

# WIRING INSTRUCTIONS

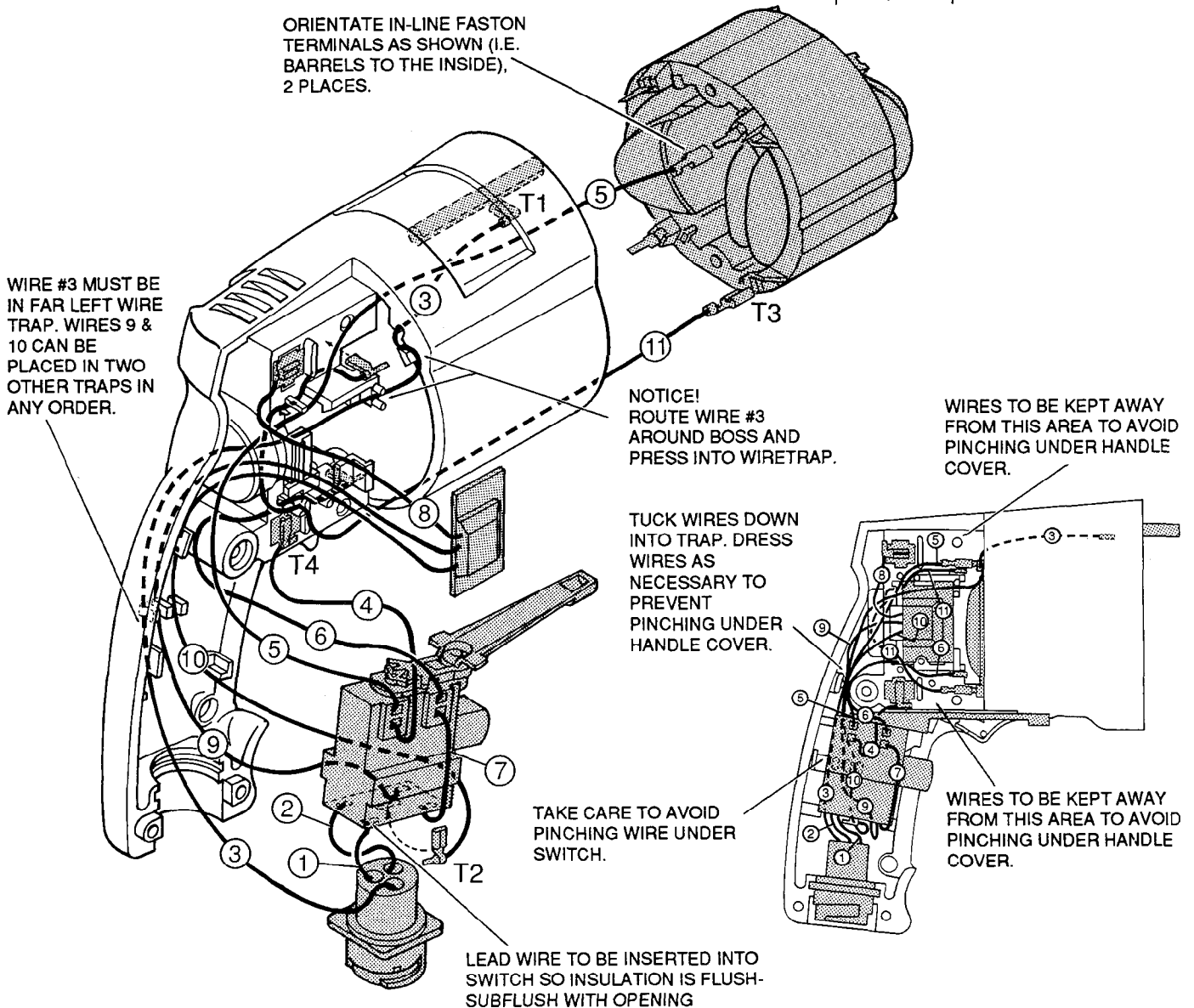
TITLE

**MAGNUM® TOOLS**

**MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.**

DATE  
July '92

**BULLETIN  
58-01-0077**



## WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	White	Pin Hsg. Assy.	20	----	Component of pin housing assembly.
2	White	Pin Hsg. Assy.	20	----	Component of pin housing assembly.
3	Green	Pin Hsg. Assy.	20	----	Component of pin housing assembly / Strip 3/16" for T1.
4	Blue	23-94-6245	20	2-1/8"	Strip 3/16" for T4 / Strip 5/16" and tin.
5	Blue	23-94-6230	20	4-1/8"	Strip 3/16" for T3 / Strip 5/16" and tin.
6	White	23-94-6235	20	4-1/8"	Strip 3/16" for T4 / Strip 5/16" and tin.
7	----	Switch	---	---	Supplied with switch.
8	Black	Module	18	1-5/8"	Strip 3/16" for T4.
9	Black	Module	18	5-3/8"	Strip 5/16" and tin.
10	Black	Module	18	5-3/8"	Strip 3/16" for T2.
11	White	23-94-6240	20	3-3/8"	Strip 3/16" for T3 / Strip 3/16" for T4.

BULK LEAD WIRE - BULLETIN 58-01-0003

### NOTE:

All leads must be held to  $\pm 1/8"$ .  
All lead lengths are before stripping.

### TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	23-74-0615	1
T2	23-74-0900	1
T3	23-74-1090	2
T4	23-74-1100	4

### CONNECTOR DESCRIPTION

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