



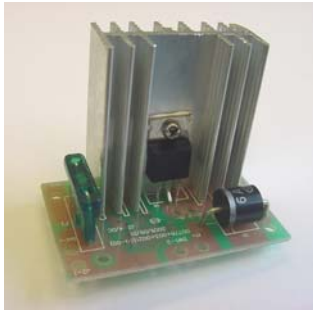
TO INFORM YOU PRODUCT SUPPORT BULLETIN # 518

TO: AUTHORIZED *portable electric tool* SERVICE STATIONS
factory SERVICE CENTERS

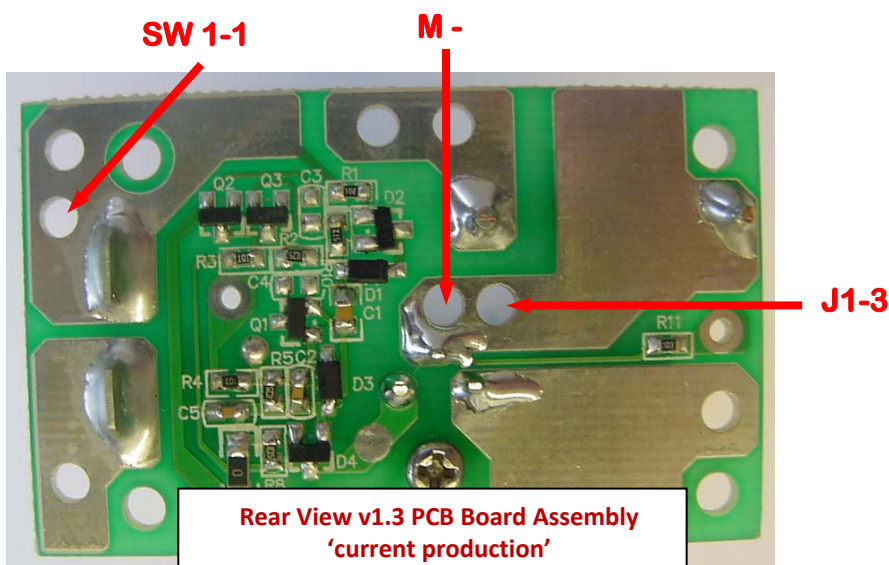
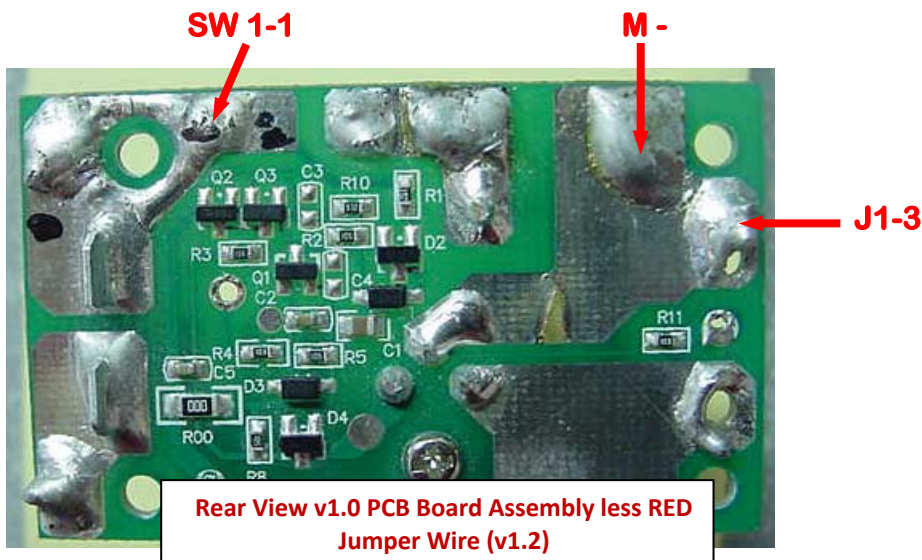
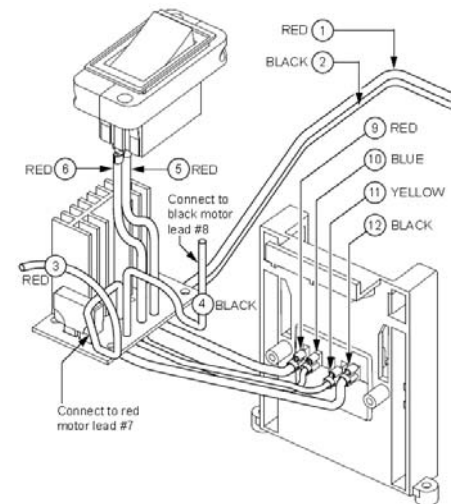
DATE: September, 2010

TOOL(S) \ PRODUCT(S) AFFECTED: **0880-20 18V Cordless Vacuum Cleaner**

SUBJECT: Wiring Instructions for 22-09-1710 PCB Board Assembly v1.3



A running change to 22-09-1710 PCB Board in 0880-20 18V Cordless Vacuum Cleaner results in modification - changes in the wiring termination location, see illustration below & on reverse side. GOOD soldering is essential to the performance of a project. A "cold" solder connection is caused by too little heat OR by heating only the component wire and not the wire and PC copper foil together. The tell-tale sign of too little heat is a dull, rough-looking connection. If you heat only the wire, the solder forms a cute ball around the wire, and rosin may completely insulate your ball from the copper.



Wiring Instructions for 22-09-1710 PCB Board Assembly v1.3

