



TO INFORM YOU

**PRODUCT  
SUPPORT  
BULLETIN # 325**

**TO:** AUTHORIZED *Portable Electric Tool* SERVICE STATIONS  
BRANCH OFFICE/SERVICE CENTERS, BRANCH MANAGERS  
REGIONAL MANAGERS, DISTRICT MANAGERS, SALES SUPPORT REPRESENTATIVES

**DATE:** SEPTEMBER, 1998

**FROM:** Corbert A. Garb - National Service Manager

**TOOL(S) \ PRODUCT(S) AFFECTED**

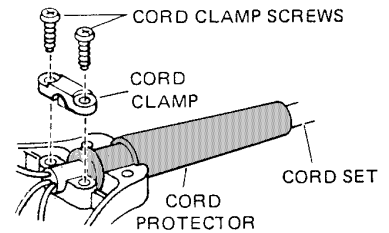
6223, 6225, 6227, 6230, 6232-4, 6236 Two Speed / Variable Speed Portable Electric Band-Saw

**SUBJECT: 31-44-0700 HANDLE SERVICE KIT  
31-44-0710 HANDLE SERVICE KIT**

Original Right & Left Handle Halves on 6227, 6230, 6232-4 Variable Speed Portable Electric Band-Saw are being replaced by Service Kit **31-44-0700 HANDLE SERVICE KIT**, which contains **(1ea) — 31-44-0494 Right Handle Half, 31-44-0499 Left Handle Half and 44-76-0210 Cord Protector.**

Right & Left Handle Halves on 6223, 6225, 6236 Two Speed Portable Electric Band-Saw are being replaced by Service Kit **31-44-0710 HANDLE SERVICE KIT**, which contains **(1ea) — 31-44-0508 Right Handle Half, 31-44-0518 Left Handle Half, 44-76-0210 Cord Protector, 31-17-0155 Cord Clamp and (2ea) 06-95-0216 8-16 x 5/8" Plastite Cord Clamp Screws**

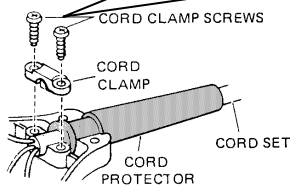
When servicing a 6223, 6225\*, 6227, 6230, 6232-4, 6236 Two Speed / Variable Speed Portable Electric Band-Saw requiring the **31-44-0700 or -0710 HANDLE SERVICE KIT** use the **original or replacement cord clamp and screws** to securely clamp cord set in place.



CORD CLAMP DETAILS

**\* Exception:** early version **6225 Two Speed Band-Saw**, within serial number range **457-1001 thru 457-96816**, requires cutting off the molded-on strain relief of original cord set (22-64-0386), stripping & removing 10" of the jacket of cord body, exposing required lead lengths for cord lead wires\*\* (see *Wiring Instructions* 58-01-0720). Using 44-76-0210 Cord Protector, 31-17-0155 Cord Clamp & (2ea) 06-95-0216 8-16 x 5/8" Plastite Cord Clamp Screws securely clamp cord set in place.

**6225 Two Speed Band-Saw, S/N 457-1001 thru 457-96816;** 31-17-0155 Cord Clamp & (2ea) 06-95-0216 8-16 x 5/8" Plastite Cord Clamp Screws must be installed to secure cord set. Body of cord set should extend through clamp and into cavity of handle half a minimum of 1/4".



CORD CLAMP DETAILS

** Cord Set Lead Length Specifications	
Wire Color	Length
White	2-1/4"
Black	2-1/4"
Green	9-1/4"

Optional procedure: replace original equipment 120V cord set (22-64-0386) with stripped to length **22-64-0155 Cord Set**

This bulletin is for informational purposes; PLEASE NOTE ON SERVICE PARTS LIST BULLETIN: DOMESTIC 54-40-0050, 54-40-0110 thru -0116, 54-40-0270 thru -0276, 54-40-0280 thru-0283, 54-40-1200 thru -1210 INTERNATIONAL 55-40-0270 thru -0274