



SERVICE PARTS LIST

BULLETIN NO.
PN0005064

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

REVISED BULLETIN

DATE
Aug. 2025

M18 FUEL™ NEXUS™ 6 Gallon Wet/Dry Vacuum w/ VACLINK™ (18V)

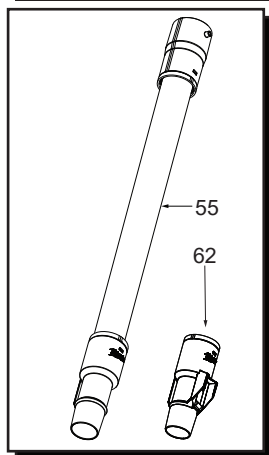
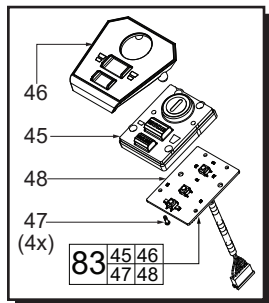
CATALOG NO. 0914-20

SERIAL NO. R11A

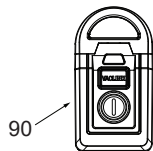
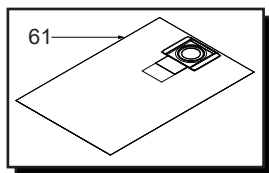
WIRING INSTRUCTION
See Page 2

EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

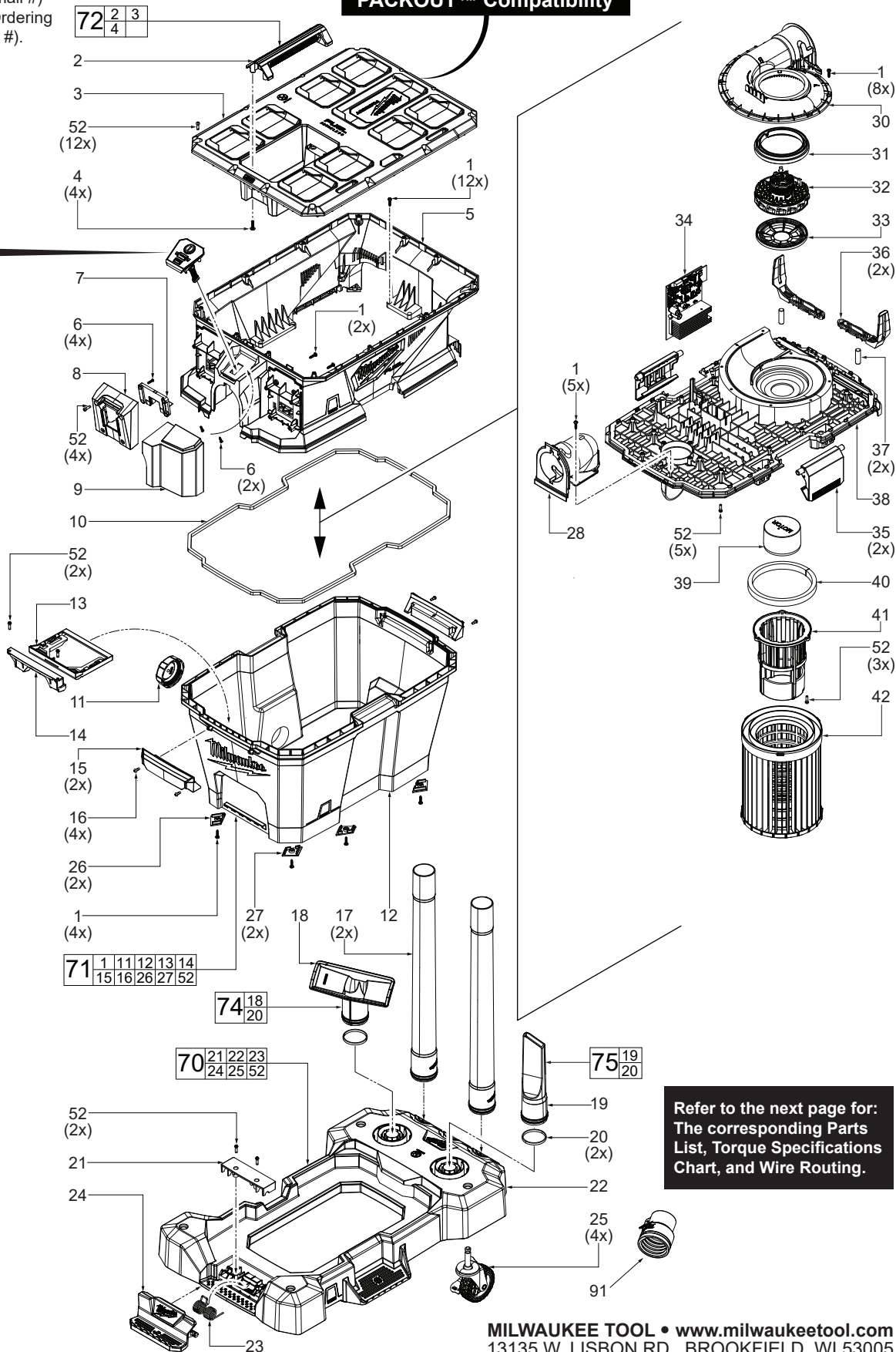
PACKOUT™ Compatibility



#55: You must order
the VACLINK™ nozzle
(62) when replacing the
hose assembly (55).



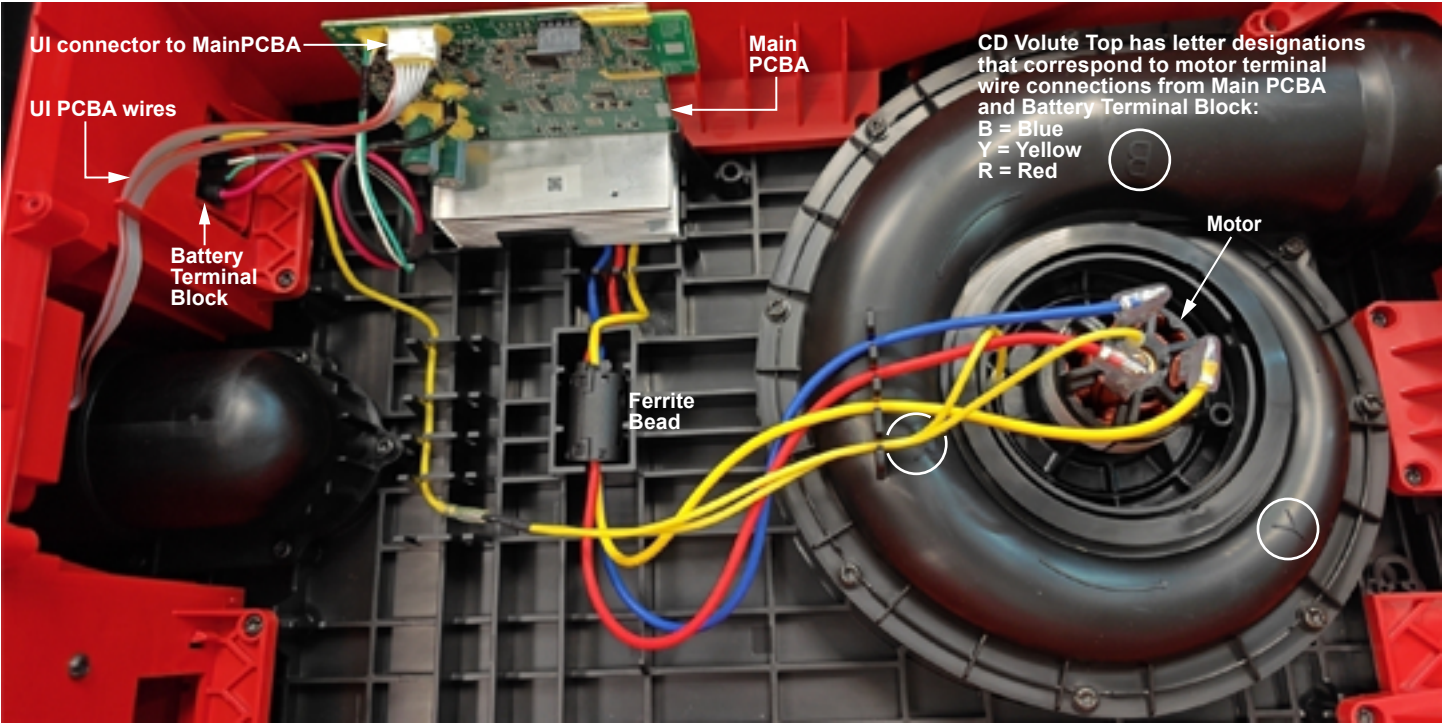
#90: For VACLINK™
Wireless Remote
Service Parts refer to
the 0952-20 SPL.



Refer to the next page for:
The corresponding Parts
List, Torque Specifications
Chart, and Wire Routing.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-82-9220	M4 x 16mm Pan Hd. PT T-20 Screw	(31)	31	31-50-0109	Upper Motor Isolator	(1)
2	-----	Top Handle	(1)	32	31-50-9000	Motor	(1)
3	-----	Packout Top	(1)	33	31-50-0116	Lower Motor Isolator	(1)
4	05-78-0003	M5 x 17mm Pan Hd. Tapt. T-25 Screw	(4)	34	14-20-1104	Main PCBA	(1)
5	-----	Head Shell	(1)	35	31-01-0122	Tank Buckle	(2)
6	05-78-0044	M3 x 12mm Pan Hd. Tapt. T-10 Screw	(6)	36	31-01-0123	Hose Reset	(2)
7	22-56-0002	Terminal Block Cover	(1)	37	31-01-0109	Pin	(2)
8	31-01-0118	Battery Rail	(1)	38	31-01-0126	Mid Frame	(1)
9	31-15-1101	Battery Cover	(1)	39	42-46-0001	Ball Float	(1)
10	45-06-0002	Rubber Tank Gasket	(1)	40	45-06-0004	Filter Seal	(1)
11	42-52-1002	Drain Cap	(1)	41	42-46-0002	Float Ball Cage	(1)
12	-----	6 Gallon Tank	(1)	42	49-90-1978	Filter Assembly (Available in Stores)	(1)
13	42-16-0001	Bag Holder Attachment	(1)	44	23-94-0104	Wire Assembly (Not Shown)	(1)
14	42-16-0002	Bag Holder Screw-In Attachment	(1)	45	-----	Rubber Button Pad	(1)
15	14-34-1001	Tank Handle	(2)	46	-----	UI Cover	(1)
16	05-81-0013	M4 x 10mm Pan Hd. ST Phillips Screw	(4)	47	05-78-0004	M2 x 7mm Pan Hd. ST Phillips Screw	(4)
17	49-90-0001	Extension Wand Assembly	(1)	48	-----	UI PCBA	(1)
18	-----	Utility Tool	(1)	52	05-78-0005	M4 x 14mm Pan Hd. ST T-20 Screw	(28)
19	-----	Crevice Tool	(1)	55	49-90-1996	9' Hose Assembly (Available in Stores)	(1)
20	-----	Color Ring	(2)	62	14-37-0001	Nozzle	(1)
21	-----	Pedal Cover	(1)	70	0943-20	Cart Assembly	(1)
22	-----	Cart Base	(1)	71	0922-20	Tank Assembly (Available in Stores)	(1)
23	40-50-0004	Torsion Spring	(1)	72	14-46-1108	Packout Top Service Kit	(1)
24	31-01-0119	Tank Release Pedal	(1)	74	49-90-2011	Utility Tool Service Assembly	(1)
25	45-94-0001	Caster Assembly	(4)	75	49-90-1988	Crevice Tool Service Assembly	(1)
26	44-34-0003	Rubber Tank Foot	(2)	83	14-46-1107	UI Service Assembly	(1)
27	44-34-0004	Rubber Tank Foot	(2)		12-20-1104	Service Nameplate (Not Shown)	(1)
28	43-33-0001	Inlet Elbow	(1)	90	0952-20	VACLINK™ Wireless Remote	(1)
30	31-01-0121	CD Volute Top	(1)	91	31-01-0127	Dust Extraction Tool	(1)

SCREW TORQUE SPECIFICATIONS					
FIG.	PART NO.	DESCRIPTION OF FASTENER	WHERE USED	SEAT TORQUE	
				(lb-in)	(kgf-cm)
1	06-82-9220	M4 x 16mm Pan Hd. PT T-20 Screw	Volute, Elbow, Battery Cover, Head Shell	5.2-6.9	6-8
1	06-82-9220	M4 x 16mm Pan Hd. PT T-20 Screw	Feet	4.7-5.6	5.5-6.5
4	05-78-0003	M5 x 17mm Pan Hd. Tapt. T-25 Screw	Top Handle, Packout Top	9.5-11.2	11-13
6	05-78-0044	M3 x 12mm Pan Hd. Tapt. T-10 Screw	Terminal Block Cover, Battery Cover	4.7-5.6	5.5-6.5
16	05-81-0013	M4 x 10mm Pan Hd. ST Phillips Screw	Tank Handles	4.7-5.6	5.5-6.5
47	05-78-0004	M2 x 7mm Pan Hd. ST Phillips Screw	UI PCBA	1.3-2.1	1.5-2.5
52	05-78-0005	M4 x 14mm Pan Hd. ST T-20 Screw	Packout Top, Batt. Rail, Bag Holder, Cage	5.2-6.9	6-8



- Before you disassemble the tool, record the wire routings and their positions in the wire guides and traps.

Make sure that all components of the electronics kit are aligned and installed correctly in the housing recesses.

Do not strain or stretch wires. Make sure that all wires and sleeves are pushed fully down into wire guides and traps.
- Before you install the mid-frame onto the head, make sure they align correctly with no interferences.

Before you install the battery, check that the switch operates correctly.

After you install the battery, make sure the switch triggers move freely and function correctly before you operate the tool.