## WIRING INSTRUCTIONS

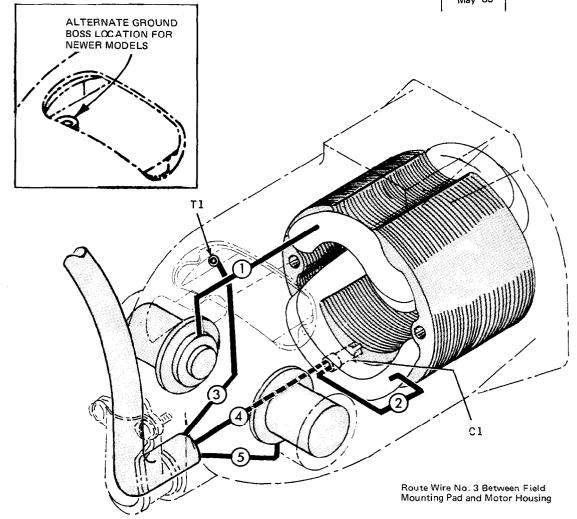
TITLE

## LARGE DRILL POWER UNIT

BULLETIN

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS

DATE May '83 58-01-0390



WIRING SPECIFICATIONS					
Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.	
1	Yellow	Field	2-3/8"	Strip 3/8" & Solder	
2	Black	Field	3-3/4"	Strip 1/2" for C1	
3	Green	Cord	6"	Strip 3/16" for T1	
4	Black	Cord	2-1/4"	Strip 1/2" for C1	
5	White	Cord	3-3/8′′	Strip 3/8" & Solder	
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## NOTE:

All leads must be held to ± 1/8".
All field leads to be measured from and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION						
Code	Part No.	Qnty.				
TI	23-74-0050	1				
CONNECTOR DESCRIPTION						
Code	Part No.	Qnty:				
Cl	22-56-0 160	1				