



SERVICE PARTS LIST

BULLETIN NO.
PN0013986

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18 FUEL™ 4 Gallon Wet/Dry Vacuum w/ PACKOUT™ Compatibility and VACLINK™			July 2026
		WIRING INSTRUCTION See Page 2	
CATALOG NO. 0971-20	SERIAL NO. S03A		
NAMEPLATE SPECIFICATIONS: 18 V = FCC ID: P36-0971 IC ID: 25187-0971			

00 0 EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

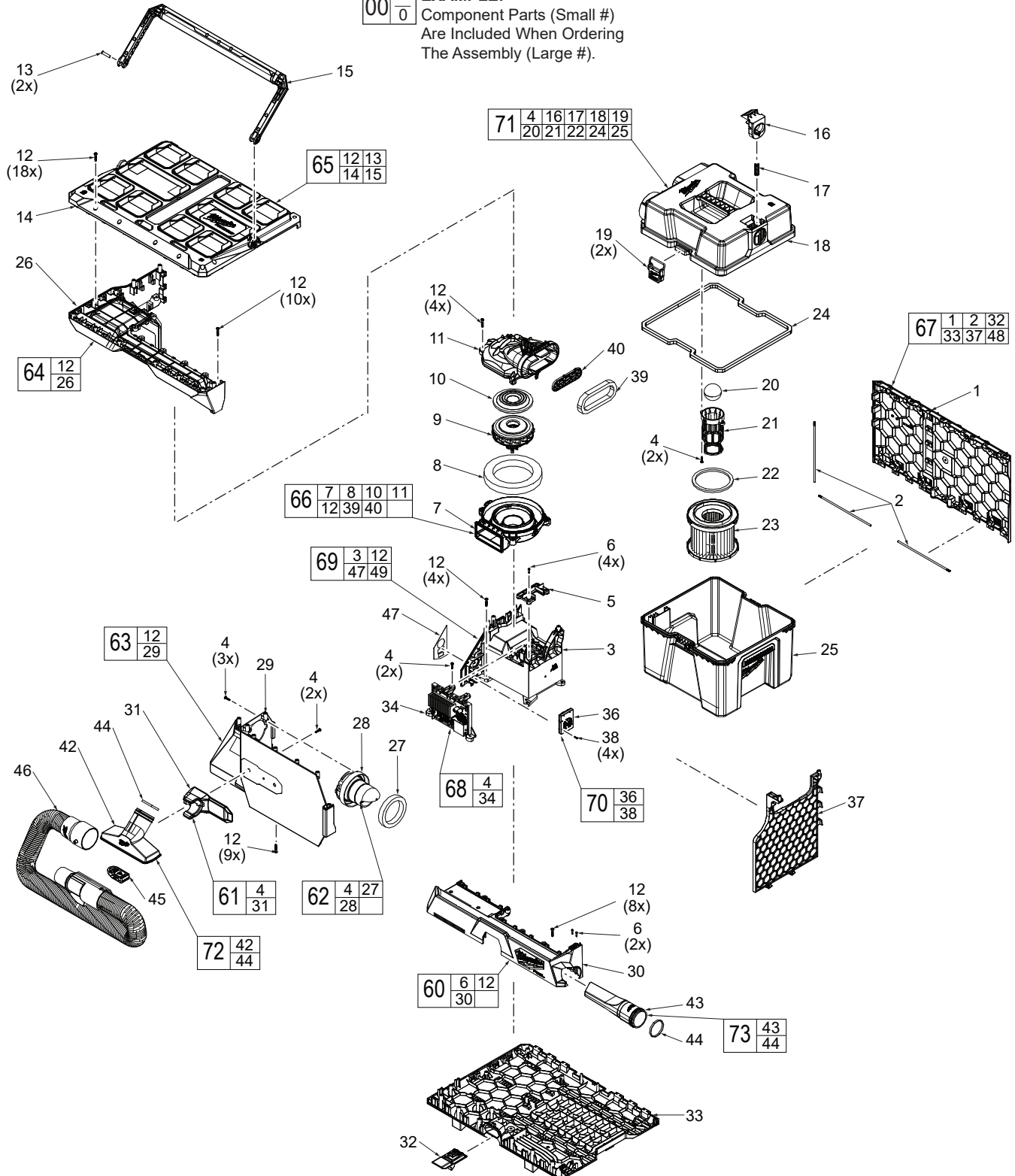


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Wall Cleat	(1)
2	06-65-0004	Wall Cleat Pin	(3)
3	-----	Battery Box	(1)
4	06-82-9220	M4 x 16mm PH T-20 Screw	(9)
5	22-56-0002	Terminal Block Cover	(1)
6	06-83-1001	M3 x 12mm PH T-10 Screw	(6)
7	-----	Motor Housing	(1)
8	58-10-1059	Sound Foam	(1)
9	31-50-9000	Motor	(1)
10	43-44-0039	Lower Isolator	(1)
11	-----	Flow Path	(1)
12	05-78-0006	M5 x 22mm PH T-20 Screw	(53)
13	-----	PACKOUT Handle Pin	(2)
14	-----	PACKOUT Top Plate	(1)
15	-----	Handle	(1)
16	-----	Tank Locker	(1)
17	-----	PACKOUT Latch Spring	(1)
18	-----	Tank Lid Assembly	(1)
19	44-20-1015	Latch	(2)
20	31-01-0008	Ball Float Assembly	(1)
21	31-01-0032	Ball Float Gauge	(1)
22	43-44-0006	Seal Filter	(1)
23	49-90-1900	Hepa Filter (Accessory)	(1)
24	43-44-0009	Tank Lid Gasket	(1)
25	-----	Tank	(1)
26	-----	Outer Housing Top Plate	(1)
27	43-44-0023	Inlet Gasket	(1)
28	-----	Tank Inlet	(1)
29	-----	Outer Housing Side Plate	(1)
30	-----	Outer Housing Bottom Plate	(1)
31	-----	Crevice Tool Holder	(1)
32	44-20-0004	PACKOUT Latch	(1)
33	-----	PACKOUT Bottom Cleat	(1)
34	-----	PCBA	(1)
36	-----	UI Board	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37	-----	Divider Plate	(1)
38	06-82-0151	M3 x 9mm PH T-8 Screw	(4)
39	43-44-0034	Seal	(1)
40	31-01-0033	Flow Path Grate	(1)
41	66-50-0001	Wire Assembly (not shown)	(1)
42	-----	Utility Tool	(1)
43	-----	Crevice Tool	(1)
44	-----	Color Ring	(2)
45	0952-20	Wireless Dust Control Remote (Accessory)	(1)
46	49-90-1976	Expandable Hose Assembly 8' (Accessory)	(1)
47	10-22-1714	UI Label	(1)
48	12-20-0289	Service Nameplate (not shown)	(1)
49	10-22-1991	Warning Label (not shown)	(1)
60	14-46-0390	Outer Housing Bottom Plate Kit	(1)
61	14-46-0414	Crevice Tool Holder Kit	(1)
62	14-46-0416	Inlet Gasket Kit	(1)
63	14-46-0604	Outer Housing Side Plate Kit	(1)
64	14-46-0618	Outer Housing Top Plate Kit	(1)
65	14-36-0619	Handle and Top Plate Assembly	(1)
66	14-46-0645	Motor Housing Kit	(1)
67	14-46-0646	Outer Housing Back Kit	(1)
68	14-46-0647	PCBA Kit	(1)
69	14-46-0649	Battery Box Kit	(1)
70	14-46-0648	UI Kit	(1)
71	45-66-0001	Tank Assembly	(1)
72	49-90-2011	Utility Tool Kit	(1)
73	49-90-1988	Crevice Tool Kit	(1)

FIG. NOTES

47, 48, 49 A clean, dry surface is essential for proper performance for any adhesive system. The area intended for application of any adhesive label or nameplate must be prepared by cleaning with isopropyl alcohol. The solvent is to be applied with a clean, lint free applicator and the surface allowed to dry before applying the label or nameplate.

SCREW TORQUE SPECIFICATIONS

FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			kgf-cm	lb-in
4	06-82-9220	PCBA/Side Plate	8-10	7-9
6	06-83-1001	Terminal Block Cover	4-6	4-5
6	06-83-1001	Outer Housing Bottom Plate	2.5-4.5	2-4
12	05-78-0006	Flow Path/Top Plates/Side Plate/Bottom Plate	17-19	15-17
12	05-78-0006	Battery Box	12-14	10-12
38	06-82-0151	UI Board	3-5	3-4

