



TO INFORM YOU

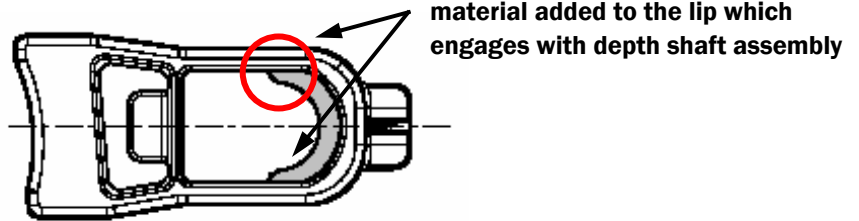
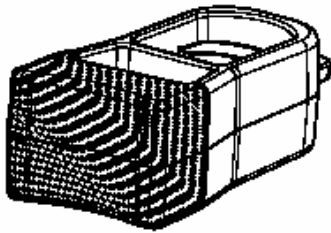
PRODUCT
SUPPORT
BULLETIN # 409

TO: AUTHORIZED *portable electric tool* SERVICE STATIONS
factory SERVICE / SALES SUPPORT BRANCH
SALES COMPANIES

DATE: September 2003

TOOL(S) \ PRODUCT(S) AFFECTED: 5625-29 3-1/2 HP Electronic Variable Speed Production Router

SUBJECT: maintaining depth of cut position - 42-42-0126 Release Button



A change has been made to the original equipment Release Button [42-42-0125] for the 3-1/2 HP **5625-29** Electronic Variable Speed Production Router to eliminate the problem with adjusting depth of cut position when used in an 'under-the-table' application.

42-42-0126 Release Button is the new service replacement release button, with material added to better engage with the depth shaft assembly [45-08-0030] and should be installed when any service is done on the 3-1/2 HP **5625-29** Production Router.

Original equipment 42-42-0125 Release Button status is changing to obsolete and is being replaced by the **-0126 Release Button**.

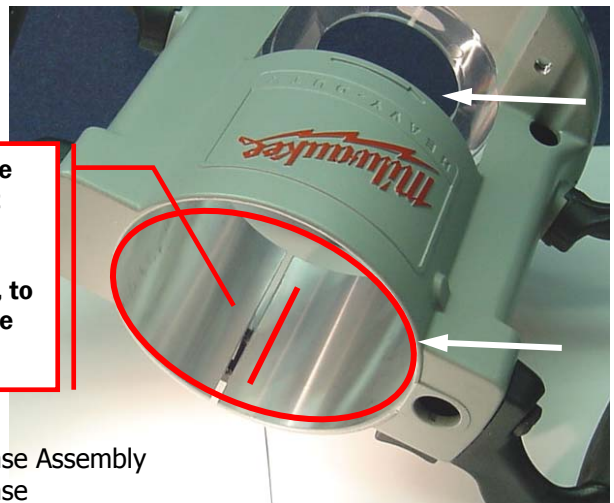
SUBJECT: binding / limited movement of Router Base Assembly

A restricted / limited movement or binding circumstance with a Router Base Assembly [48-10-5625] on the Router Motor can be caused by a burr to the sharp edges of the milled slot and upper & lower circumferences of the finished bore of the base. Two or three light passes with emery cloth or fine (*240 grit*) wet-dry sandpaper along the full inside length of the milled slot and circumferences to just 'break-the-edge', will reduce any binding / limited movement condition. In addition, we recommend applying a light coating of TFE Dry Spray Teflon Lubricant [44-22-0190] to the inside bore of the base.



break-the-edge — sand entire inside edges of milled slot and upper & lower circumferences of motor section of base, as shown, to eliminate burr and possible binding condition

48-06-5625 Router Base Assembly
26-06-0105 Router Base



This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST: 54-37-0175