



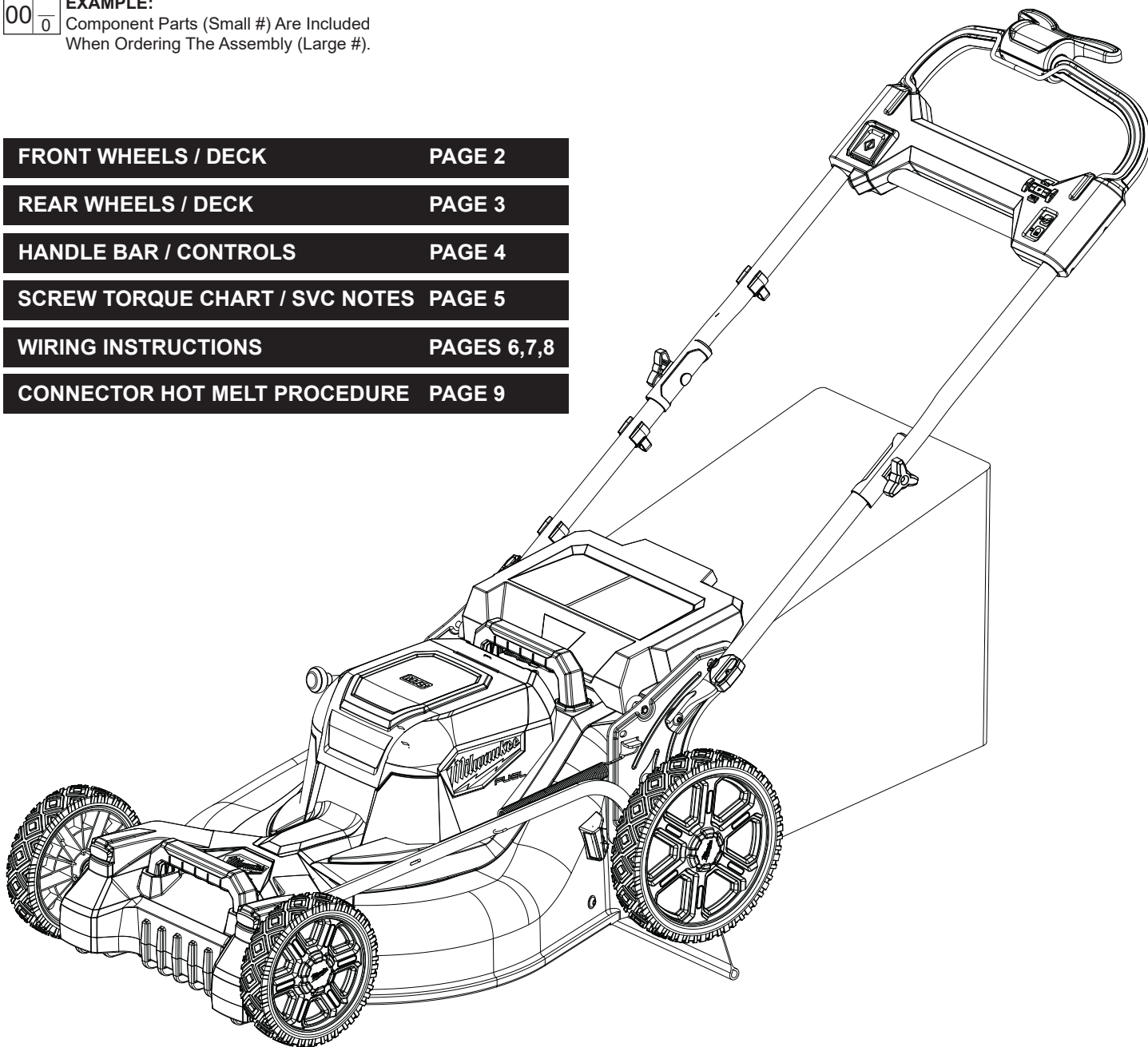
SERVICE PARTS LIST

BULLETIN NO.
PN0006404

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18 FUEL™ 21" Self-Propelled Dual Battery Mower		54-49-2823	Oct. 2025
CATALOG NO.	2823-20	STARTING SERIAL NO.	M44C
		WIRING INSTRUCTION See Pages 6, 7 & 8	

EXAMPLE:
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

FRONT WHEELS / DECK	PAGE 2
REAR WHEELS / DECK	PAGE 3
HANDLE BAR / CONTROLS	PAGE 4
SCREW TORQUE CHART / SVC NOTES	PAGE 5
WIRING INSTRUCTIONS	PAGES 6,7,8
CONNECTOR HOT MELT PROCEDURE	PAGE 9



★=Part number change from previous service parts list.

210	1	2	3	4	9
	10	11	13	14	15
	16	17	18	144	147

205	2	5	6
	7	27	42
			130

206	2	12	20
	22	27	

204	2	23	24	27
	28	29	38	53

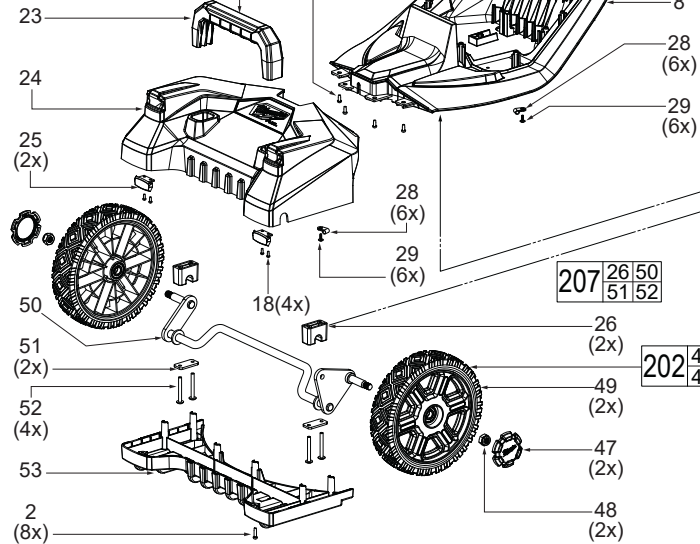


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
29	05-88-1100	M3 x 10mm Pan Washer Hd. ST T-10 Sc.	(15)
30	16-01-0072	Motor	(1)
31	05-55-0022	M5 Hex Nut with Nylon Insert	(4)
32	-----	Sidelight Assembly-Left	(1)
33	-----	Right Sidelight Housing	(1)
34	-----	Height Adjustment Backstop	(1)
36	-----	M8 Square Nut	(1)
37	-----	Rear Guard	(1)
38	05-74-0246	M6 x 16mm Pan Hd. T-30 Mach. Screw	(4)
39	-----	Left Sidelight Housing	(1)
41	05-78-0032	M5 x 13mm Pan Hd. T-25 Mach. Screw	(4)
42	-----	Wire Cover	(1)
43	-----	Mower Deck	(1)
44	31-44-0004	Blade Motor Housing	(1)
45	-----	Flat Washer	(4)
46	05-74-0242	M6 x 25mm Pan Hd. T-30 Mach. Screw	(4)
47	45-94-0084	Plastic Wheel Cap	(2)
48	05-55-0158	M10 Hex Nut with Nylon Insert	(2)
49	-----	Front Wheel	(2)

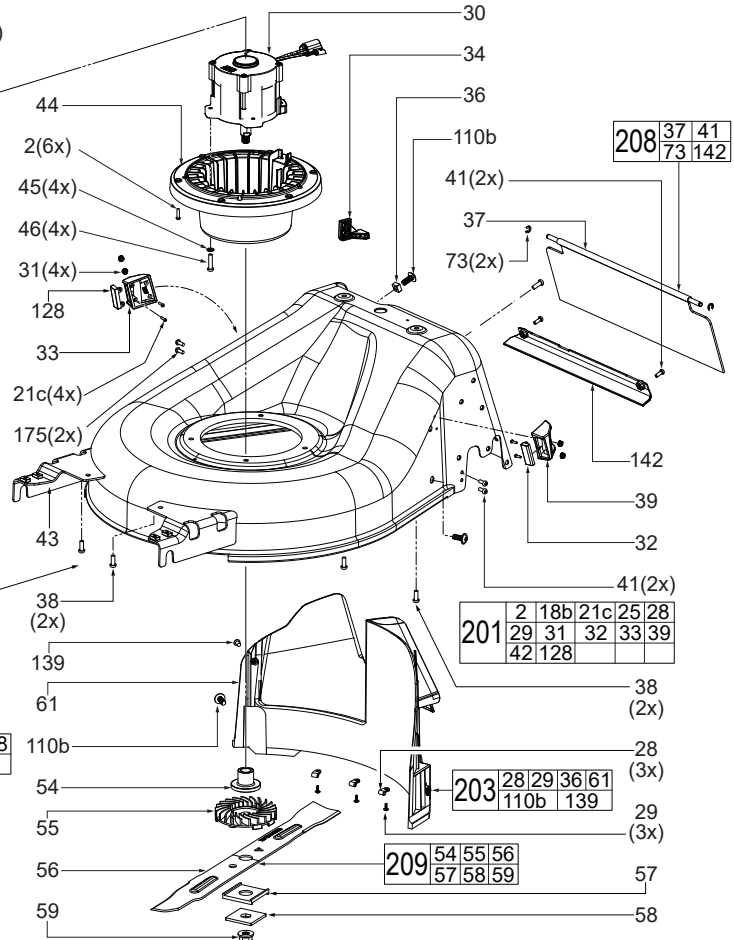


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Battery Power Head Cover	(1)
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	(35)
3	-----	Rubber Bumper	(2)
4	-----	Power Head Housing	(1)
5	-----	Battery Interface - Left	(1)
6	-----	Battery Interface - Middle	(1)
7	-----	Battery Interface - Right	(1)
8	-----	Back Mower Housing	(1)
9	-----	Power Cable Strain Relief	(1)
10	-----	Top Cover Torsion Spring	(1)
11	-----	Top Cover Hinge Pin	(1)
12	-----	Flat Washer	(2)
13	-----	Fuel Power Lens	(1)
14	-----	Lens Plate	(1)
15	-----	Fuel Gauge PCBA	(1)
16	06-82-0276	M3 Pan Washer Hd. ST Phillips Screw	(2)
17	-----	Hinge Containment Tab	(2)
18	05-81-1195	M3 x 8mm Pan Hd. SP T-10 Screw	(8)
19	31-44-0219	Rear Deck Lift Handle	(1)
20	-----	Boat Securing Bracket	(1)
21c	05-81-0005	M3 x 11mm Pan Hd. Taptite T-10 Screw	(4)
22	-----	Main PCBA	(1)
23	31-44-0221	Front Deck Lift Handle	(1)
24	-----	Front Mower Housing	(1)
25	-----	Headlight Assembly	(1)
26	-----	Front Shaft Mount	(2)
27	05-71-0017	M4 x 10mm Pan Hd. ST T-20 Screw	(5)
28	-----	3/16" Wire Clip	(15)
29	-----	Front Axle Weldment	(1)
30	-----	Front Axle Mount Plate	(2)
31	05-74-0243	M5 x 44mm TH T-25 Machine Screw	(4)
32	-----	Front Deck Baffle	(1)
33	-----	Fan Spacer	(1)
34	-----	Blade Motor Fan	(1)
35	-----	21" Lawn Mower Blade	(1)
36	28-20-0102	Shear Plate	(1)
37	-----	Blade Washer	(1)
38	44-40-0027	M12 Flange Nut	(1)
39	-----	Rear Discharge Baffle	(1)
40	-----	E-Retaining Ring	(2)
41	05-74-0244	M8 x 20mm BUWH Hex Recess Screw	(3)
42	-----	Sidelight Assembly-Right	(1)
43	-----	Cord Clamp	(1)
44	05-74-0245	M6 x 10mm Pan Hd. Hex Recess Mach.	(1)
45	-----	Rear Guard Cover	(1)
46	19-98-0163	Fuel Gauge Decal	(1)
47	10-20-7266	2 Battery Decal	(2)
48	-----	M5 x 13mm PH T-25 Screw	(2)
49	14-46-0408	LED Worklight Assemblies	(1)
50	28-41-0033	Front Wheel Assembly (Set of One)	(2)
51	42-14-0029	Baffle Assembly	(1)
52	28-50-0019	Front Housing Assembly	(1)
53	44-81-0014	Battery Rail Assembly	(1)
54	14-20-2513	Main PCBA Service Kit	(1)
55	42-12-0024	Front Axle Service Kit	(1)
56	28-41-8525	Rear Guard Service Kit	(1)
57	22-84-0017	Blade/Motor Fan Service Kit	(1)
58	14-38-0113	Power Head Cover Assembly	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
35b	05-74-0241	M8 x 16mm Pan Hd. T-40 Mach. Screw	(10)
40	-----	Deck Height Adjustment Spring	(1)
43	-----	Mower Deck	(1)
47	45-94-0084	Plastic Wheel Cap	(2)
48	05-55-0158	M10 Hex Nut with Nylon Insert	(2)
60	-----	Height Adjustment Linkage Weldment	(1)
62	-----	Rear Wheel Assembly	(2)
65	-----	E-Ring	(4)
66	-----	Transmission Shaft Pinion	(2)
67	05-81-0266	M4 x 8mm Pan Hd. T-20 Mach. Screw	(2)
68	-----	Rear Wheel Drive Cover	(2)
69	-----	Height Adjustment Handle	(1)
70	-----	Deck Height Adjustment Torsion Spring	(1)
71	-----	Cotter Pin	(1)
72	-----	Rear Axle Weldment	(1)
73	-----	E-Retaining Ring	(4)
74	-----	Rear Bagger Door Hanging Rod	(1)
75	-----	Rear Door Torsion Spring	(1)
76	-----	Rear Bagger Door	(1)

★ = Part number change from previous service parts list.

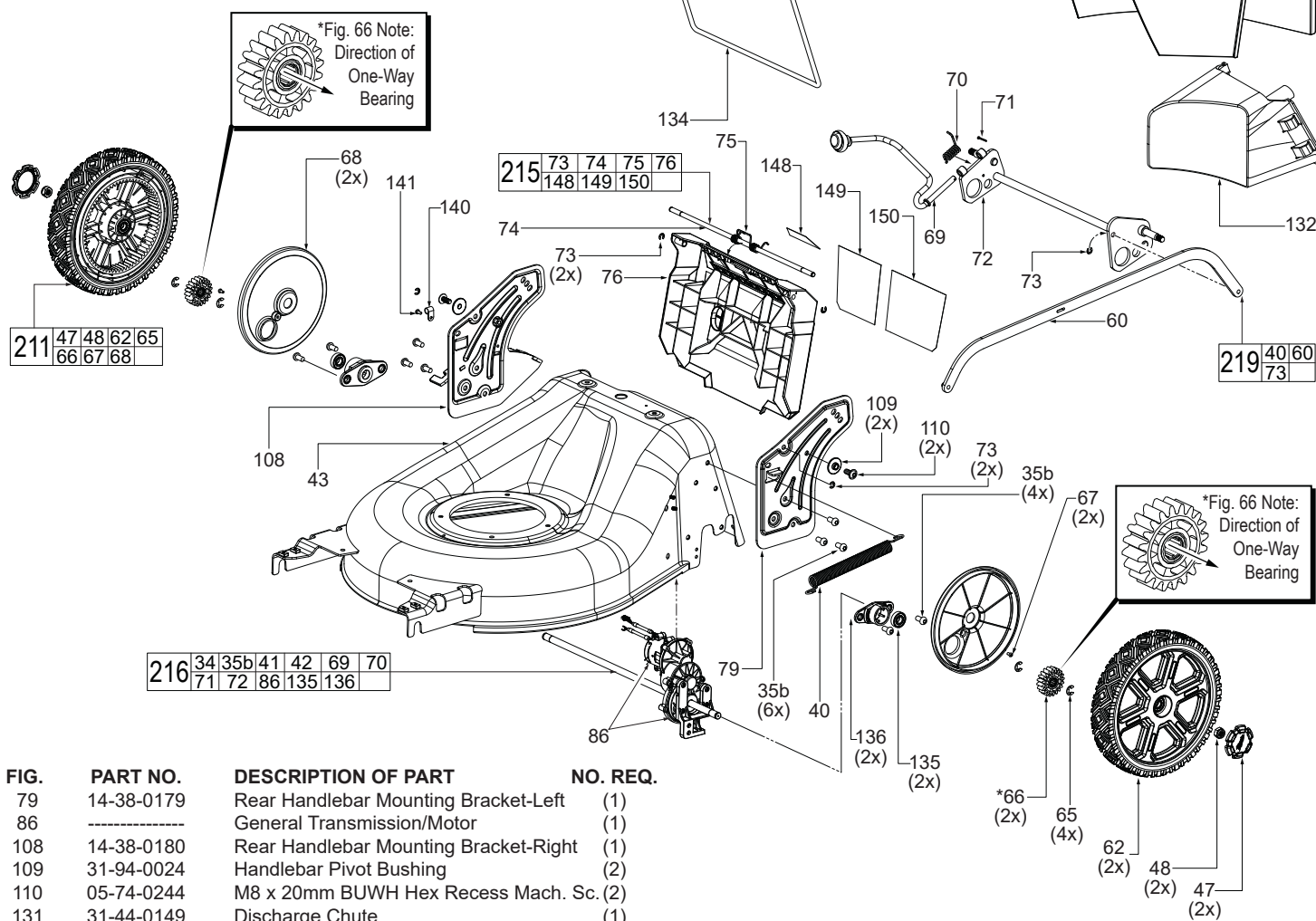
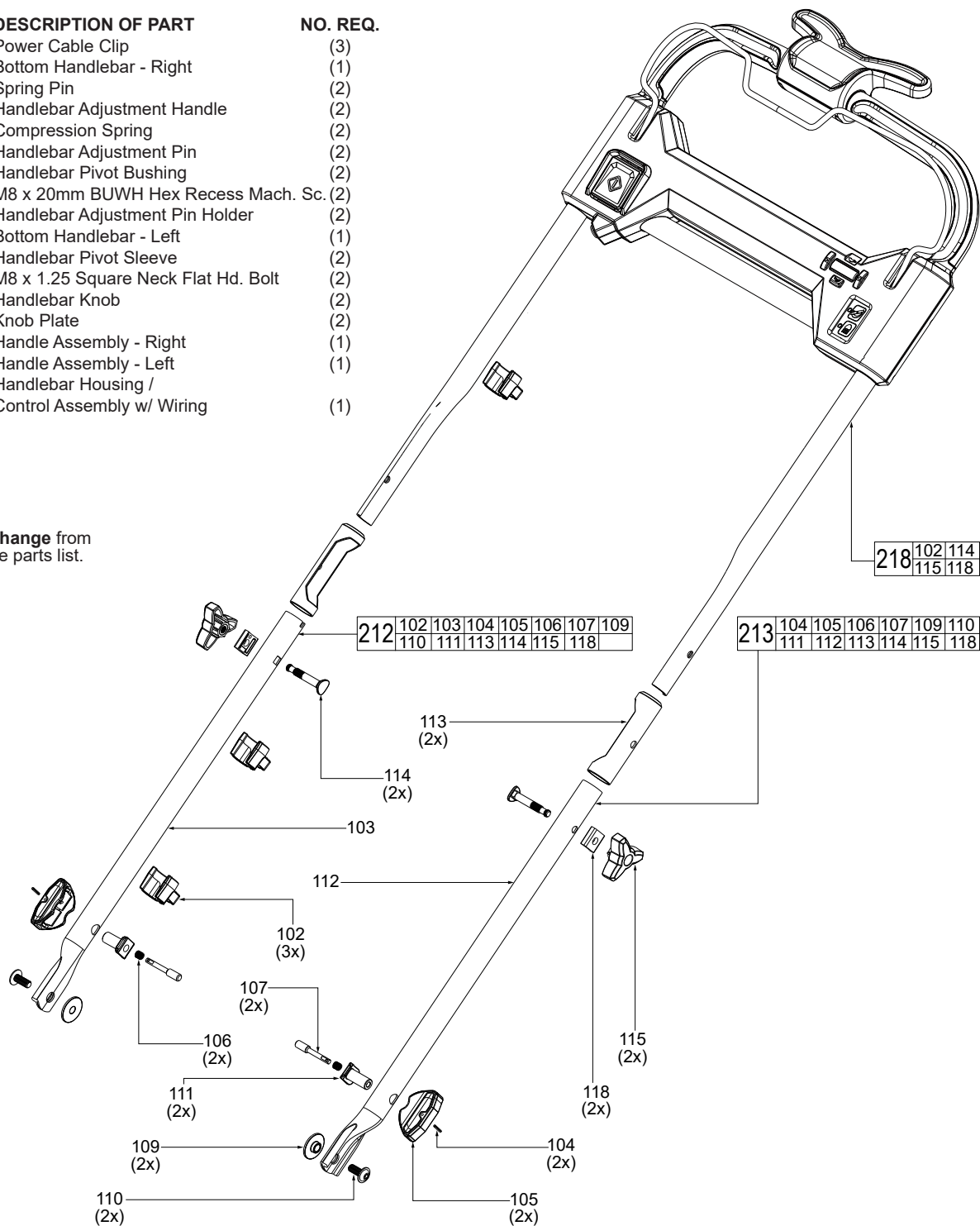


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
79	14-38-0179	Rear Handlebar Mounting Bracket-Left	(1)
86	-----	General Transmission/Motor	(1)
108	14-38-0180	Rear Handlebar Mounting Bracket-Right	(1)
109	31-94-0024	Handlebar Pivot Bushing	(2)
110	05-74-0244	M8 x 20mm BUWH Hex Recess Mach. Sc.	(2)
131	31-44-0149	Discharge Chute	(1)
132	31-44-0147	Mower Mulch Plug	(1)
133	28-20-0212	Rear Discharge Bagger Assembly	(1)
134	43-62-0049	Bagger Frame Weldment	(1)
135	-----	Ball Bearing	(2)
136	-----	Rear Wheel Drive Hub	(2)
140	-----	3/8" Wire Clip	(1)
141	05-81-1030	M4 Hex Screw	(1)
148	12-20-0525	Service Nameplate	(1)
149	10-20-7258	Warning and Safety Decal-Right	(1)
150	10-20-7257	Warning and Safety Decal-Left	(1)
★211	28-50-4139	Rear Wheel Kit (Set of One)	(2)
★215	43-70-5227	Rear Bagger Door Assembly	(1)
★216	23-30-0113	Transmission and Motor Assembly	(1)
219	43-40-0021	Linkage/Spring Service Kit	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
102	22-44-0010	Power Cable Clip	(3)
103	-----	Bottom Handlebar - Right	(1)
104	-----	Spring Pin	(2)
105	-----	Handlebar Adjustment Handle	(2)
106	-----	Compression Spring	(2)
107	-----	Handlebar Adjustment Pin	(2)
109	31-94-0024	Handlebar Pivot Bushing	(2)
110	05-74-0244	M8 x 20mm BUWH Hex Recess Mach. Sc.	(2)
111	-----	Handlebar Adjustment Pin Holder	(2)
112	-----	Bottom Handlebar - Left	(1)
113	31-44-0174	Handlebar Pivot Sleeve	(2)
114	05-74-0102	M8 x 1.25 Square Neck Flat Hd. Bolt	(2)
115	43-98-0307	Handlebar Knob	(2)
118	45-88-0279	Knob Plate	(2)
212	31-44-0173	Handle Assembly - Right	(1)
213	31-44-0189	Handle Assembly - Left	(1)
★218	31-44-1398	Handlebar Housing / Control Assembly w/ Wiring	(1)

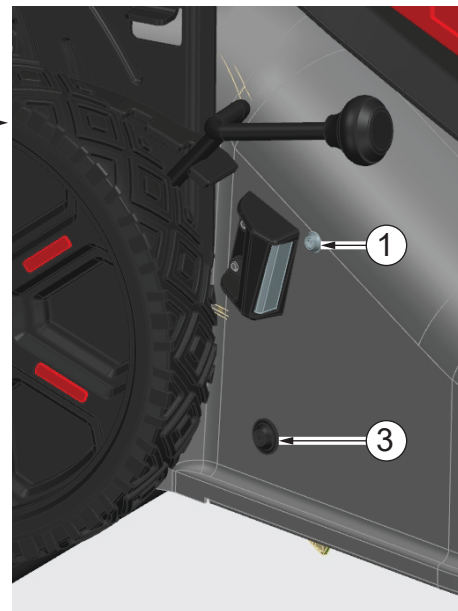
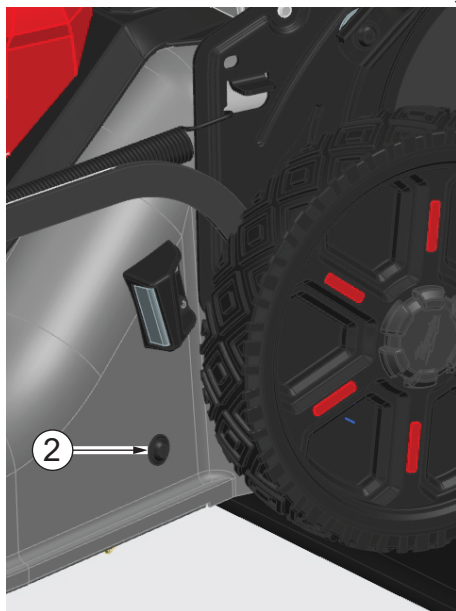
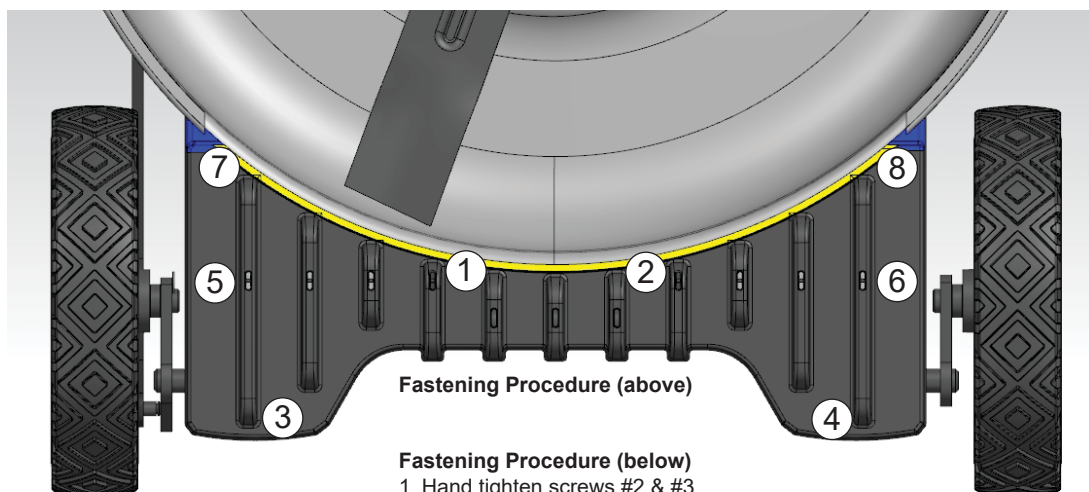
★ = Part number change from
previous service parts list.



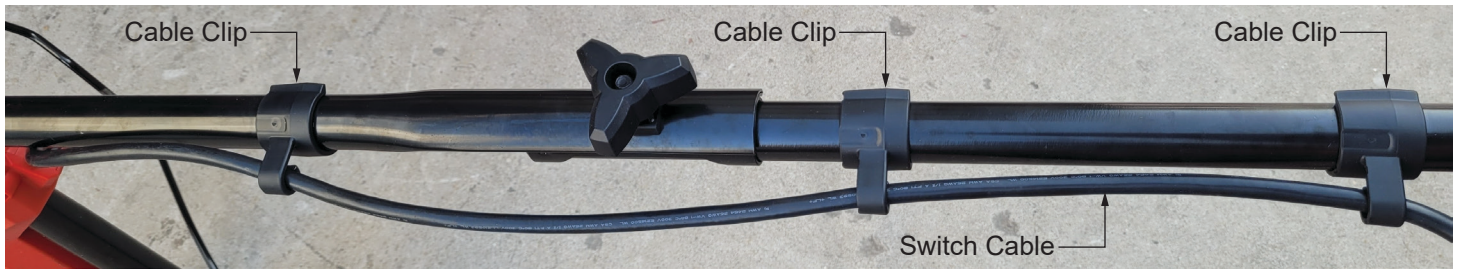
SCREW TORQUE SPECIFICATIONS

FIG.	PART NO.	DESCRIPTION OF FASTENER	WHERE USED	SEAT TORQUE	
				(kgf-cm)	(lb-in)
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Front Deck Baffle	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Wire Cover	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Power Head Housing	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Battery Interface - Left, Left & Middle	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Cord Clamp	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Blade Mower Housing	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Boat Securing Bracket	14±1.5	12.15±1.3
2	06-82-1076	M4 x 16mm Pan Hd. Taptite T-20 Screw	Battery Interface - Left and Right	14±1.5	12.15±1.3
16	06-82-0276	M3 Pan Washer Hd. ST Phillips Screw	Fuel Gauge PCBA	4.0±1	3.47±0.86
18	05-81-1195	M3 x 8mm Pan Hd. SP T-10 Screw	Light Head Assembly	4.0±1	3.47±0.86
18	05-81-1195	M3 x 8mm Pan Hd. SP T-10 Screw	Hinge Containment Tab	3.0±.5	2.60±0.43
21c	05-81-0005	M3 x 11mm Pan Hd. Taptite T-10 Screw	Sidelight Assembly - Left and Right	5.0±1	4.33±0.86
27	05-71-0017	M4 x 10mm Pan Hd. ST T-20 Screw	Main PCBA	7.0±1	6.07±0.86
27	05-71-0017	M4 x 10mm Pan Hd. ST T-20 Screw	Back Mower Housing	14±1.5	12.15±1.3
29	05-88-1100	M3 x 10mm Pan Washer Hd. ST T-10 Sc.	Wire Clip	3.5±1	3.03±0.86
31	05-55-0022	M5 Hex Nut with Nylon Insert	Sidelight Housing - Left and Right	18±2	15.62±1.7
35b	05-74-0241	M8 x 16mm Pan Hd. T-40 Mach. Screw	Rear Handlebar Mounting Bracket - L & R	165±15	143±13.0
35b	05-74-0241	M8 x 16mm Pan Hd. T-40 Mach. Screw	Rear Wheel Drive Hub	165±15	143±13.0
38	05-74-0246	M6 x 16mm Pan Hd. T-30 Mach. Screw	Rear Guard and Mower Deck	30±3	26.03±2.6
41	05-78-0032	M5 x 13mm Pan Hd. T-25 Mach. Screw	Mower Deck	23±3	19.96±2.6
46	05-74-0242	M6 x 25mm Pan Hd. T-30 Mach. Screw	Blade Mower Housing	30±3	26.03±2.6
48	05-55-0158	M10 Hex Nut with Nylon Insert	Front Axle Weldment	180±10	156.2±8.67
48	05-55-0158	M10 Hex Nut with Nylon Insert	Rear Axle Weldment	180±10	156.2±8.67
52	05-74-0243	M5 x 44mm TH T-25 Machine Screw	Front Axle Mount Plate	18±2	15.62±1.7
*59	44-40-0027	Blade Flange Nut	Shear Plate/Blade Washer/Mower Blade	380±20	329±17
67	05-81-0266	M4 x 8mm Pan Hd. T-20 Mach. Screw	Rear Wheel Gear Cover	10±1	8.67±0.86
110	05-74-0244	M8 x 20mm BUWH Hex Recess Mach. Sc.	Rear Handlebar Mounting Bracket - L & R	35±3.5	30.37±3.0
110b	05-74-0244	M8 x 20mm BUWH Hex Recess Screw	Rear Discharge Baffle	35±3.5	30.37±3.0
110b	05-74-0244	M8 x 20mm BUWH Hex Recess Screw	Mower Deck	165±15	143±13.0
139	05-74-0245	M6 x 10mm Pan Hd. Hex Recess Mach.	Rear Discharge Baffle	30±3	26.03±2.6
141	05-81-1030	M4 Hex Screw	Wire Clip	10±1	8.67±0.86

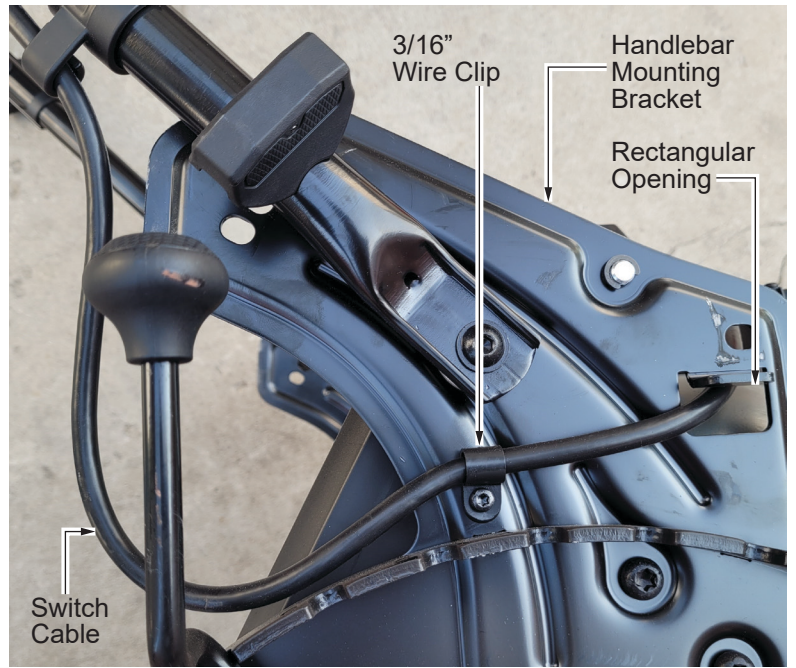
*Indicates Critical Torque



Wire Routing for Switch Cable



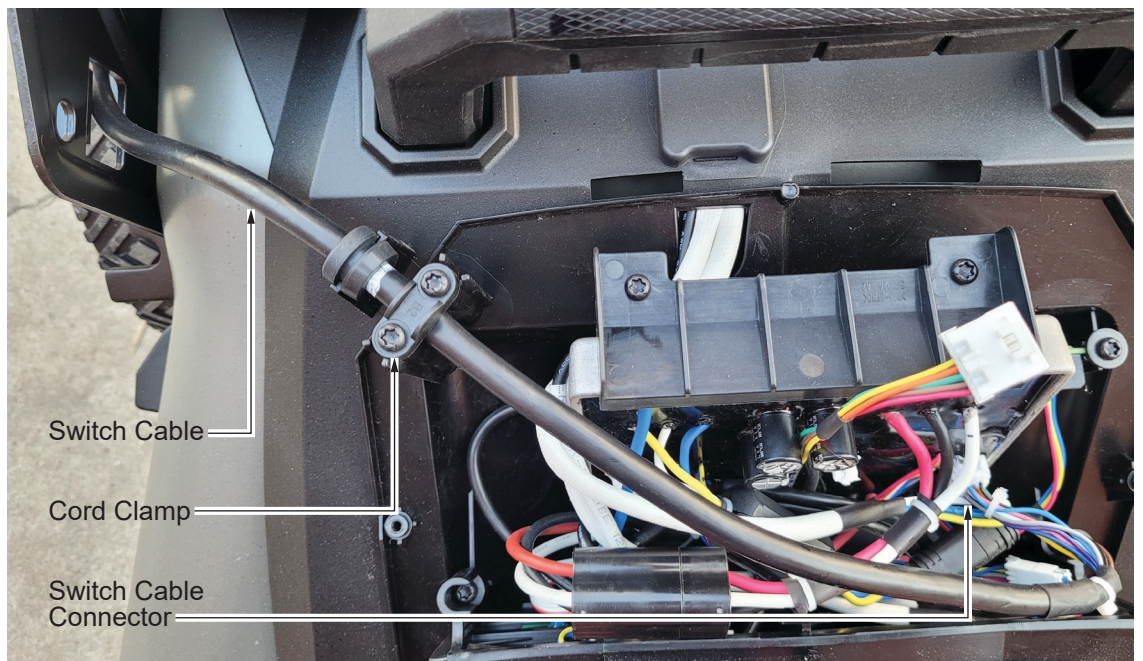
Secure the Switch Cable with three Cable Clips, as shown.



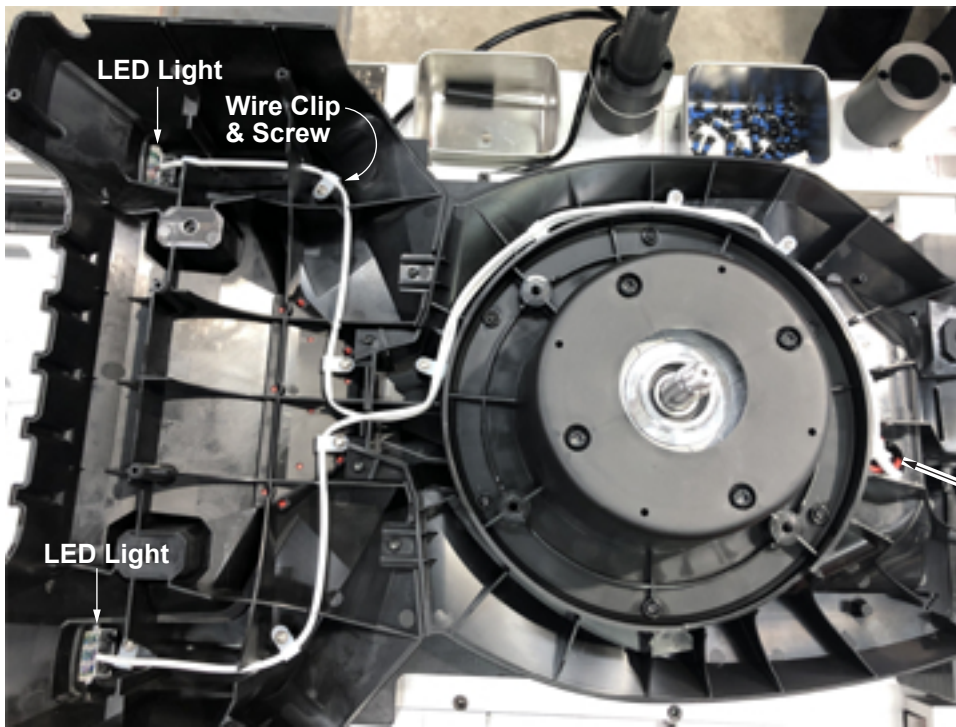
Secure the Switch Cable with Wire Clip as shown. Route Switch Cable through the rectangular opening of the Handlebar Mounting Bracket.



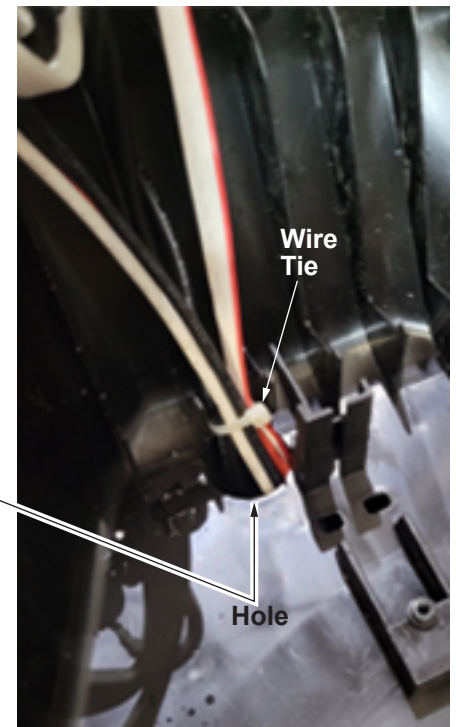
Plug the connector of the Switch Cable into connector from the Main PCBA. Secure Switch Cable with a Cord Clamp and two screws.



Wire Routing for Front LED Lights and Blade Motor



Route wires for the front LED lights as shown. Be sure to place wires completely in the bottom of all wire traps. Secure front LED light wires with 12 wire clips and screws.



Route wires from front LED lights and blade motor through hole here. Fasten wires together with wire tie.

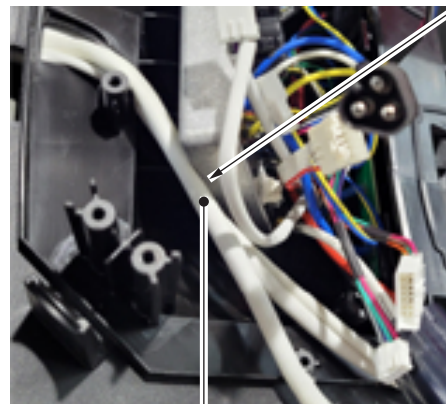
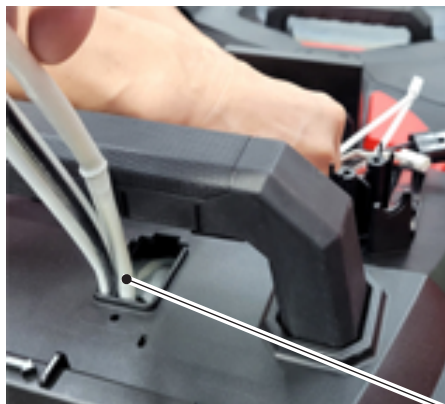
Wire Routing for Side Lights and Drive Motor



Route the wires for side LED lights and drive motor through hole here, with the left LED wire and the motor wire through the hole directly.

The right LED wire needs to cross the rear baffle then go through the hole.

Cross the wires through the plastic part and place the wires between PCBA plate and screw boss for securing bracket.



Wires for side lights and drive motor

Boat securing bracket

Wire Routing for Main PCBA

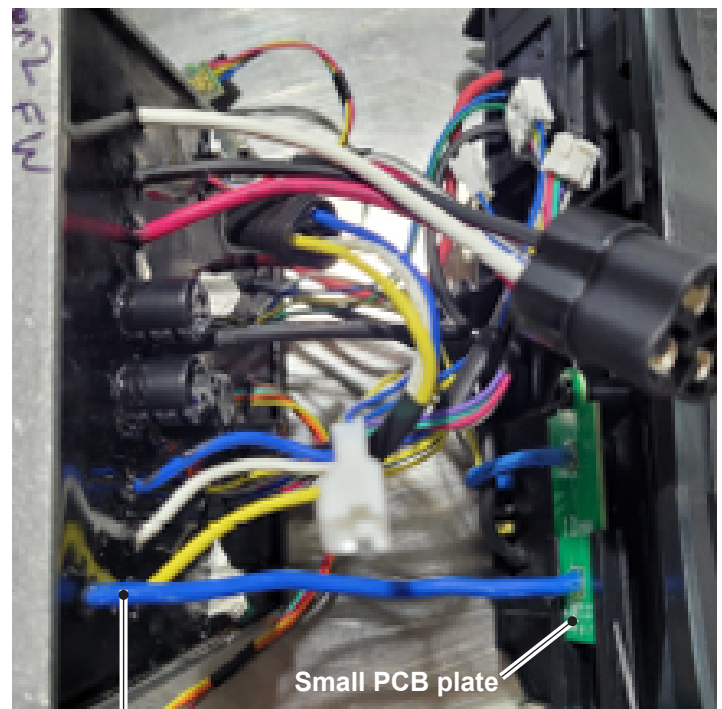


Before plugging connectors, orient and place the sensor in the area shown.

Place the connectors for the lights and motors on the side of the PCBA boat shown.

Plug connectors for lights and motors into the connectors from the PCBA in the order of the smallest to the largest.

There are two connectors left unplugged, one will be connected with the fuel gauge connector and the other will connect to the switch connector.



Make sure that no wire crosses over this blue wire when fastening the small PCB plate.

**SEE NEXT PAGE FOR LUBRICATION
AND HOT MELT GLUE APPLICATION
PROCESSES RELATING TO THIS
CONNECTOR**

Join this Connector
to the Switch Connector



Join this Connector to the
Fuel Gauge Connector

PROCEDURAL OVERVIEW

Surface prep and glue

Equipment

1. Sure Bonder (PRO9700A)
Adjustable Temp Glue Gun
2. Element HMS707 (Hot Melt Glue)
3. Cleaning Pads
4. Isopropyl Alcohol
5. ESD Bracelet

Procedure

⚠ ESD Protection must be worn in this station.

1. Sure Bonder (PRO9700A)
Adjustable Temp Glue Gun Settings:
 - Temperature Setting is 320°F.
 - Trigger Pull is set to Full Stroke (Approx. 1").

2. Locate and Clean the connector location with an Isopropyl wipe. Remove excess Dielectric Grease.

3. Wipe Excessive Dielectric Grease off the connector on all 4 sides with an alcohol wipe.
 - a. Take one wipe per mower
 - b. Soak wipe with alcohol
 - c. Use wipe to remove excess Dielectric Grease from 4 sides of connector
 - d. Discard wipe after each mower

4. Push Connector in with ~5lbf of force

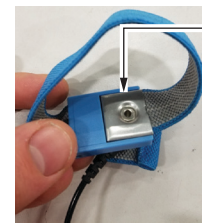
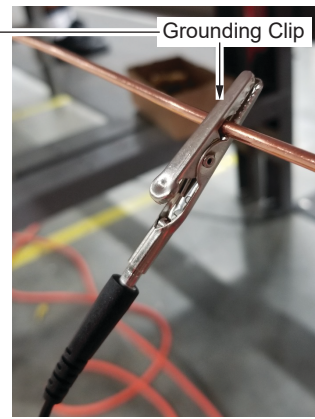
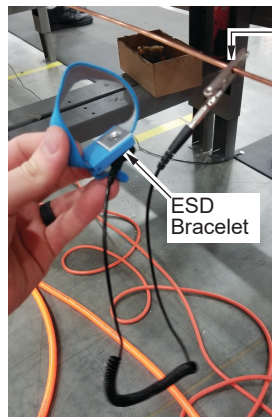
5. Visually inspect that connector is properly seated - check for connector damage

6. Use PRO9700A Glue Gun to Apply Hot Melt to harness and connector

7. Apply 1st Trigger Stroke (~5 Seconds) starting at the wire harness and working in an arcing motion (back and forth) towards the base of the connector

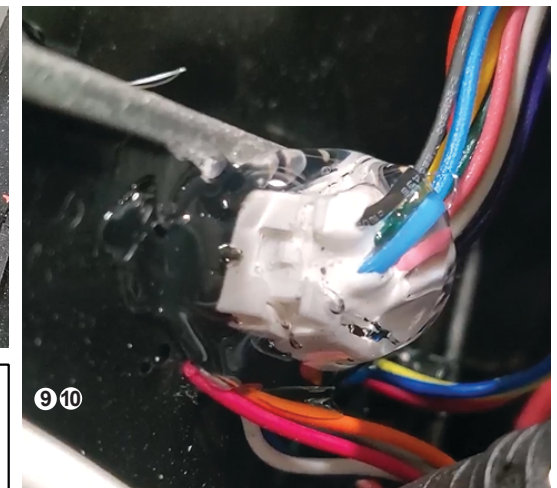
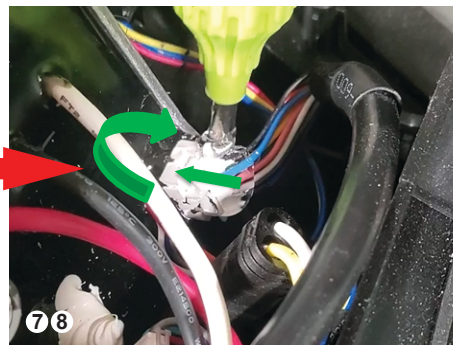
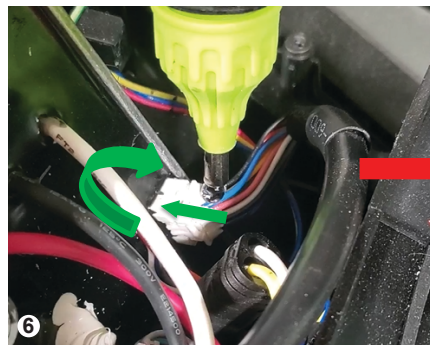
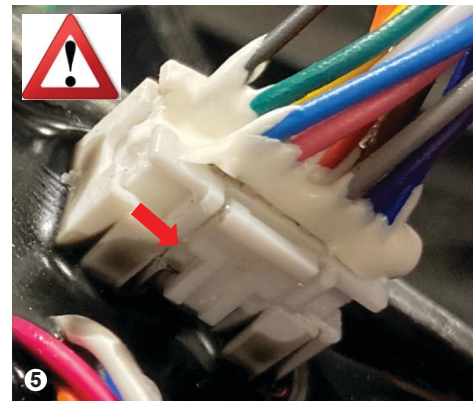
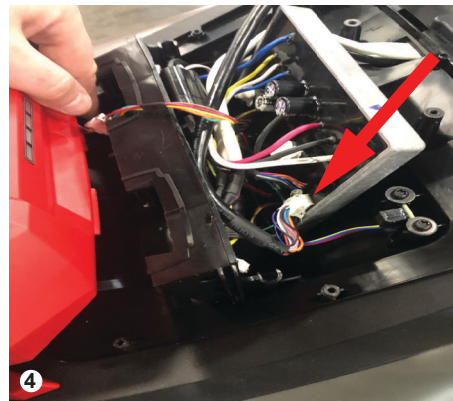
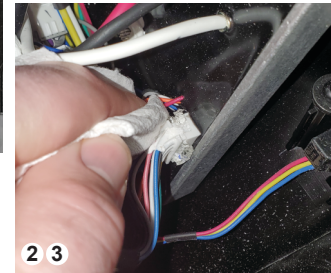
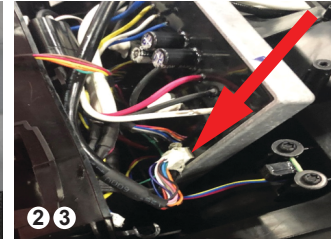
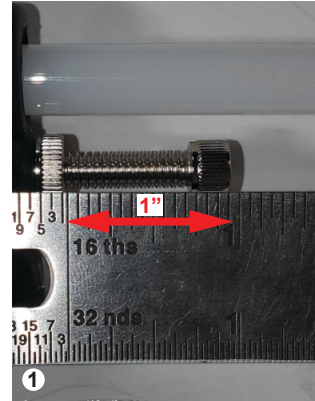
8. Pause to allow for slight cure (~ Seconds)

9. Apply 2nd Trigger Stroke (~ Seconds) repeating the process for Step 4
 - a. **Work to encapsulate the entire connector with Hot Melt**



Metal must be in contact with skin.

Technician must stand on mat.



10. Inspect Glue application after 30 Second Cure
 - a. Ensure Connector and Harness are encased in Hot Melt

