



TO INFORM YOU

PRODUCT
SUPPORT
BULLETIN # 219

TO: Authorized Service Stations
Branch Office/Service Centers
Branch/Service Center Managers
Regional Managers
District Sales Managers

DATE April, 1991

FROM: Corbert A. Garb - National Service Manager

TOOL(S)/PRODUCT(S) AFFECTED:

6140 4-1/2" SANDER/GRINDER - SERIAL # 762-1001 and above
6141 5" SANDER/GRINDER - SERIAL # 763-1001 and above
6145 4-1/2" SANDER/GRINDER - SERIAL # 627-2545000 and above
5192 HIGH SPD DIE GRINDER - SERIAL # 669-33651 and above

SUBJECT: LOOSENING OF FIELD IN 31-50-0425 MOTOR HOUSING

06-82-7375 8-16x2-1-2" PAN HD PLASTITE "FIELD" SCREW
06-97-3200 #8 SPLIT RING LOCK WASHER

TO PREVENT LOOSE FIELDS IN THE 4-1/2" & 5" SANDER/GRINDERS and HIGH SPEED DIE GRINDERS USING THE 31-50-0425 MOTOR HOUSING, INSERT AN 06-97-3200 #8 SPLIT RING LOCK WASHER UNDER THE HEAD OF THE 06-82-7375 8-16X2-1/2" PAN HD PLASTITE "FIELD" SCREWS.

06-97-3200 #8 SPLIT RING LOCK WASHERS PROVIDE ADDITIONAL HOLDING FORCE ON THE HEADS OF THE FIELD SCREWS and WILL HELP PREVENT THE SCREWS FROM LOOSENING.

This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST 54-22-1023, 54-38-0253, -3503, & -3550.

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