



TO INFORM YOU

**PRODUCT  
SUPPORT  
BULLETIN # 381**

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**TO:** AUTHORIZED *Portable Electric Tool* SERVICE STATIONS  
**factory** SERVICE CENTERS  
SALES COMPANIES

**DATE:** February, 2002

**FROM:** Corbert A. Garb - National Service Manager

**TOOL(S) \ PRODUCT(S) AFFECTED**

6080-20, 6081-20, 6086-20, 6088-20 15Amp Sanders / Grinders

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**SUBJECT: Improve fit between Handle Halves and Motor Housing Assembly —**

**"A" series, 988A, 989A, 9991A & 994A 6080-20, 6081-20, 6086-20, 6088-20 15Amp Sanders / Grinders**

14-34-0560 Handle Service Kit — List Price \$7.80 USD

14-34-0570 Handle Service Kit — List Price \$8.00 USD

Left Hand Handle Half **31-44-0840**, Left Hand Handle Half **31-44-0842** Right Hand Handle Half **31-44-0835** for 6080-20, 6081-20, 6086-20, 6088-20 15Amp Sander/Grinders are being **replaced by** one of two Handle Service Kits.

**14-34-0560** Handle Service Kit replaces the Left Hand Handle Half **31-44-0842** and Right Hand Handle Half **31-44-0835** used on **6080-20 & 6081-20** product.

**14-34-0570** Handle Service Kit replaces the Left Hand Handle Half **31-44-0840** and Right Hand Handle Half **31-44-0835** used on **6086-20 & 6088-20** product.

At the same time, a running change is being made to Motor Housing Assembly **31-50-1751** to improve the fit between Handle Halves and the Motor Housing.

Changing and installing a [Handle Service Kit](#) [14-34-0560 or 14-34-0570] will improve the fit between handle halves and motor housing of 'A' series 6080-20, 6081-20, 6086-20, 6088-20 15Amp Sanders / Grinders; the handle Service Kit is designed to eliminate any rocking / looseness of the Sander/Grinder's switch handle.

It is recommend that a [Handle Service Kit](#) be installed when changing out a 31-50-1751 Motor Housing.

Product with new service handle halves and new motor housing can be identified by a groove present between the handle halves and motor housing, *see photo at right*. **Groove is normal and will be present on all future production.**



This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST; **120V** - 54-38-1400, -1425, -1550, -1600