



TO INFORM YOU

**PRODUCT  
SUPPORT  
BULLETIN # 331**

**TO:** AUTHORIZED *Portable Electric Tool* SERVICE STATIONS  
BRANCH OFFICE SERVICE CENTERS  
SALES COMPANIES

**DATE:** DECEMBER, 1998

**FROM:** Corbert A. Garb - National Service Manager

**TOOL(S) \ PRODUCT(S) AFFECTED**

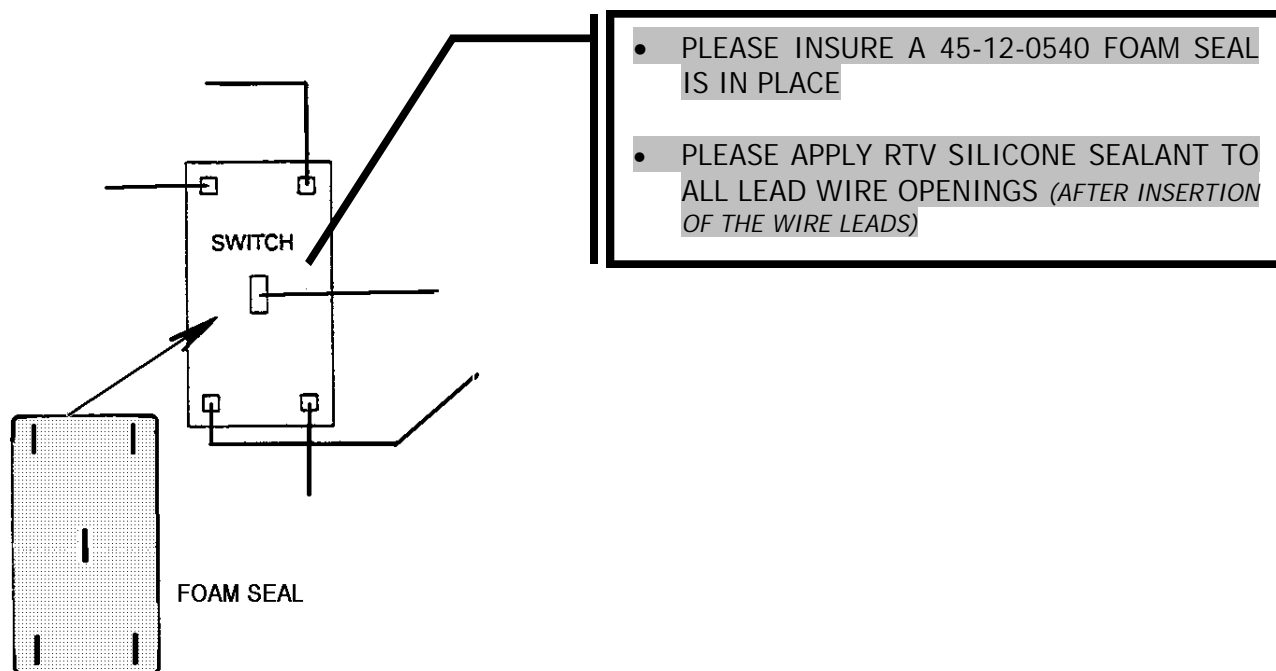
5311, 5313-04, 5316, 5316-4, 5334, 5352, 5308-21, 5309-21, 5313-02 THUNDERBOLT® & THUNDERMAX™  
ROTARY HAMMER

**SUBJECT:** 23-66-1930 120V Speed Control Switch  
23-66-2420 240V Speed control Switch

WHEN SERVICING THE FOLLOWING SWITCH / TOOL:

- 23-66-1930 120V SPEED CONTROL SWITCH / 5311, 5316, 5334, 5352, 5308-21, 5309-21, 5313-02
- 23-66-2420 240V SPEED CONTROL SWITCH / 5313-04, 5316-4

Please insure that a **45-12-0540 FOAM SEAL** is in place. In addition, it is recommended that after insertion of the lead wires, an electrical grade RTV Silicone Sealant (*silica gel compound*) be applied to the lead openings of the foam seal & switch body to prevent FINE grit & dust from entering the switch. (see illustration).



RTV Silicone Sealant is available as Service Part no. 44-22-0070.

SEE TO INFORM YOU / PRODUCT SUPPORT BULLETIN # 311

This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST 54-24-0350, -0351, -0352, -0353, -0400, -0401, -0402, -0425, -0426, -0427, -0475, -0476, -0477, 0525, -0526, -1400, -1425, 55-24-0425, -0525