

WIRING INSTRUCTIONS

TITLE

HOLE HAWG

MILWAUKEE ELECTRIC TOOL CORP.

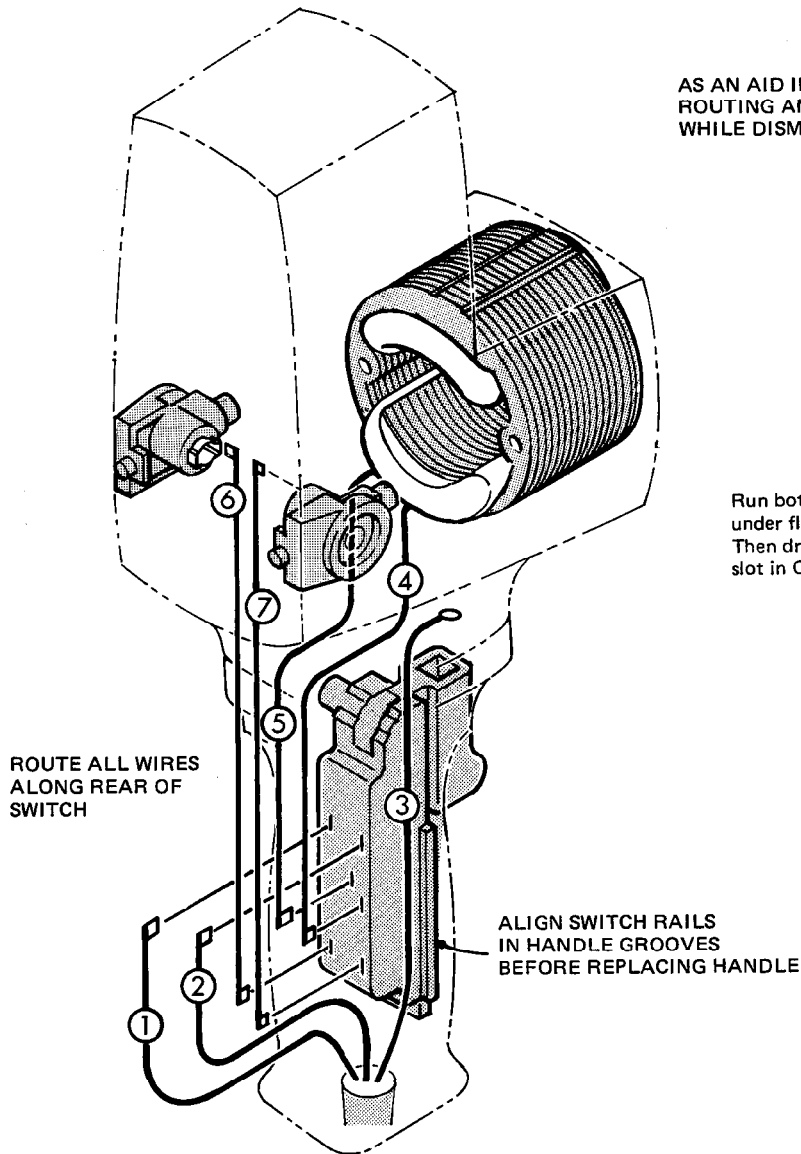
13135 WEST LISBON RD. BROOKFIELD WIS.

DATE

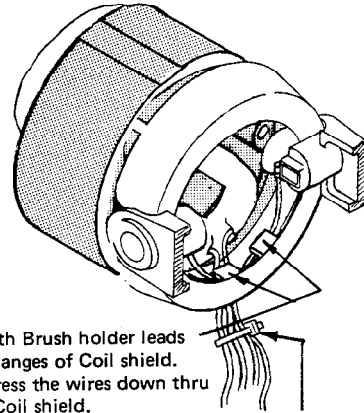
Jan. '83

BULLETIN

58-01-0625

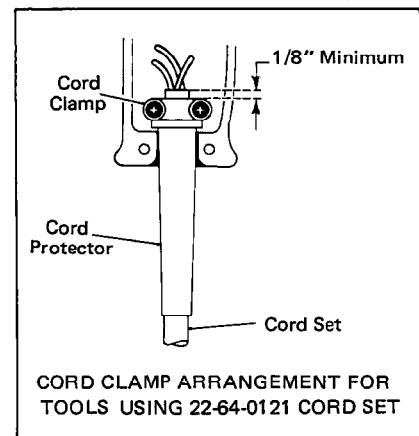


AS AN AID IN REASSEMBLY TAKE NOTE OF WIRE ROUTING AND POSITION IN WIRE GUIDES AND TRAPS WHILE DISMANTLING TOOL



Run both Brush holder leads under flanges of Coil shield. Then dress the wires down thru slot in Coil shield.

Field and Brush Holder Wires Should be tied Together with Wire Tie 23-78-0100.



CORD CLAMP ARRANGEMENT FOR TOOLS USING 22-64-0121 CORD SET

WIRING SPECIFICATIONS

Wire No.	Wire Color	Origin or Gauge	Length	Terminals, Connectors and 1 or 2 End Wire Preparation.
1	Black	Cord	3-3/4"	Strip 1/4" for T1
2	White	Cord	3-3/4"	Strip 1/4" for T1
3	Green	Cord	7-1/4"	Strip 3/16" for T2
4	Black	Field	5"	Strip 1/4" for T1
5	Yellow	Field	4-7/8"	Strip 1/4" for T1
6	White	16	7-1/8"	Strip 1/4" for T1/Strip 1/4" for T1
7	Red	16	7-1/8"	Strip 1/4" for T1/Strip 1/4" for T1

NOTE:

All leads must be held to $\pm 1/8"$.
All field leads to be measured from and perpendicular to laminations.
All lead lengths are before stripping.

TERMINAL DESCRIPTION

Code	Part No.	Qty.
T1	22-44-0090	8
T2	23-74-0851	1

CONNECTOR DESCRIPTION

Code	Part No.	Qty.