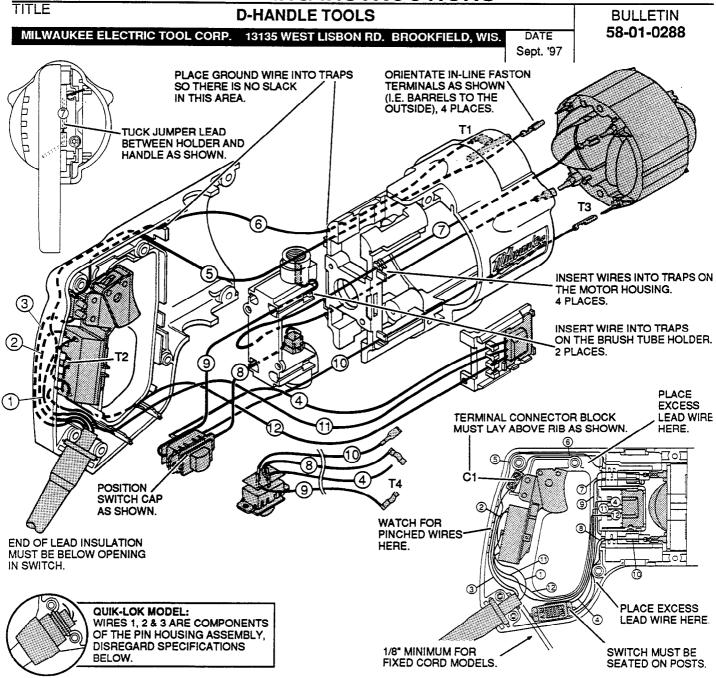
WIRING INSTRUCTIONS



WIRING SPECIFICATIONS							
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation		
1	White	Cord	18	3-3/4"	Strip 3/8" and tin.		
2	Black	Cord	18	3-3/4"	Strip 3/8" and tin.		
▲ 3	Green	Cord	18	4-1/2"	Strip 3/16" and tin for C1.		
4	Black	Switch Assy.	18	5-7/8"	Strip 3/8" and tin.		
5	White	23-94-6175	18	8"	Strip 3/16" for T3 / Strip 3/8" tin.		
▲ 6	Green	23-94-6100	16	8-3/4"	Strip 3/16" for T1 / Strip 3/16 and tin for C1.		
7	Yellow	23-94-6110	18	5-5/16"	Strip both ends 3/16" for T3.		
8	Black	Switch Assy.	18	5-1/4"	Strip 1/4" for T4.		
9	Black	Switch Assy.	18	7-1/4"	Strip 1/4" for T4.		
10	Red	Switch Assy.	18	5-1/4"	Strip 3/16" for T3.		
11	Black	Switch Assy.	18	9-7/16"	Strip 5/16" and tin.		
12	Black	Switch Assy.	18	10-3/32*	Strip3/16" for T2.		

NOTE: All leads must be held to ± 1/8". All lead lengths are before stripping.

TERMINAL DESCRIPTION							
Code	Part No.	Qnty.					
▲T1	23-74-0605	1					
T2	23-74-0900	1					
ТЗ	23-74-1060	4					
T4	23-74-0410	2					
CONNECTOR DESCRIPTION							
▲ C1	22-56-0456	. 1					
		Down 1					