



# SERVICE PARTS LIST

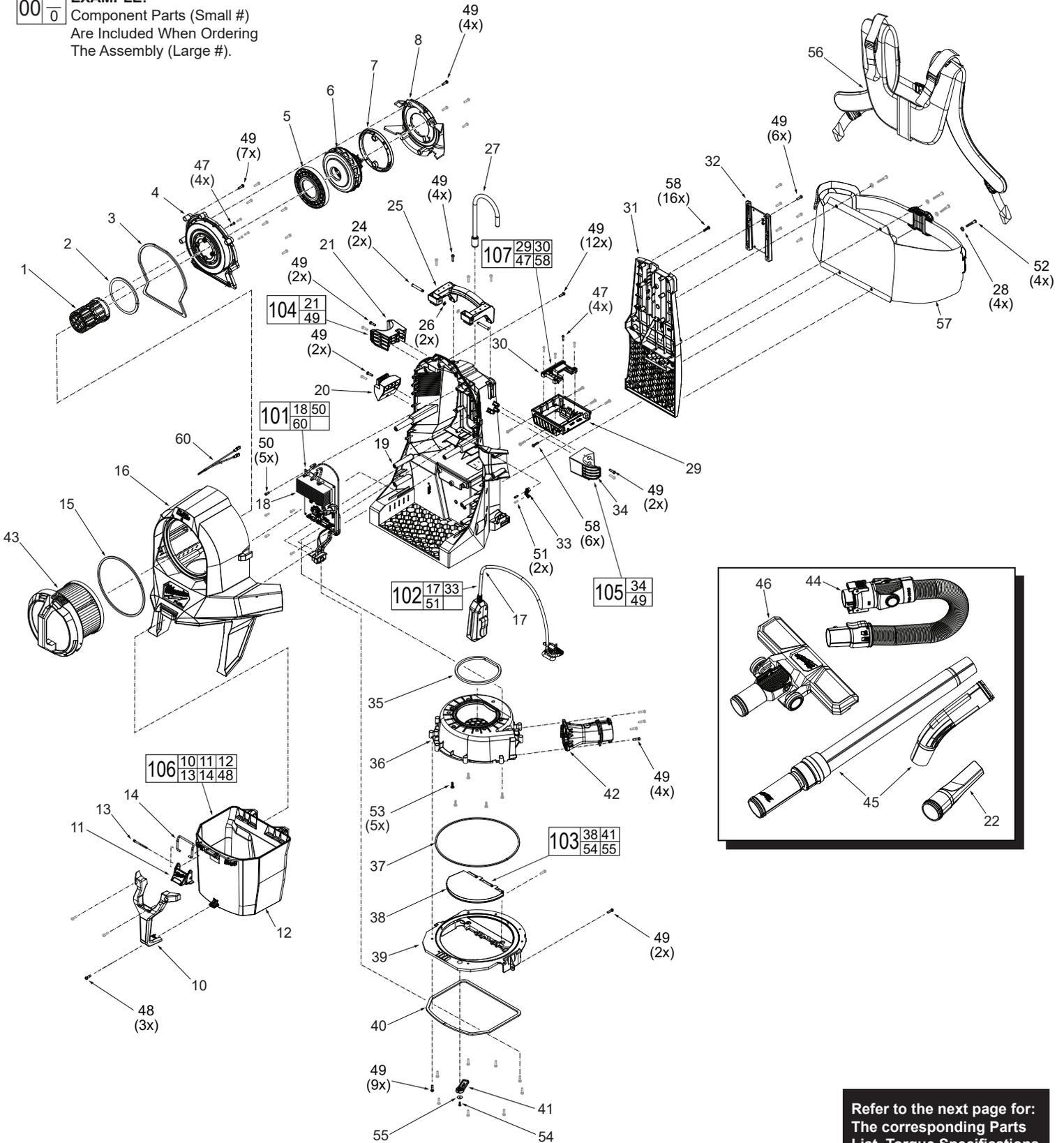
**BULLETIN NO.**  
PN0006761

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
<b>M18 FUEL™ 3-in-1 Backpack Vacuum</b>			Nov. 2025
CATALOG NO. 0895-20	SERIAL NO. R52A	WIRING INSTRUCTION	

**EXAMPLE:**  

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 Component Parts (Small #)  
 Are Included When Ordering  
 The Assembly (Large #).



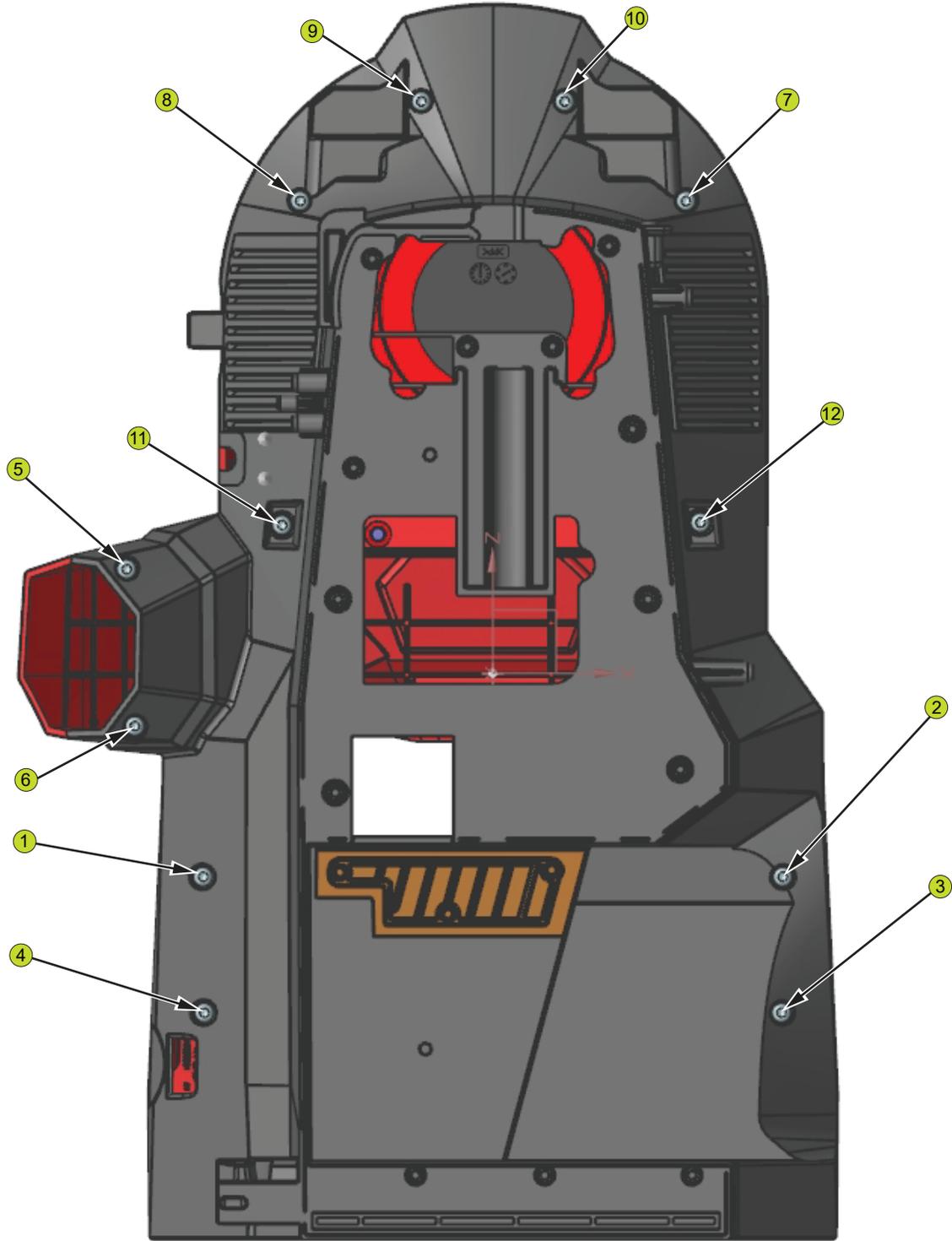
Refer to the next page for:  
 The corresponding Parts  
 List, Torque Specifications  
 Chart, and Wire Routing.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	42-46-0003	Float Cage	(1)	36	45-06-0076	Cyclone Separator	(1)
2	45-06-0008	Rubber Seal Filter Bottom to Hood Cover	(1)	37	45-06-0077	Rubber Seal Separator to Housing	(1)
3	45-06-0009	Rubber Seal Hood-Ring Cover to Front Housing	(1)	38	-----	Separator Plate	(1)
4	42-92-0004	Hood-Ring Cover	(1)	39	44-66-0232	Canister to Separator Plate	(1)
5	31-50-0014	Lower Powerpack Isolator	(1)	40	45-06-0078	Canister Seal	(1)
6	31-50-9000	Motor 18V-DC	(1)	41	44-60-0001	Separator Pivot	(1)
7	31-50-0018	Upper Powerpack Isolator	(1)	42	31-01-0076	Separator Hose Connector	(1)
8	31-50-0029	Motor Holder	(1)	43	49-90-1961	HEPA Filter (Accessory)	(1)
10	-----	Canister Handle	(1)	44	49-90-1965	1-7/8" x 6' Flexible Hose (Accessory)	(1)
11	-----	Latch	(1)	45	49-90-1966	1-7/8" Telescoping Wand & Ergonomic Handle (Accessory)	(1)
12	-----	Canister Housing	(1)	46	49-90-1967	1-7/8" Pivoting Floor Tool (Accessory)	(1)
13	-----	Knurling Shaft	(1)	47	06-82-1087	M3 x 12mm Pan Head T-10 Screw	(8)
14	-----	Latch Hook, Steel	(1)	48	-----	M4 x 13.5mm Pan Head T-20 Screw	(3)
15	45-06-0038	Rubber Seal Filter Door to Front Housing	(1)	49	06-82-0138	M4 x 14mm Pan Head T-20 Screw	(54)
16	31-50-0039	Front Housing	(1)	50	06-82-9674	M3.5 x 10mm Pan Head ST T-10 Screw	(5)
17	-----	Remote Assembly	(1)	51	06-82-0151	M3 x 9mm Pan Head T-8 Screw	(2)
18	14-20-1108	PCBA	(1)	52	06-82-0908	M4.5 x 28mm Pan Head T-20 Screw	(4)
19	31-50-0048	Back Housing	(1)	53	05-81-9045	M4 x 12mm Pan Head T-15 Screw	(5)
20	31-01-0054	Lower Accessory Storage	(1)	54	06-82-0199	M3 x 6mm Pan Head T-10 Screw	(1)
21	-----	Upper Storage Clip	(1)	55	05-90-0002	3.25 x 12 x 0.5mm Flat Washer	(1)
22	49-90-1988	1-7/8" Crevice Tool (Accessory)	(1)	56	45-56-0001	Harness and Shoulder Straps Assembly	(1)
24	44-60-0129	Lock Pin	(2)	57	45-56-0002	Harness and Hip Belt Assembly	(1)
25	14-34-0045	Handle	(1)	58	06-82-0995	M4 x 16mm Pan Head T-20 Screw	(22)
26	34-60-0770	E-Ring	(2)	60	23-94-0059	Wire Assembly	(1)
27	14-36-0019	Hang Hook w/ Overmold	(1)	101	14-20-0290	PCBA Kit	(1)
28	45-88-0010	10 x 5 x 1mm Flat Washer	(4)	102	14-20-1107	Remote Assembly	(1)
29	-----	Battery Interface	(1)	103	14-46-0597	Separator Kit	(1)
30	-----	Battery Terminal Cover	(1)	104	31-01-0064	Upper Storage Kit	(1)
31	31-50-0054	Bottom Housing	(1)	105	31-01-0071	Right Upper Storage Kit	(1)
32	44-66-0229	Harness Plate	(1)	106	42-51-0001	Canister Service Assembly	(1)
33	31-01-0069	Remote Wire Trap Holder	(1)	107	14-46-1158	Battery Interface Kit	(1)
34	-----	Right Upper Accessory Storage	(1)	108	12-20-0399	Service Nameplate (not shown)	(1)
35	45-06-0039	Rubber Seal Hood Ring To Separator	(1)				

### SCREW TORQUE SPECIFICATIONS

FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			lb-in	kgf-cm
47	06-82-1087	Hood-Ring Cover	2.6±0.43	3±0.5
47	06-82-1087	Battery Terminal Cover	4.3±0.43	5±0.5
48	-----	Canister Handle	6.94±0.87	8±1
49	06-82-0138	Many locations	6.94±0.87	8±1
50	06-82-9674	PCBA	3.9±0.43	4.5±0.5
51	06-82-0151	Remote Wire Trap Holder	2.6±0.43	3±0.5
52	06-82-0908	Harness and Shoulder Straps Assembly	6.94±0.87	8±1
53	05-81-9045	Cyclone Separator	6.94±0.87	8±1
54	06-82-0199	Separator Pivot to Separator Plate	4.3±0.43	5±0.5
58	06-82-0995	Battery Interface	8.7±0.87	10±1

# SCREW-TIGHTENING SEQUENCE



## LOCATION OF THE MOTOR ON THE MOTOR HOUSING

