioned as shown, with inside corner of blade against bottom blade pin (3) and blade return spring (2) engaged in tear shaped hole. Place right housing onto left housing/blade assembly. Secure with three screws (1) and tighten to 15-16 kg-cm (13-14 in-lbs).

## EXPLODED VIEW AND BILL OF MATERIALS (BOM)

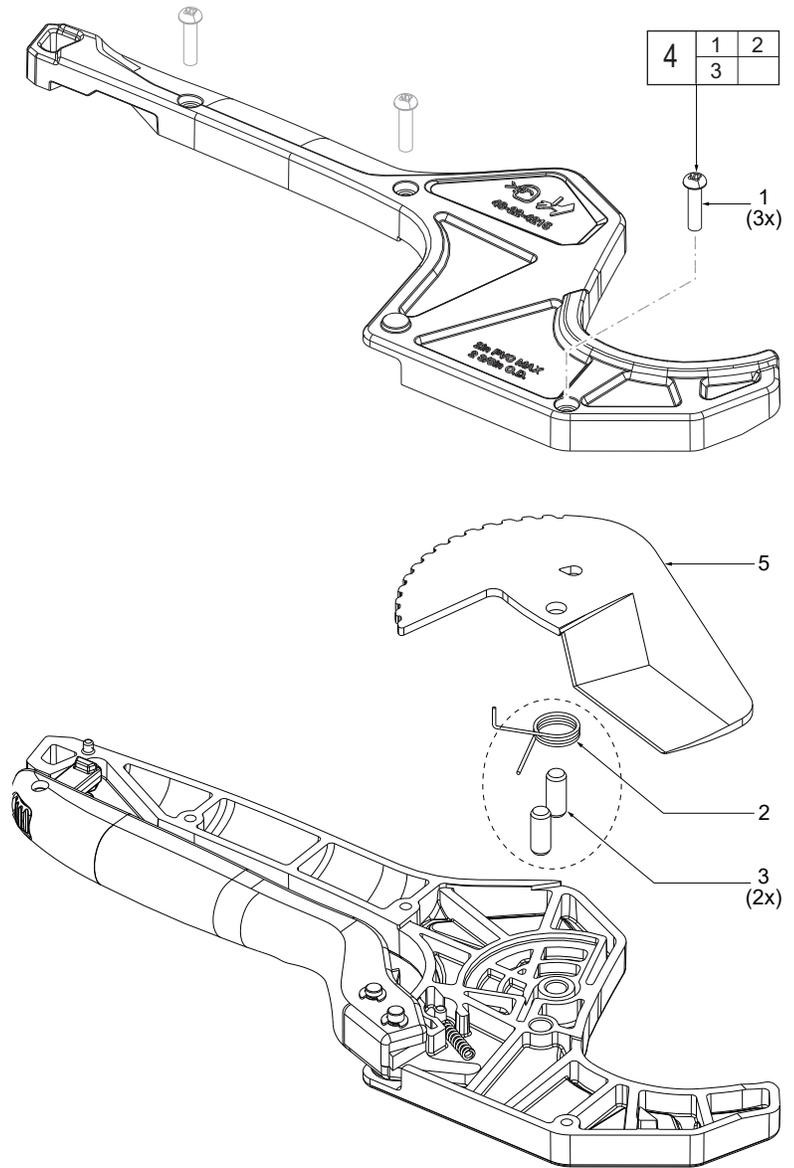
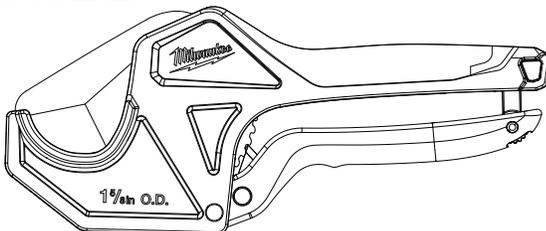


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	M4 x 16mm Pan Hd. Phillips Screw	(3)
2	-----	Blade Return Spring	(1)
3	-----	Blade Pin	(2)
4	14-46-4210	Hardware Kit	(1)
5	48-22-4211	1-5/8" Ratcheting Pipe Cutter	
		Replacement Blade (Accessory)	(1)
	48-22-4216	2-3/8" Ratcheting Pipe Cutter	
		Replacement Blade (Accessory)	(1)

No. 48-22-4210



No. 48-22-4215

