



TO INFORM YOU

**PRODUCT  
SUPPORT  
BULLETIN # 503**

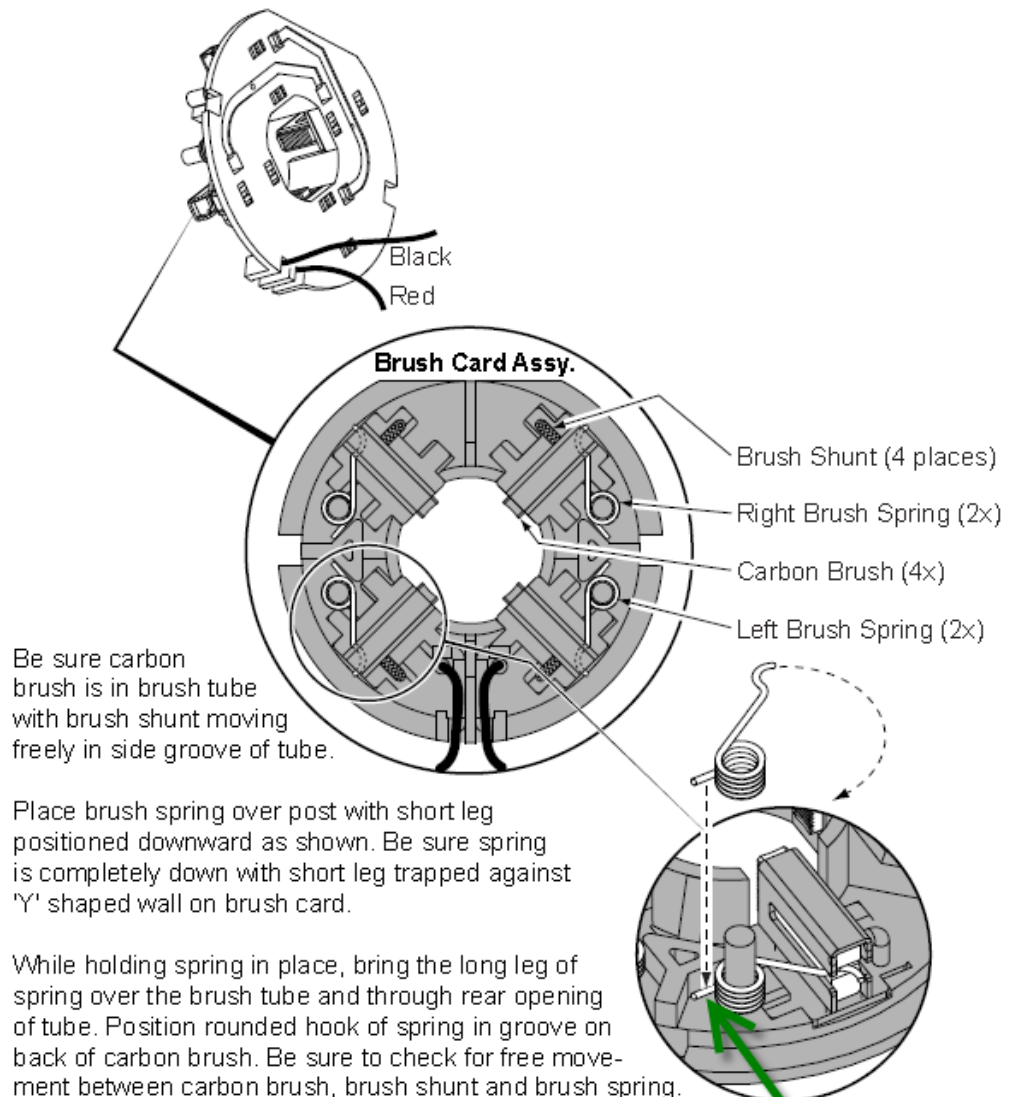
**TO:** AUTHORIZED *portable electric tool* SERVICE STATIONS  
*factory* SERVICE CENTERS

**DATE:** December, 2009

**TOOL(S) \ PRODUCT(S) AFFECTED:** 2610-20 M18™ ½" Driver/Drill; 2611-20 M18™ 1/2" Hammer-Driver/Drill; 2629-20 M18™ Band Saw; 2650-20, 2651-20, 2652-20 M18™ Impact Driver; 2662-20, 2663-20 M18™ 1/2" Impact Wrench, 2664-20 M18™ 3/4" Impact Wrench, 2665-20 M18™ 7/16" Impact Wrench

**SUBJECT:** 'loss of speed' 40-50-2170 RH Brush Spring, 40-50-2175 LH Brush Spring

Replacement of both the RH 40-50-2170 & LH 40-50-2175 Brush Springs of the tool's Brush Card Assembly is recommended on tools which display a loss of speed. Please follow the instructions shown for proper installation of the brush springs.

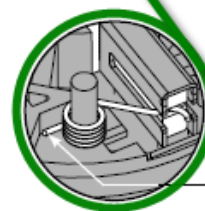


This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST: 54-06-2620, 54-24-2620, 54-26-2620, 54-26-2660, 54-26-2670, 54-26-2680, 54-26-2690, 54-26-2700, 54-26-2710, 54-40-2600

**WRONG**



**CORRECT**



Short leg of spring to the bottom