

TO INFORM YOU

PRODUCT SUPPORT BULLETIN # 311

TO: AUTHORIZED *Portable Electric Tool* SERVICE STATIONS
BRANCH OFFICE/SERVICE CENTERS, BRANCH MANAGERS
REGIONAL MANAGERS, DISTRICT MANAGERS, SALES SUPPORT REPRESENTATIVES

DATE: DECEMBER, 1997

FROM: Corbert A. Garb - National Service Manager

TOOL(S)\PRODUCT(S) AFFECTED

5311, 5313-04, 5316, 5316-4, 5334, 5352, 5308-21, 5309-21, 5313-02

THUNDERBOLT® & THUNDERMAX™ ROTARY HAMMER

SUBJECT: 45-12-0540 FOAM (SWITCH) SEAL

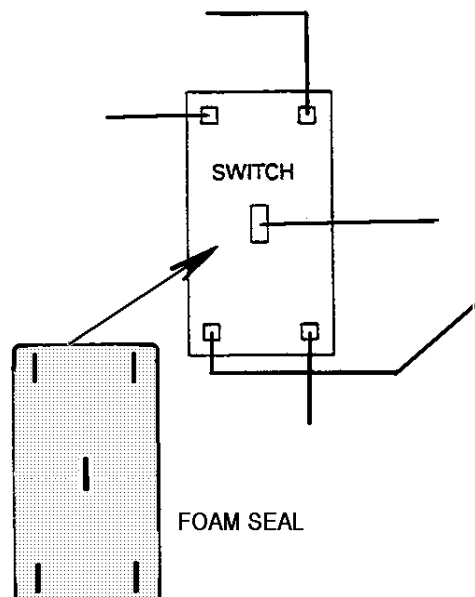
LIST PRICE \$.45

45-12-0540 FOAM SEAL IS A NEW SERVICE REPLACEMENT PART DESIGNED TO AIDE IN THE PREVENTION OF DIRT & DUST CONTAMINATION OF THE 23-66-1930 120V SPEED CONTROL SWITCH & 23-66-2420 240V SPEED CONTROL SWITCH. THE FOAM SEAL IS BEING ADDED TO THE 23-66-1930 & -2420 SWITCH BODY AS STANDARD EQUIPMENT.

EXISTING INVENTORY OF 23-66-1930 & -2420 SWITCHES SHOULD HAVE THE NEW SEAL ADDED/APPLIED TO THE LEAD WIRE TERMINATION SIDE OF THE SWITCH. PEAL WHITE BACKING FROM FOAM SEAL, EXPOSING SELF-ADHESIVE, AND APPLY IT TO THE BODY OF SWITCH. TINNED LEAD WIRES PASS THROUGH THE FOAM SEAL, WITH THE JACKET OF THE WIRE PRESSING UP AGAINST THE FOAM SEAL TO PREVENT

FINE

DIRT & DUST FROM ENTERING THE SWITCH BODY (see illustration).



PLEASE INSURE A 45-12-0540 FOAM SEAL IS IN PLACE WHEN SERVICING THE FOLLOWING SWITCH / TOOL:

- 23-66-1930 120V SPEED CONTROL SWITCH
5311, 5316, 5334, 5352, 5308-21, 5309-21, 5313-02
- 23-66-2420 240V SPEED CONTROL SWITCH
5313-04, 5316-4

This bulletin is for informational purposes. PLEASE NOTE ON SERVICE PARTS LIST 54-24-0350, -0351, -0352, -0353, -0400, -0401, -0402, -0425, -0426, -0427, -0475, -0476, -0477, 0525, -0526, -1400, -1425, 55-24-0425, -0525