

# WIRING INSTRUCTIONS

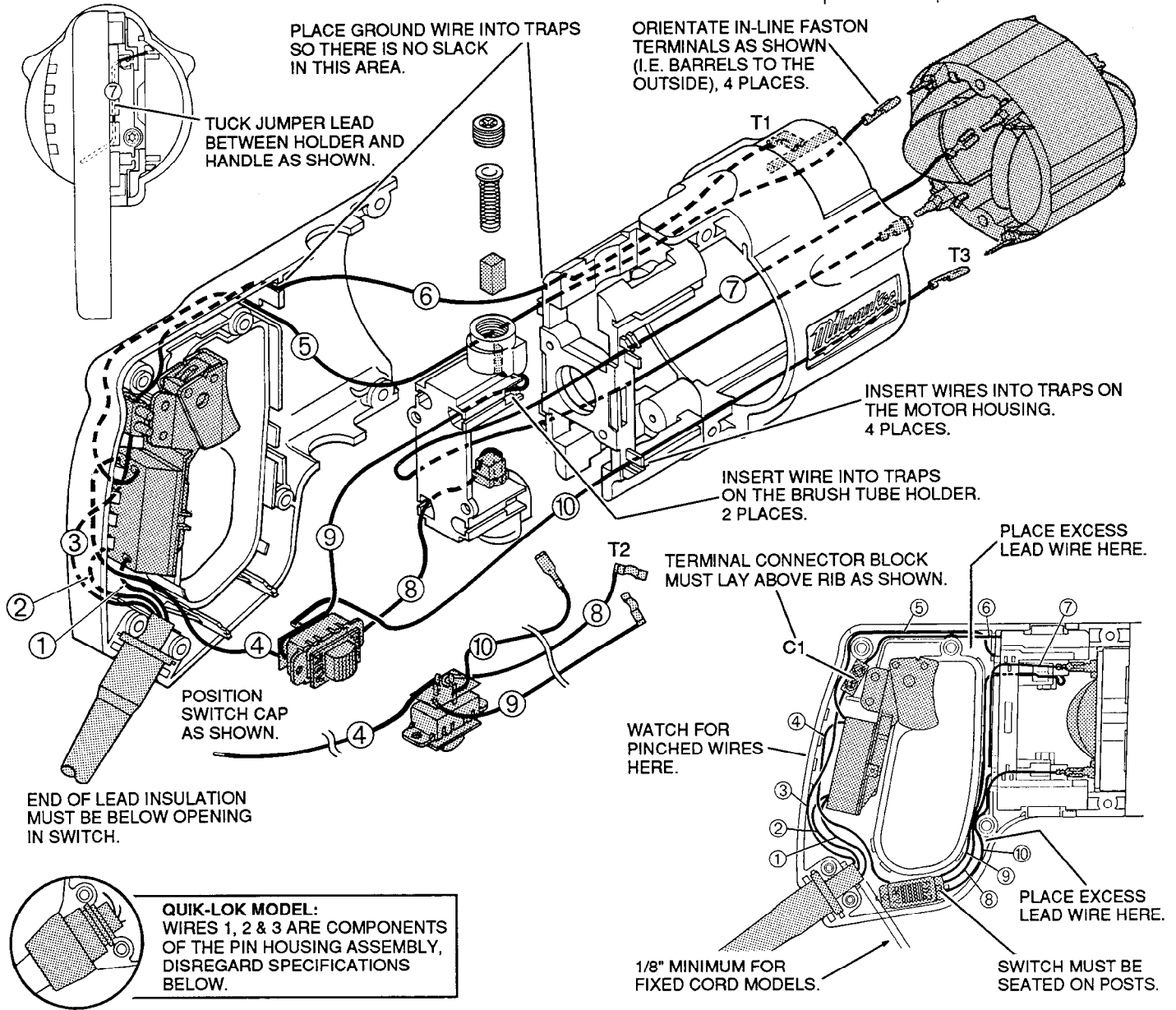
TITLE

**D-HANDLE TOOLS**

**BULLETIN  
58-01-0214**

**MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS.**

DATE  
July '92



END OF LEAD INSULATION MUST BE BELOW OPENING IN SWITCH.

**QUIK-LOK MODEL:**  
WIRES 1, 2 & 3 ARE COMPONENTS OF THE PIN HOUSING ASSEMBLY, DISREGARD SPECIFICATIONS BELOW.

**NOTE:**  
All leads must be held to  $\pm 1/8"$   
All lead lengths are before stripping.

WIRING SPECIFICATIONS					
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	White	Cord	18	2-11/16"	Strip 3/8" and tin.
2	Black	Cord	18	2-11/16"	Strip 3/8" and tin.
▲ 3	Green	Cord	18	4-1/2"	Strip 3/16" and tin for C1.
4	Black	Switch Assy.	18	5-1/4"	Strip 3/8" and tin.
5	White	23-94-6175	18	8"	Strip 3/16" for T3 / Strip 3/8" tin.
▲ 6	Green	23-94-6100	16	8-3/4"	Strip 3/16" for T1 / Strip 3/16 and tin for C1.
7	Yellow	23-94-6110	18	5-5/16"	Strip both ends 3/16" for T3.
8	Black	Switch Assy.	18	5-1/4"	Strip 1/4" for T2.
9	Black	Switch Assy.	18	7-1/4"	Strip 1/4" for T2.
10	Brown	Switch Assy.	18	5-1/4"	Strip 3/16" for T3.

BULK LEAD WIRE - BULLETIN 58-01-0003

▲ FOR DOUBLE INSULATED, DISREGARD WIRES AND TERMINALS

TERMINAL DESCRIPTION		
Code	Part No.	Qty.
▲ T1	23-74-0605	1
T2	23-74-0410	2
T3	23-74-1060	4
CONNECTOR DESCRIPTION		
▲ C1	22-56-0456	1