

TO INFORM YOU

PRODUCT SUPPORT BULLETIN # 318

TO: AUTHORIZED *Portable Electric Tool* SERVICE STATIONS
BRANCH OFFICE/SERVICE CENTERS, BRANCH MANAGERS
REGIONAL MANAGERS, DISTRICT MANAGERS, SALES SUPPORT REPRESENTATIVES

DATE: APRIL, 1998

FROM: Corbert A. Garb - National Service Manager

TOOL(S)\PRODUCT(S) AFFECTED

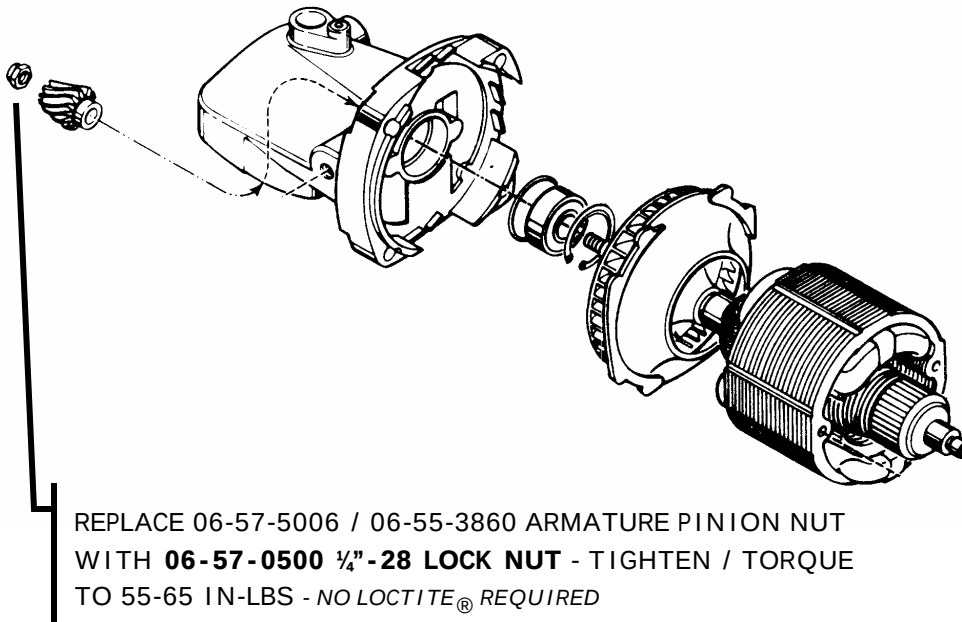
120VAC - 6072, 6075, 6076, 6078 13AMP SANDER/GRINDERS
6065, 6066, 6067, 6068, 6070, 6095, 6096, 6098 7"/9" 15AMP SANDER/GRINDER

SUBJECT: SERVICE NOTES - GEAR TRAIN SLIPPAGE
06-57-0500 1/4"-28 LOCK NUT

LIST PRICE \$.25

This bulletin is superseded and replaced by PRODUCT SUPPORT BULLETIN #332

IMPORTANT! THIS SERVICE BULLETIN COVERS ALL 7" & 9", 13 & 15 AMP SANDER/GRINDERS USING EITHER THE **16-50-1185** OR **16-70-0300** 120 VOLT ARMATURE AND 06-57-5006 / 06-55-3860* 1/4"-28 ARMATURE PINION HEX NUT (*see TO INFORM YOU / PRODUCT SUPPORT BULLETIN # 298 and # 314).



06-57-0500 1/4"-28 LOCK NUT IS A NEW SERVICE REPLACEMENT PART THAT SHOULD BE SUBSTITUTED FOR THE ORIGINAL EQUIPMENT (06-57-5006 / 06-55-3860* 1/4"-28 ARMATURE PINION HEX NUT) DURING SERVICE AND RE-ASSEMBLY OF THE TOOL. 06-57-0500 1/4"-28 LOCK NUT SHOULD BE TIGHTENED TO 55-65 IN-LBS. OF TORQUE

INVENTORY OF 06-55-3860* 1/4"-28 ARMATURE PINION HEX NUT SHOULD BE SCRAPPED.

This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST: DOMESTIC 54-38-0026, -0051, 0286, -0311, -0332, -0341 -0342, -0350, -0351, -0352, -0364, -0376, -0372, -0381, -0382, -0700, -0750, -0800