

WIRING INSTRUCTIONS

TITLE 115V REPLACEMENT PANEL 23-35-0101

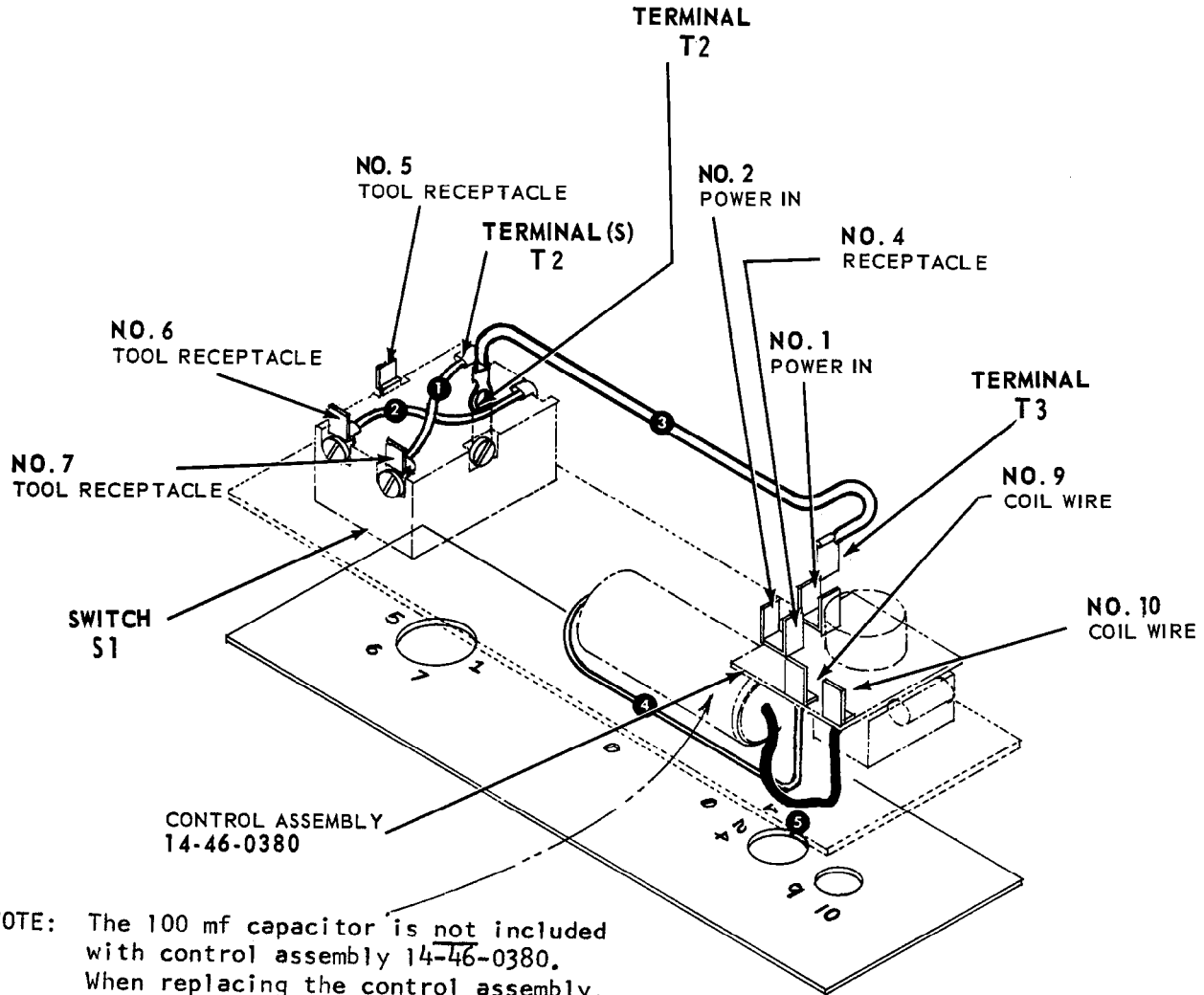
BULLETIN

MILWAUKEE ELECTRIC TOOL CORP. 13135 WEST LISBON RD. BROOKFIELD, WIS

DATE

58-01-0900

Oct. '76



NOTE: The 100 mf capacitor is not included with control assembly 14-46-0380. When replacing the control assembly, re-connect capacitor.

NOTE:
ALL LEADS MUST BE HELD TO ± 1/8"
ALL FIELD LEADS TO BE MEASURED FROM
AND PERPENDICULAR TO LAMINATIONS.
ALL LEAD LENGTHS ARE BEFORE STRIPPING.

WHERE TERMINAL AND CONNECTOR COMBINATIONS ARE SPECIFIED, SEE ELECTRICAL PARTS CHART FOR PART NO. AND QUANTITY AND DRAWING FOR ACTUAL HOOK-UP

WIRING SPECIFICATIONS

Wire Color	Wire No.	Ga.	Lgth.	Terminal				Connector				Wire Color	Wire No.	Ga.	Lgth.	Terminal				Connector										
				T1	T2	T3	T4	C1	C2	C3	C4					T1	T2	T3	T4	C1	C2	C3	C4							
BLACK	1	16	2 1/2"		X	(2 req.)																								
BLACK	2	16	2 1/2"		X	(2 req.)																								
BLACK	3	16	5"		X	X																								
BLACK	4	Cond Lead	3 1/4"				X																							
BLACK	5	Cond Lead	1 1/2"				X																							

Electrical Parts		
TERMINAL DESCRIPTION		
Code	Part No.	Qty.
T2	23-74-0050	5
T3	23-74-0300	3
CONNECTOR DESCRIPTION		
Code	Part No.	Qty.
SWITCH DESCRIPTION		
Code	Part No.	Qty.
S1	23-66-0340	1